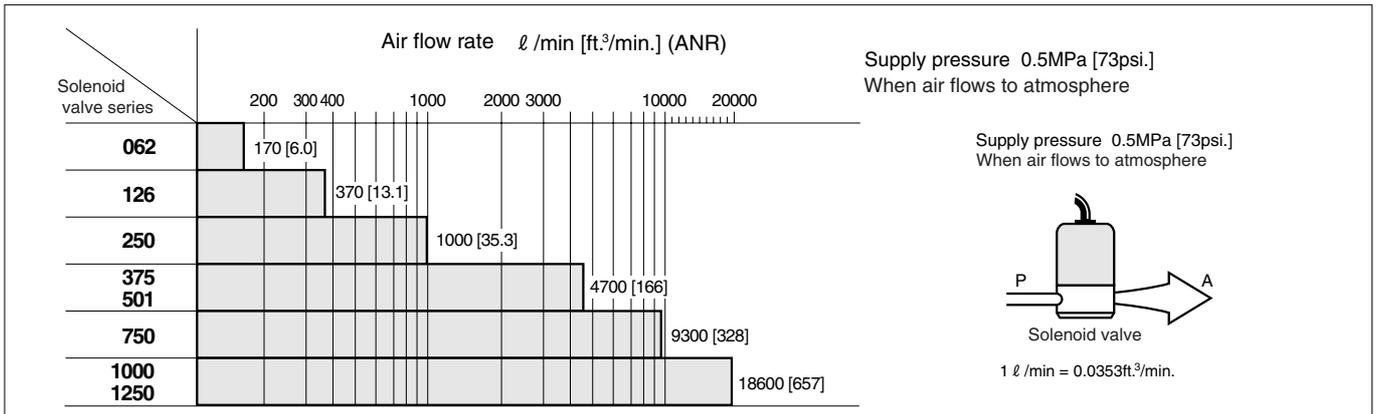


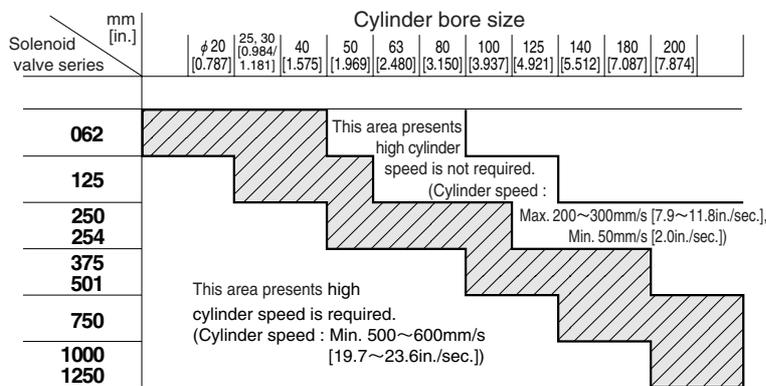
# Charts for Solenoid Valve Selection

## 1. Air flow rate of each series (2-, 3-port)

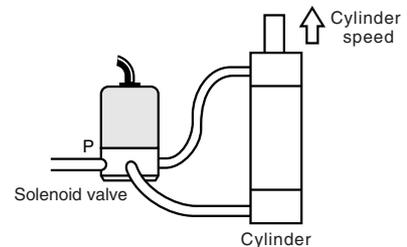


## 2. Applicable cylinder bore size of each series (4-, 5-port)

### ● Quick-reference graph for applicable cylinders



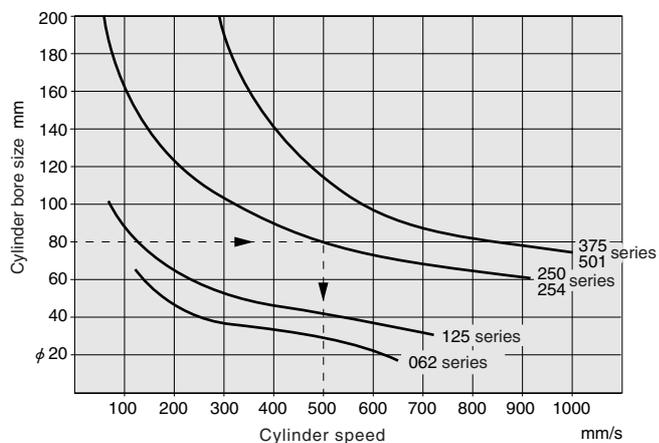
1. The area of the graph shows the normal range of use.  
(Cylinder speed 300~600mm/s [11.8~23.6in./sec.])
2. While the graph shows the measured results of an air supply pressure of 0.5MPa [73psi.] and load ratio of 0, the values are virtually identical for the range of 0.4~0.7MPa [58~102psi.] and a load ratio of up to 30%.
3. In general, select a valve with about a 50% margin over the required cylinder speed, and use a speed controller to reduce the speed in actual operation.



### ● Cylinder speeds when using each series

The graph at right shows the maximum cylinder speed when operated at a supply pressure of 0.5MPa [73psi.] and a load ratio of 30% or less.

Note: To obtain the time required for 1 stroke, take the "cylinder delay time" and "cushioning time" into consideration.



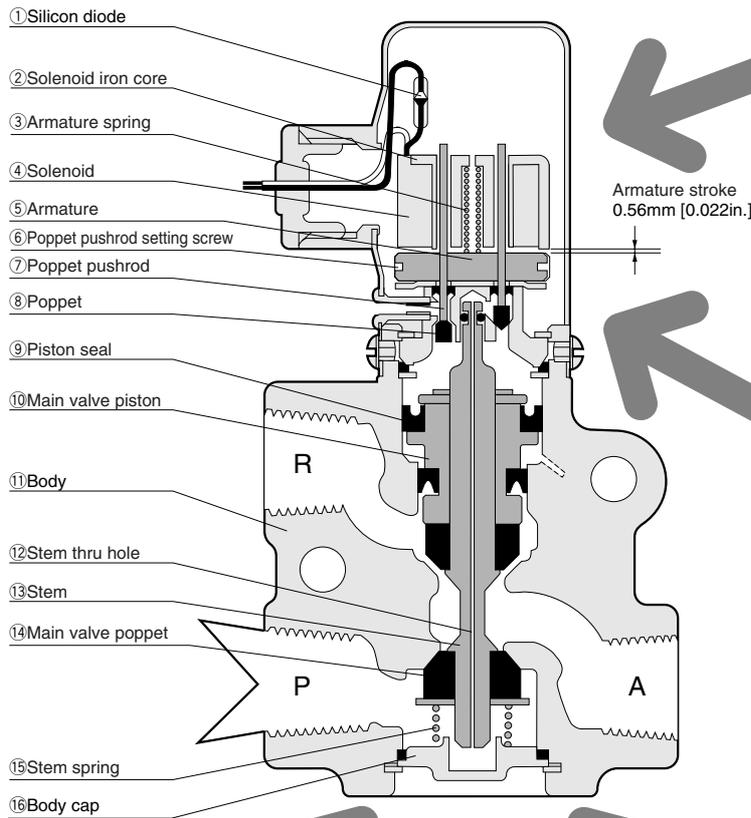
<How to read the graph>

For example, when operating the φ80 [3.150in.] cylinder with the 254 series solenoid valve, a speed of about 500mm/s [19.7in./sec.] can be obtained.

1mm = 0.0394in.  
1mm/s = 0.0394in./sec.

# Basic Construction and Features

●The diagram shows an indirect-acting 3-port, normally closed, single solenoid type 501E1

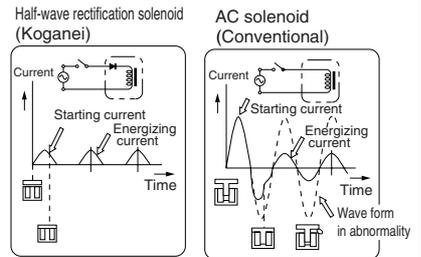


- Small electric current
- No burning failure

The solenoid uses a special construction, with an extremely small 0.56mm [0.022in.] armature stroke, and therefore consumes little electric current.

In addition, the AC type uses a silicon diode for half-wave rectification that ensures extremely stable operation.

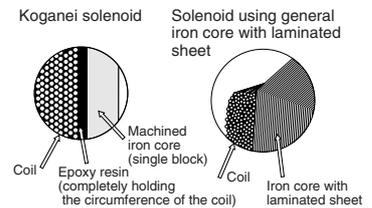
Moreover, since there is no in-rush current, the capacity of electrical equipment can be reduced, decreasing the amount of heat generated in high-frequency operations. The coil will not burn even if the armature unactuates under some abnormal situation.



No burning failure will occur even in an abnormal condition.

- No solenoid coil wire breaks or damages

The coil is a vacuum epoxy resin impregnated mold, for high resistance to heat, cold, humidity and vibration, and completely eliminates wire-break failure. Moreover, the iron core is not a laminated sheet, but rather machined a single block, for superior mechanical strength against heat or shocks, and endures a long time without deformation or breakage.



- Compact and light

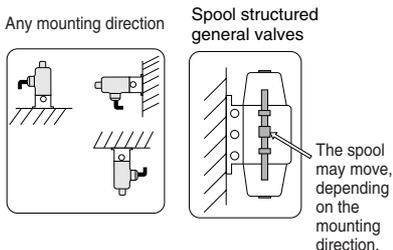
A poppet construction with unique and compact design. The body is made of light aluminum alloy.

- No sticking

Entering foreign materials into a valve's interior, not using for a long period, etc., could cause the main valve piston to stick. This is not a problem at all with the poppet type round solenoid valves.

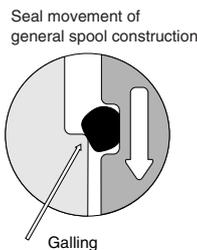
- Any mounting direction acceptable

While some valves will require that the mounting direction is vertical or horizontal to operate, the round solenoid valve remains undisturbed regardless of whether the direction is off to some degree, upper or lower, or left or right.



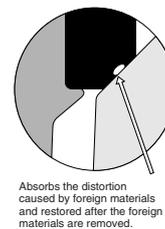
- No need for lubrication

With virtually no sliding parts, there is no need for lubrication except for a few specific models. This means no break-downs, caused by such as galling due to insufficient lubrication. It can also eliminate periodic lubrication expenses.



- No leakage due to foreign materials in the media

While foreign materials in the media can often cause leaks, the round solenoid valve uses rubber to absorb the distortions caused by a certain volume of foreign materials to prevent leaks.

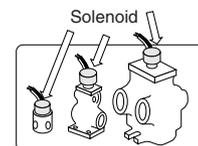


- Can operate in high-frequency applications

The poppet and stem section have low mass and the stroke is short, helping to reduce inertial force, while the synthetic rubber flexibly absorbs impacts, enabling excellent durability in continuous, high-frequency operations.

- Many kinds of voltages, common to each models (Except for explosion proof valves)

While the standard specifications are AC100V and 200V, many other voltages are available, as shown in the appended table. Many of these voltages are common to each model, and therefore offer interchangeability, good quality control and stable quality. All solenoids, including the DC types, have the same shape and same dimensions.



Solenoid common to each series

- Extremely long operating life

With virtually no sliding parts, and with the large elastic capacity of the synthetic rubber used in the stem, the high capacity design eliminates any concerns about wear or damage. The operating life is therefore extremely long, and all models except a very few can last over more than 10 million operating cycles.

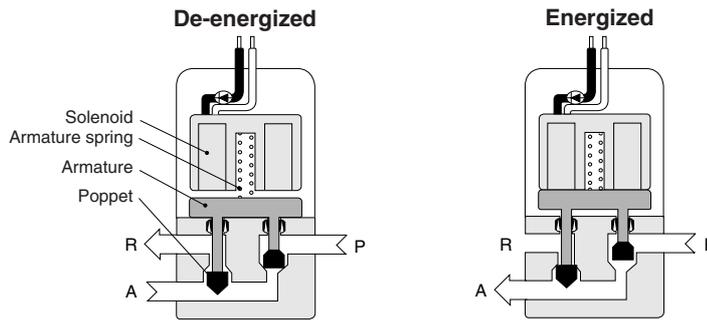
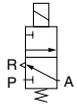
# Solenoid Types and Operating Principles

(While the schematic diagrams show the direct-acting 062 series, 3-port valve, the basic construction of the solenoid is the same for the 4-port valve and for the pilot section of the indirect acting valve.)

## Single solenoid type, normally closed (E1 type, NC)

(E1 type, NC)

Symbol

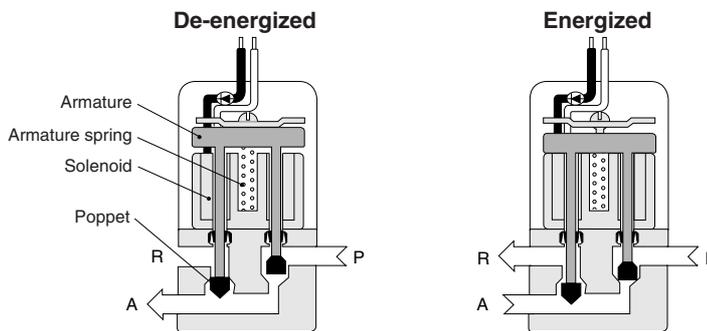
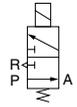


1. When de-energized, air coming through port P is closed by the poppet at P, and air at A goes to port R.
2. When energized, the P side poppet opens and the R side poppet closes, so that the air flows from P to A.
3. When power is cut off, the armature is pushed downward by the armature spring to change the valve to a de-energized condition.

## Single solenoid type, normally open (E1 type, NO)

(E1 type, NO)

Symbol

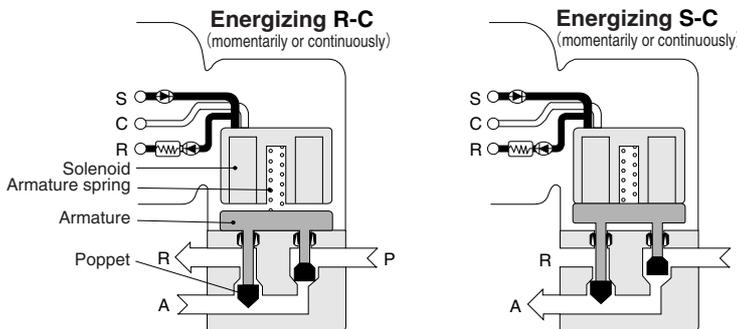
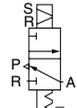


1. When de-energized, the air coming through port P flows to A, but the R side is closed.
2. When energized, the P side poppet closes and the R side poppet opens, so that the air flows from A to R.
3. When power is cut off, the armature is pushed upward by the armature spring to change the valve to a de-energized condition.

## Keep solenoid type (SE2 type)

(SE2 type)

Symbol



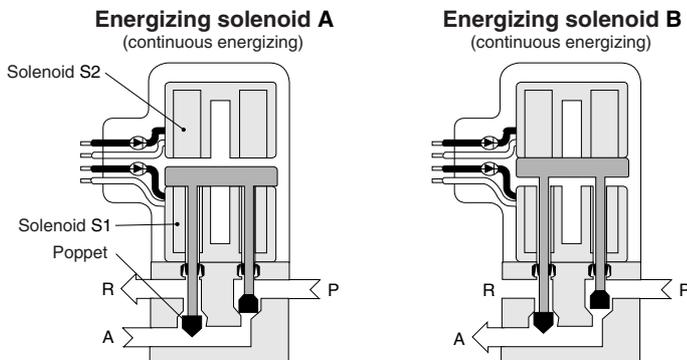
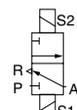
1. When power is supplied to the R-C terminal, the air coming from P is blocked by the poppet at P, and air flows A to R.
2. When power is supplied to the S-C terminal, the P side poppet opens and the R side poppet closes, so that the air flows from P to A.
3. Even if power to the S-C terminal is cut off, a strong residual magnetic force maintains the previous position.
4. When power is supplied to the R-C terminal, the residual magnetic force disappears, and the armature is pushed downward by the armature spring.

For details, see p. 883~884.

## Double solenoid type (E2 type)

(E2 type)

Symbol



1. When the S1 solenoid is in an energizing condition, the air coming from P is blocked by the poppet at P, and air flows from A to R. This condition is firmly maintained by the air pressure applied to the poppet at P.
2. When the S2 solenoid is energized, the P side poppet opens and the R side poppet closes, so that the air flows from P to A. This condition is firmly maintained by the air pressure applied to the poppet at P.
3. While the solenoid is "momentarily energizing holding type" increasing residual magnetism in addition to the normal continuously energizing type, air pressure applied to the poppet guarantees the holding position in the case, as well.

# Voltage Types and Current

## Single solenoid (E1) and double solenoid (E2) type

Rated voltage V	Current mA (The starting current and energizing current are virtually identical, and are within these values.)		Color of lead wire	
	50Hz	60Hz		
AC	230 <sup>※1</sup>	63	55	White, black
	220 <sup>※1</sup>	58	72	
	200	70	65	
	115 <sup>※1</sup>	130	110	Yellow, black
	110 <sup>※1</sup>	120	160	
	100	140	130	
	DC	48 <sup>※1</sup>	410	370
24 <sup>※1</sup>		930	830	
200 <sup>※2</sup>			48	White, black
110 <sup>※2</sup>			80	Yellow, black
100 <sup>※2</sup>			90	
DC	48 <sup>※2</sup>		190	Red, black
	24		400	
	12 <sup>※2</sup>		750	
	6 <sup>※2</sup>		1500	

- Notes: 1. For items with ※1, specify the frequency and consult us for the delivery.  
 2. For ※2 items, consult us for the delivery.  
 3. This table is also applicable to the 3-position solenoid valves 253, 503, and 753 types.  
 4. For explosion proof solenoid valves, see p. 934.  
 5. The return current will vary depending on the rated voltage, but in the range of 20~2mA.

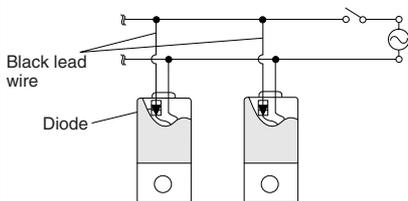
## Keep solenoid (SE2) type

Rated voltage V	Current mA (The starting current and energizing current are virtually identical, and are within these values.)			Color of lead wire
	50Hz	60Hz	70	
AC	200	80	70	White, black, red Yellow, black, red
	100	180	160	

# Wiring Instructions

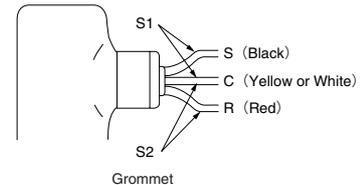
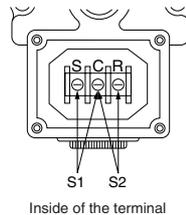
## Single solenoid (E1) type

- When connecting 2 or more valves in parallel, use the black lead wire for common connections of the AC type. A diode is connected to the black lead wire for the AC type. No diode is in the DC type, so the wiring has no polarity.



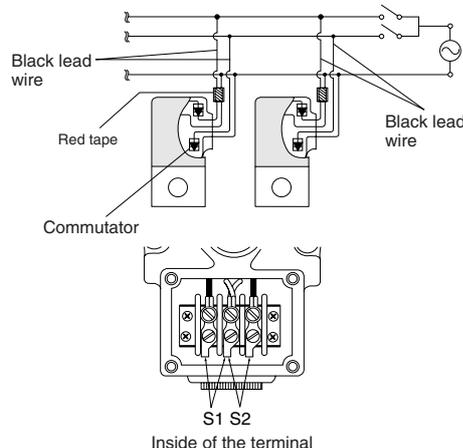
## Keep solenoid (SE2) type

- For the 2, 3-port valve, energizing the S1 solenoid in the diagram (the set side) opens the valve, while energizing the S2 solenoid (reset side) closes it. For the 4, 5-port valve, energizing the S1 solenoid opens the A port, while energizing the S2 solenoid opens the B port.
- For connections of 2 or more valves in parallel, or for instructions for wiring connections with other inductive loads, see p.883.
- The minimum time to energize for operation is 50ms.



## Double solenoid (E2) type (continuously energizing holding type)

- When connecting 2 or more valves in parallel, use the black lead wire for common connections of the AC type. A diode is connected to the black lead wire for the AC type. No diode is in the DC type, so the wiring has no polarity.
- Two solenoids, an upper and lower, are built into this valve. They are color-coded with vinyl tape. For the 2, 3-port valve, energizing the red tape side (for units with terminals, the S2 side in the diagram) opens the valve, while energizing the non-tape side (for units with terminals, the S1 side in the diagram) closes the valve. For the 4, 5-port valve, energizing the red tape side (for units with terminals, the S2 side in the diagram) opens the A port, while energizing the non-tape side (for units with terminals, the S1 side in the diagram) opens the B port.



## Double solenoid (E2-D) type (momentarily energizing holding type)

- No diode is equipped with either the AC or DC type, so the wiring connections have no polarity.
- The lead wire color coding and instructions of terminal connections are the same as for the continuously energizing holding type.
- While the energizing time required for switching the valve is about 50ms, air pressure is required to maintain that condition. For this reason, continue energizing until exhaust is complete (or when operating a cylinder, until the operation is complete). Hold the continuous energizing time to 5 minutes or less, and ensure that the de-energized period is longer than the energizing time.

# Explanation of Keep Solenoid

## Features

While the conventional self-holding type solenoid valve employs 2 solenoids, this keep solenoid type achieves the same operation with just 1 solenoid.

Can firmly maintain both the ON and OFF positions with just momentary energizing.

Holding force is strong, achieving superior vibration and shock resistance in any directions.

Vibration resistance is more than  $107.9\text{m/s}^2\{11\text{G}\}$  and shock resistance is more than  $294.2\sim 392.3\text{m/s}^2\{30\sim 40\text{G}\}$  for the direct acting type, and  $980.7\text{m/s}^2\{100\text{G}\}$  for the indirect acting type. (Shock resistance for the ordinary microswitch is about  $294.2\text{m/s}^2\{30\text{G}\}$ , and about  $49.0\sim 196.1\text{m/s}^2\{5\sim 20\text{G}\}$  for the relay.)

No need to worry about burning even with continuous energizing.

Moreover, burning will not occur even if the set signal and reset signal are applied at the same time.

## Construction and operation

The diagrams show the direct acting type (or pilot section for the indirect acting valve).

### Operation under the set signal

When the ON signal is excited (for 0.05s or more) to the S-C (set side) terminal, as shown in Fig. 1, the solenoid is energized by half-wave rectification, and the armature is attracted (the direction of current flow and the magnetic poles are as shown in the diagram). Then, the armature keeps its position by residual magnetic force even after the ON signal is turned off.

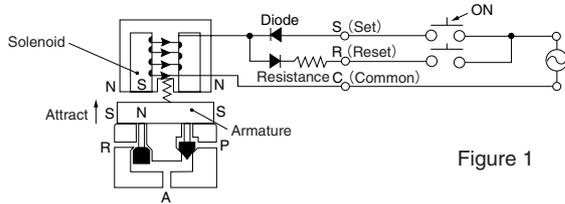


Figure 1

### Operation under the reset signal

When the OFF signal is excited (for 0.05s or more) to the R-C (reset side) terminal, as shown in Fig. 2, the current reduced by resistance flows in the direction opposite to the set direction, the residual magnetic force suddenly vanishes, and the armature is returned to its position by a spring. In other words, turning this solenoid valve ON and OFF is achieved by momentary energizing alternately to S-C and R-C.

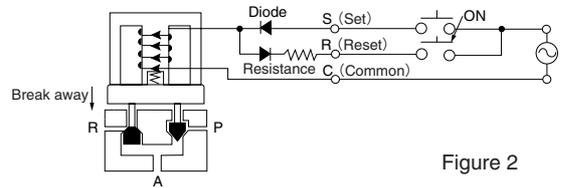


Figure 2

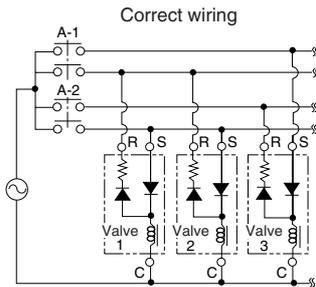
## Wiring instructions

### ● When activating 2 or more valves simultaneously

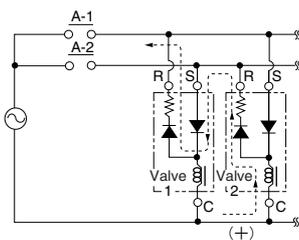
When the ON and OFF operations are reversed, use different connections to link the S and R terminals, as shown in the diagram at the left. When the S and R terminals are connected into their same respective phases, there is no limit to the number of units that can be connected in parallel.

<The reason>

When the A-1 contact is turned on, current flows along the R-C on Valve 1 and the S-C on Valve 2, and they are both activated normally. The C side is the positive (+), however, the current flows along the dotted lines and causes resets or vibrations, even when a set signal has been excited to valve 2.



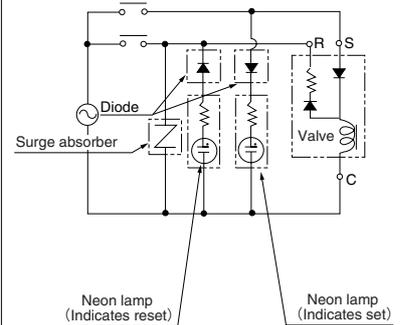
### Incorrect wiring



### ● When using a neon lamp

Install a diode and a surge absorber on the R (reset) side, as shown in the diagram.

Use the diode, with which dielectric voltage is about 3 times as high as the power voltage. If the diode is not installed, or if it is connected in the wrong direction, both neon lamps will light up when the set signal is excited.

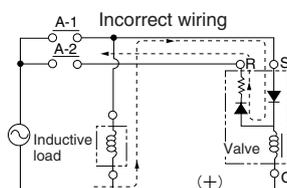
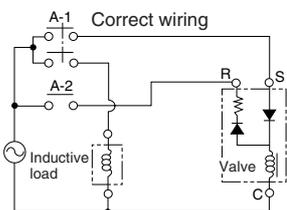


### ● When connecting inductive loads for other than the SE2 type in parallel

Connect at separate contacts, as shown in the diagram.

<The reason>

Switching the A-1 contact ON and OFF is normal operation. If, however, current is sent along the dotted line to the inductive load side when the A-2 contact is ON, there may be insufficient current on the reset side, and reset may be impossible.



## Precautions (Keep solenoid)

1. Note that the keep solenoid valve cannot be used with solid state type relays with leakage current.  
Because the solenoid's reset current is so small that the relay leakage current alone can reset the solenoid after it has been set.
2. Note that exciting the set and reset signals at the same time can cause vibrations.
3. While the valves work under normal usage and environments in most applications, avoid using in locations subject to harsh vibrations or to strong magnetic fields.
4. While the direct acting type maintains the ON or OFF position regardless of the presence or absence of an air supply, caution should be exercised that the indirect acting type switches the stem to the OFF position when the air supply is cut off.
5. Use a fingertip to operate the manual override. Note that the manual override will not activate when the valve is set to the ON position. Operate the manual override after exciting the reset signal to demagnetize and set the reset signal to OFF, such as in a test operation .

## Safety Precautions (Round type series solenoid valves and explosion proof solenoid valves)



- Warning**
1. When mounting a valve inside the control panels or when an operation requires long energizing periods, provide heat radiation measures to ensure that the ambient temperature always remains within the temperature range specifications. For long-term continuous energizing, consult us.
  2. Always check the Catalog, etc., when carrying out wiring and piping of products to ensure that the connections are correctly done. Wrong wiring or piping could result in abnormal operation to the actuator, etc.
  3. The solenoid valve's silicon diode could be damaged by surge voltage when a large inductive load is used on the same power supply. Either change to a separate power supply, or install a surge absorber to protect the unit. Solenoids with surge suppression are also available. Consult us.



- Caution**
- For locations subject to water or to large amounts of dust, use a cover, etc., to protect the valves. Also, attach a muffler, etc., to the R port to prevent dust from entering. Entering water or dust could result in short-term functional shutdowns, sudden drops in performance, or a reduced operating life.

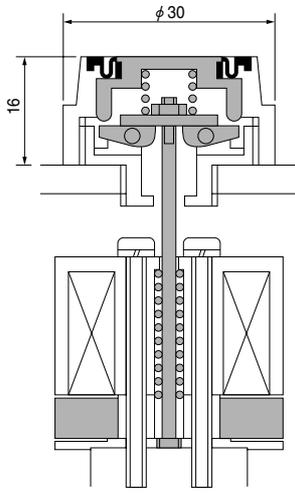
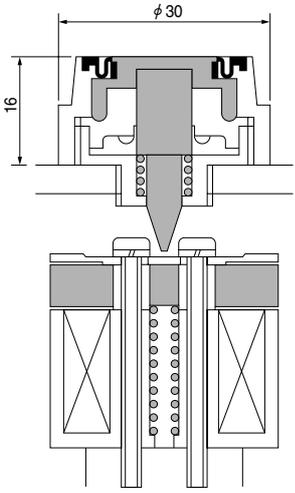
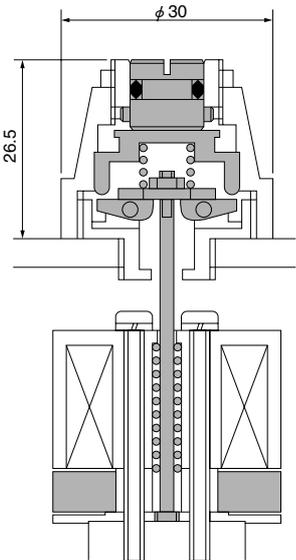
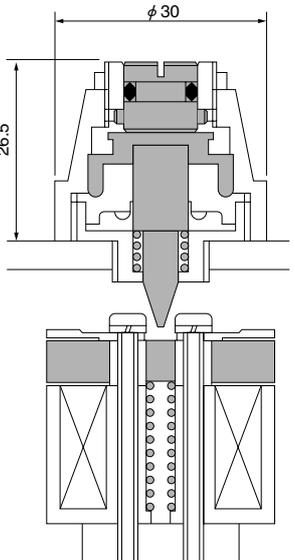


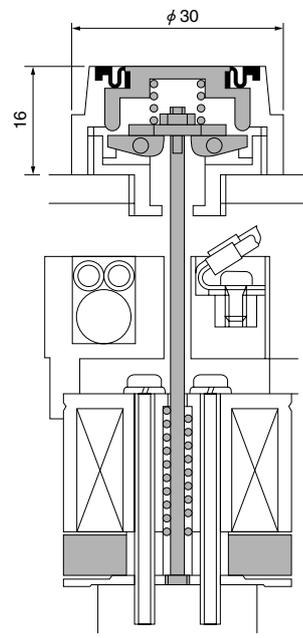
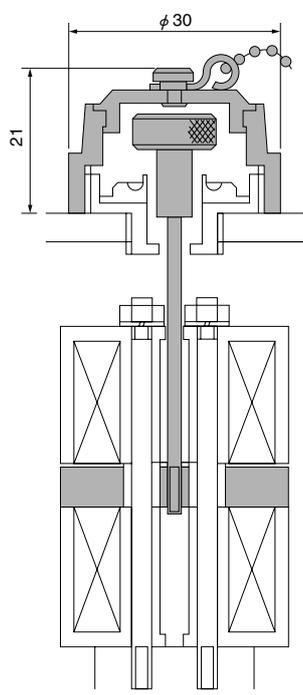
- Attention**
1. Use clean air that does not contain degraded compressor oil, etc. and install a filter, etc., close to solenoid valves to remove dust or collected liquid.
  2. Ensure that the piping port on the supply side has at the same area or larger than the solenoid valve's effective area.
  3. When using an indirect acting valve, use a stop valve between it and the pressure source. When the stop valve is opened before the pressure reaches the minimum operating pressure, the indirect acting valve could fall into a neutral position. (All solenoid valves in the 250 series and up are indirect acting valves.)
  4. When connecting 2 or more AC type solenoid valves to the same power supply, connect the same color lead wires.
  5. Since a diode is equipped with the AC type solenoid valve, the solenoid may sometimes not turn on with the solid state-type relay (SSR) with zero-cross function. For this reason, pay attention before use to the ratings and precautions for use of the solid state-type relay.



- Others**
- In the Catalog, Class 1 of the recommended oil "Turbine Oil Class 1 (ISO VG32)" signifies "non-additive," while VG32 signifies "viscosity." The previous notation of "Turbine Oil #90" has been changed.

# Construction of Manual Override

		Single solenoid (E1)			
		Non-locking type		Locking type	
		Normally closed (NC)	Normally open (NO)	Normally closed (NC)	Normally open (NO)
Construction					
	Operation type	Pressing the button with a fingertip turns it on, and releasing the button turns it off.		Using a screwdriver to press the button turns it on, and releasing the button turns it off. Lock it by pressing in and then turning it by 90 degrees (to align with the groove outside). After operation, always release the lock.	

		Keep solenoid (SE2)	Double solenoid (E2)
Construction			
	Operation type	Pressing the button turns it on, and releasing the button turns it off. When set as ON, the manual override cannot be operated. To perform test operations, etc., reset to the OFF position before starting. ●Caution The following operation causes the ON position to continue, and the manual override cannot be used to turn the valve OFF. 1. When the manual override is in the ON position, and reset voltage or set voltage is applied. 2. When the manual override is operated while the reset voltage or set voltage has been applied. In this condition, applying the set voltage once, and applying the reset voltage later, allows the manual override to be operated again.	Remove the cap and pull the manual override button with a finger to turn it on, and press it to turn it off. While the manual override has no locking mechanism, the air-pressure holding force maintains the position.

Note: The 3-position solenoid valve manual override has the same construction as the one for the single solenoid normally open type (E1, NO).

# Mounting and Adjusting of Manual Override

## Non-locking type

### Adjusting procedures

1. Screw in nut (A) into the support.

Screw in nut (A) until it contacts the cam, then return back one-half to one full rotation from that position.

(In the one-half to one full rotation back position, confirm that some play with the cam exists.)

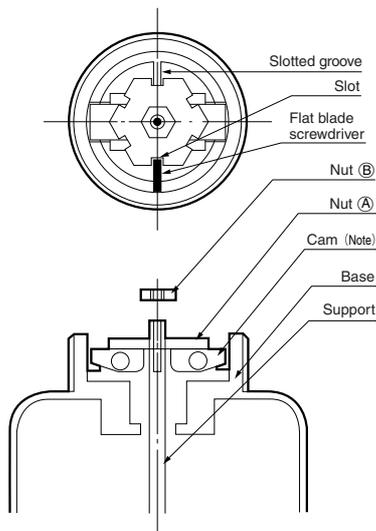
2. Align slotted groove on the base to the nut (A) slot.

When it is not aligned to the slot, loosen nut (A) and re-align it.

3. Use nut (B) to lock.

Insert a screwdriver into the aligned groove, and lock it so that it cannot rotate.

Do not tighten more than needed.



Note: Place the cam under the side with the black mark.

## Locking type

### Adjusting procedures

The procedure for adjusting nuts (A) and (B) is the same as for the non-locking type.

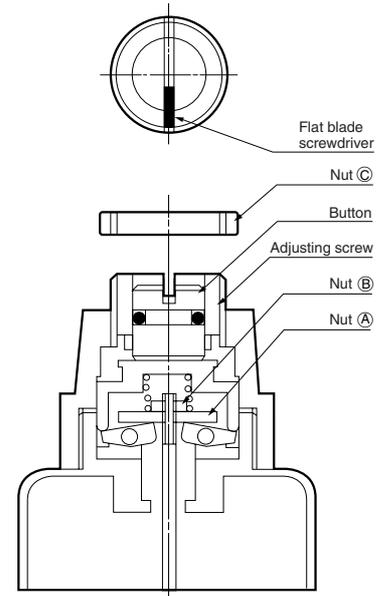
1. Align the slotted groove of the manual override button to the groove of the adjusting screw, and use a screwdriver to screw in the manual override button and the adjusting screw at the same time.

Screwing them in causes air to leak, in the case of the direct acting valve, from the R port, and in the case of the indirect acting valve, from the PR port. Keep screwing in further, until the air stops leaking.

2. From the position where the air stops leaking, screw in a further 10 degrees. Do not screw in more than needed.

3. Use nut (C) to lock the adjusting screw.

Lock it with a screwdriver inserted condition.

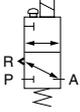
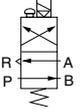


# Explosion Proof Solenoid Valves

(Flameproof construction d2G4)

Direct acting 3-port,  
internal pilot type 4-port

## Symbols

3-port	4-port
	
EP062E1-01 EP062E1-02	EP254-4E1 EP375-4E1 EP501-4E1 EP750-4E1

## Basic Models and Valve Functions

Item	Model	EP062E1-01	EP062E1-02	EP254-4E1	EP254-4E1-03	EP375-4E1	EP501-4E1	EP750-4E1
Number of positions		2						
Number of ports		3		4				
Valve function		Single solenoid						
		Normally closed (NC) or Normally open (NO)						

## Specifications

Item	Model	EP062E1-01	EP062E1-02	EP254-4E1	EP254-4E1-03	EP375-4E1	EP501-4E1	EP750-4E1
Media		Air						
Operation type		Direct acting type		Internal pilot type				
Effective area [Cv]	mm <sup>2</sup>	1.8 [0.08]		15 [0.76]		50 [2.5]		100 [5.0]
Port size	Rc	1/8	1/4	3/8	1/2	3/4		
Lubrication		Not required			Required (Turbine Oil Class 1 (ISO VG32) or equivalent)			
Operating pressure range	MPa (kgf/cm <sup>2</sup> ) [psi]	0~0.7 {0~7.1} [0~102]		0.1~0.9 {1.0~9.2} [15~131]				
Proof pressure	MPa (kgf/cm <sup>2</sup> ) [psi]	1.05 [10.7] [152]		1.35 {13.8} [196]				
Response time	ms	ON		50		70		140
ON/OFF		OFF		50		70		140
Maximum operating frequency	Hz	5						
Minimum time to energize for self holding	ms	—						
Operating temperature range (atmosphere and media)	°C [°F]	0~60 [32~140]						
Mounting direction		Any						
Mass	kg [lb.]	0.9 [2.0]		1.5 [3.3]	1.8 [4.0]	1.7 [3.7]	4.1 [9.0]	

## Solenoid Specifications

Item	Solenoid type	Single solenoid (E1)
Voltage type	V	See the Voltage Types and Current.
Voltage range	%	Rated voltage +10%, -15%
Current	mA	See the Voltage Types and Current.
Energizing type		Continuously energizing type
Insulation type		H type (Continuously energizing type, Explosion proof code d2G4, Labor authorization 21092)
Wiring type		PF1/2 explosion proof connector

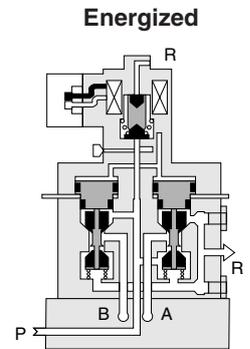
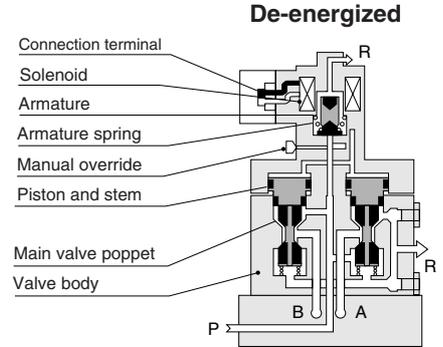
## Voltage Types and Current

Voltage V	Single solenoid (E1)			
	50Hz		60Hz	
	Starting	Energizing	Starting	Energizing
220 <sup>*1</sup>	150	180	130	80
200	140	80	130	70
110	300	190	250	150
100	270	160	250	130

Voltage V	Single Solenoid (E1)	
	mA	
110 <sup>*2</sup>	80	
100 <sup>*2</sup>	70	
24	330	

- Notes: 1. For items with \*1, specify the frequency and consult us for the delivery.  
2. For \*2 items, consult us for the delivery.  
3. The return current will vary depending on the rated voltage, but within a range of 2~20mA.

## Inner Construction

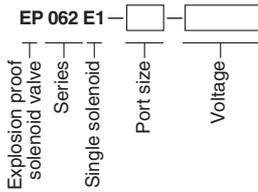


## Major Parts and Materials

Parts	Materials
Body	Aluminum alloy (anodized)
Stem	Brass
Main valve poppet	Synthetic rubber
Seal	

## Order Codes

### ● EP062 series

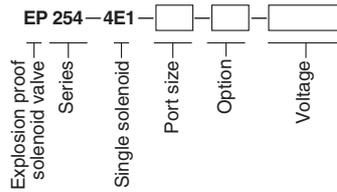


Port size	
Code	Specifications
01	Rc 1/8
02	Rc 1/4

Voltage	
Code	Specifications
AC 100V	AC 100V 50/60Hz
AC 200V	AC 200V 50/60Hz
AC 110V	AC 110V 50/60Hz
AC 220V	AC 220V 50/60Hz
DC 24V	DC 24V
DC 100V	DC 100V
DC 110V	DC 110V

Example: EP062E1-01-AC100V  
EP062E1-02-AC100V

### ● EP254 series



Port size	
Code	Specifications
Blank	Rc 1/4
03	Rc 3/8

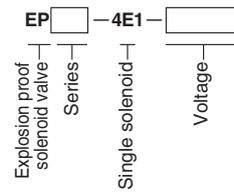
Option	
Code	Specification
70	With speed controller

Voltage	
Code	Specifications
AC 100V	AC 100V 50/60Hz
AC 200V	AC 200V 50/60Hz
AC 110V	AC 110V 50/60Hz
AC 220V	AC 220V 50/60Hz
DC 24V	DC 24V
DC 100V	DC 100V
DC 110V	DC 110V

Example: EP254-4E1-AC100V  
EP254-4E1-03-70-AC100V

### ● EP375 series (semi-standard)

### ● EP501 series (semi-standard)

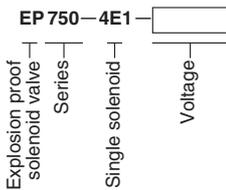


Series	
Code	Specifications
375	Port size Rc3/8
501	Port size Rc1/2

Voltage	
Code	Specifications
AC 100V	AC 100V 50/60Hz
AC 200V	AC 200V 50/60Hz
AC 110V	AC 110V 50/60Hz
AC 220V	AC 220V 50/60Hz
DC 24V	DC 24V
DC 100V	DC 100V
DC 110V	DC 110V

Example: EP375-4E1-AC100V  
EP501-4E1-AC100V

### ● EP750 series (semi-standard)

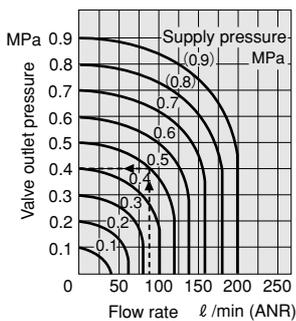


Voltage	
Code	Specifications
AC 100V	AC 100V 50/60Hz
AC 200V	AC 200V 50/60Hz
AC 110V	AC 110V 50/60Hz
AC 220V	AC 220V 50/60Hz
DC 24V	DC 24V
DC 100V	DC 100V
DC 110V	DC 110V

Example: EP750-4E1-AC100V

## Flow Rate

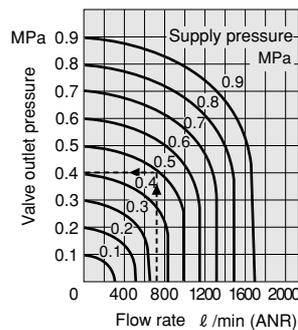
### ● EP062 series



#### How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 85 l/min [3.0ft.<sup>3</sup>/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

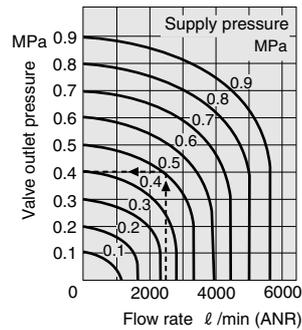
### ● EP254 series



#### How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 740 l/min [26.1ft.<sup>3</sup>/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

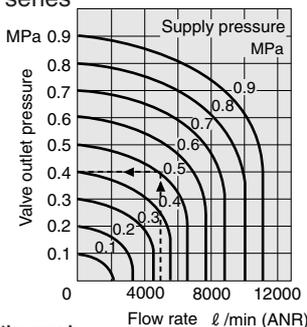
### ● EP375, 501 series



#### How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 2500 l/min [88.3ft.<sup>3</sup>/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

### ● EP750 series



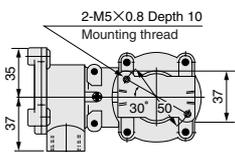
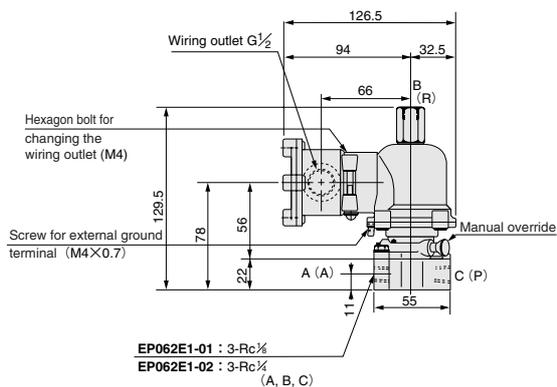
#### How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 4900 l/min [173ft.<sup>3</sup>/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

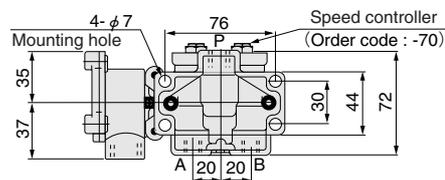
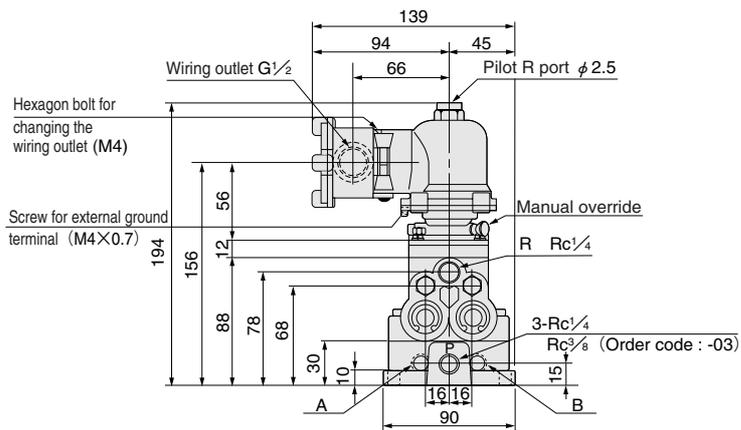
1MPa = 145psi., 1 l/min = 0.0353ft.<sup>3</sup>/min.

# Dimensions (mm)

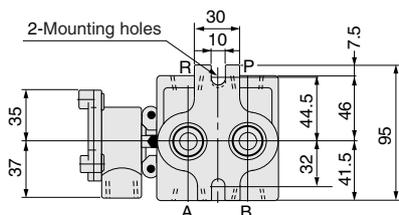
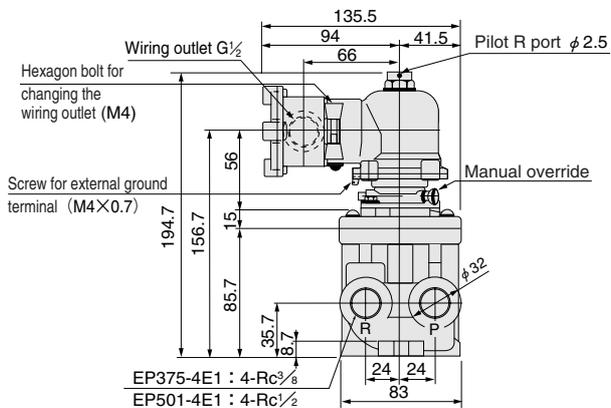
## ● EP062E1-01 EP062E1-02



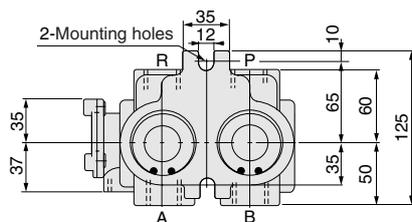
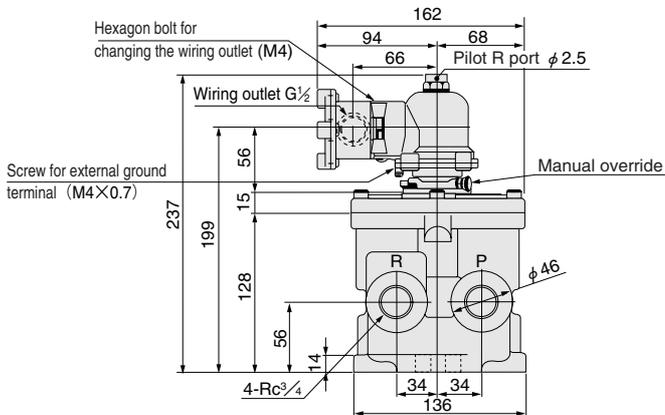
## ● EP254-4E1



## ● EP375-4E1 EP501-4E1



## ● EP750-4E1



# Explanation of Explosion Proof Code [d2G4] and the Usable Range

Explosion proof codes for the explosion proof solenoid valves are determined by the construction and the applications. The Koganei explosion proof solenoid valve's explosion proof code is "d2G4." In other words, the construction is "d: Flameproof construction" that can be used in Type 1 and Type 2 dangerous locations, and that can withstand explosive gases that reach dangerous densities up to "2: Gas with explosion class up to 2," and "G4: Gas with ignition temperature up to G4" level.

## d2G4

### Applicability to Explosive Gases

: Explosive gases with which product can be used

Explosion class Code	Ignition temp. Ignition point °C [°F]	Code	G1	G2	G3	G4	G5
			Over 450 [842]	Over 300 [572] 450 [842] or less	Over 200 [392] 300 [572] or less	Over 135 [275] 200 [392] or less	Over 100 [212] 135 [275] or less
1	Over 0.6mm [0.024in.] for values that provide clearance in cases in which ignition extension occurs at a depth of 25mm [0.984in.]	<ul style="list-style-type: none"> <li>● Acetone</li> <li>● Ammonia</li> <li>● Carbon monoxide</li> <li>● Ethane</li> <li>● Acetic acid</li> <li>● Ethyl acetate</li> <li>● Toluene</li> <li>● Propane</li> <li>● Benzene</li> <li>● Methanol</li> <li>● Methane</li> </ul>	<ul style="list-style-type: none"> <li>● Ethanol</li> <li>● Isoamyl acetate</li> <li>● 1-butanol</li> <li>● Butane</li> <li>● Acetic anhydride</li> </ul>	<ul style="list-style-type: none"> <li>● Gasoline</li> <li>● Hexane</li> </ul>	<ul style="list-style-type: none"> <li>● Acetaldehyde</li> <li>● Ethyl ethel</li> </ul>		
2	Over 0.4mm [0.016in.] 0.6mm [0.024in.] or less	<ul style="list-style-type: none"> <li>● Coal gas</li> </ul>	<ul style="list-style-type: none"> <li>● Ethylene</li> <li>● Ethylene oxide</li> </ul>				
3	0.4mm [0.016in.] or less	<ul style="list-style-type: none"> <li>● Water gas</li> <li>● Hydrogen</li> </ul>	<ul style="list-style-type: none"> <li>● Acetylene</li> </ul>			<ul style="list-style-type: none"> <li>● Carbon disulfide</li> </ul>	

### Types of Explosion Proof Construction, and Applicability to Hazardous Locations

Types of hazardous locations	Explanation of hazardous locations	Type 0 location	Type 1 location	Type 2 location	
		Locations that continuously generate dangerous ambient atmosphere, or threaten to do so, and where explosive gas concentrations are either continuously present or present for long periods, and exceed explosive limits.	Locations where dangerous ambient atmosphere threaten to be generated in normal conditions, and where the following conditions prevail: (1) Locations where explosive gases threaten to be accumulated in dangerous concentrations in normal conditions. (2) Locations where repairs, maintenance, or leaks often threaten to let explosive gases be accumulated in dangerous concentrations.	Locations where dangerous ambient atmosphere can be generated in abnormal conditions: (1) Locations where inflammable gases or inflammable liquid are handled on a normal basis, but are enclosed in sealed containers or facilities, and dangerous concentrations are threatened only when an accident or erroneous operation, or damage to the containers or facilities, causes the gases or liquids to leak. (2) Locations where mechanical ventilation devices serve to prevent the collection of explosive gases, so that ventilation system failure can threaten the collection and dangerous concentration of explosive gases. (3) Locations on the periphery of Type 1 locations, or in adjoining rooms, where penetrations of explosive gases in dangerous concentrations are rare occurrences. <b>■ Cases likely to become Type 2 locations:</b> (1) Cases in which containers storing hazardous materials are damaged due to corrosion degradation, etc., and threaten to leak. (2) Locations where misoperation of equipment can lead to emissions of hazardous materials or other abnormal reactions, resulting in high pressures and temperatures that break equipment and threaten to leak hazardous materials. (3) Cases in which breakdowns in forced ventilation systems cause explosive gases to stagnate and threaten to generate dangerous atmospheric conditions.	
Types of explosion proof construction	Hazardous locations and other likely locations	(1) Locations such as a container of inflammable liquid, or space above the liquid in a tank, in which the density of explosive gas is present continuously and exceeds the explosion limit. (2) Inside of an inflammable gas container or tank, etc. (3) Locations near surface of an inflammable liquid of an open container or equivalent.	(1) Locations near the openings of tank lorries, drums, or other containers storing inflammable liquids. (2) Locations near the opening of a relief valve which sometimes activates to release explosive gases. (3) Locations near the opening of tank gas bends. (4) Locations near opening of places where explosive gases are released during inspection and repair working. (5) Locations inside rooms or otherwise poorly ventilated places where explosive gases may be released. (6) Areas inside the roof shell of a floating roof tank. (7) Locations where explosive gases threaten to leak, and where gases can accumulate like pitch.		
		Code	Construction		
e	Increased safety construction	Construction for areas where generation of sparks, arcs or over heating is never allowed during operations, and that prevents those occurrences, or construction that particularly increases safety when temperatures are rising.	✗	✗	○
f	Internal pressure explosion proof construction	Construction that supplies protective gases into the container, or that supplies fresh air or non-flammable gases to discharge any explosive gases before commencing operations that might have intruded the container, and that prevents those gases from intruding during operations.	✗	○	○
d	Flameproof construction	Wholly sealed construction that can withstand the pressure even if explosions occur inside the container, and that will not allow ignition of explosive gases outside of the container.	✗	○	○
i	Intrinsically safe construction	Construction that is certified by authorized institutions in ignition tests, etc., to prevent the threat of explosive gas ignition due to sparks, arcs, or heat generated by accidents (short circuits, earth fault, breaking wire, etc.) or during normal operations.	○	○	○

## Operation of Manual Override

Removing the lock pin on the manual override and pulling out the manual override button causes the valve to switch. Pulling it all the way out maintains the switched position, while pushing it in restores it to the normal position. When not using it, always secure it in place with a pin.

## Handling Precautions

- Use only within the usage range detailed in "Explosion proof construction type d2G4."
- Always firmly tighten all lock tightening portions.
- Do not apply tension force to the lead wire connecting portion and firmly secure the lead wires in appropriate locations.
- Use lead wires suited to the lead wire outlet.
- When releasing the lock tightening portion, shut off the power to ensure a non-voltage condition.
- When activating the solenoid, always leave the manual override lock pin in the inserted position.
- See the Safety Precautions on p.884.