High-guality stainless steel cylinders ahead of all others

# **SLIM CYLINDERS**

#### Use durable piston seals.

The two piston seals are the durable PPY type. This prevents inner air leakage, and achieves smooth operation from low-speed to highspeed ranges.

#### Sensor switches can be installed anytime after cylinder installation.

Magnets as standard equipment across the entire series allow sensor switches to be installed anytime after the cylinder has been installed.

#### High installation accuracy and simple mounting operations.

A centering location on the rod cover improves mounting precision. Moreover, the mounting nut's improved thread precision means that holding the cylinder body in place by hand is sufficient for mounting nut tightening operations. Mounting in hard-to-reach places is easy.

#### Criteria for Selection: Slim Cylinder Allowable Kinetic Energy

Slim cylinders (with the exception of heat resistant specifications) include a cushioning mechanism.

This mechanism is intended to reduce as much as possible the impact of pistons with high kinetic energy when they stop at the end of the stroke. There are two types of cushions, as shown below.

#### Rubber bumpers (Standard equipment)

Rubber bumpers installed on both sides of the piston soften the impact at the end of the stroke, and absorb the impact noise during stopping, in response to high-frequency and high-speed operations. They are standard equipment across the whole series, with the exception of heat resistant specifications.

Note that a certain amount of rebound will occur at the end of the stroke on the cylinder with the rubber bumpers.

#### Variable cushions

Use variable cushions for large load or high-speed operations that rubber bumpers cannot adequately absorb. The impact is absorbed by compressing air, when the piston stops at the end of the stroke.

Since the cushioning stroke is included within the cylinder stroke, be careful to ensure that the cushion is not excessively performed during cylinder applications of 25mm strokes or less. An excessively performed cushion can result in too much time for each stroke, reducing efficiency. When operated at or below the absorbable kinetic energy shown in the table below, the cushion seal life is 1 million operations or more.

The load kinetic energy can be obtained through the formulas shown below.

 $Ex = \frac{m}{2} \mathcal{V}$ 

$Ex = \frac{111}{2} \mathcal{V}^2$	$E'x = \frac{W}{2g}v'^{2}$
Ex: Kinetic energy (J)	E'x: Kinetic energy [ft · lbf]
m : Load mass (kg)	W: Load [lbf.]
$\mathbf{A} = \mathbf{D}^{*} \cdot \mathbf{I} \cdot \mathbf{A} + \mathbf{A} + \mathbf{A} \cdot \mathbf{A} + \mathbf{A} + \mathbf{A} \cdot \mathbf{A} + A$	

 $\boldsymbol{\mathcal{V}}$  : Piston speed (m/s)

v': Piston speed [ft./sec.] g: Acceleration of gravity 32.2 [ft./sec.2]

#### Operating speed range

Rubber bumper	30~800mm/s	[1.2~31.5in./sec.]
-		

		J [ft·lbf]							
Bore size	Allowable kinetic energy								
mm [in.]	With rubber bumpers	With variable cushion							
16 [0.630]	0.07 [0.052]	0.18 [0.13]							
20 [0.787]	0.27 [0.20]	0.7 [0.52]							
25 [0.984]	0.40 [0.30]	1.05 [0.77]							
32 [1.260]	0.65 [0.48]	1.8 [1.33]							
40 [1.575]	1.2 [0.89]	2.8 [2.07]							
50 [1.969]	_	3.5 [2.58]							
63 [2.480]	—	4.5 [3.32]							

#### 500 \$40 100 63 50 (kg) Load 016 10 5 1 0.5 100 500 1000 1kg = 2.205 lb. Maximum operating speed (mm/s) 1mm/s = 0.0394 in./sec. Variable cushion (Graph 2) 500 φ4 100 50 Load (kg) 10 5 0.5 50 100 500 1000 Maximum operating speed (mm/s) 1kg = 2.205 lb. 1mm/s = 0.0394 in./sec.

Rubber bumper (Graph 1)

#### How to read the graphs

From Graph 1, the capacity of the rubber bumpers limits the maximum speed to 500mm/s [19.7in./sec.] or less when a  $\phi$  32 Slim Cylinder is used to carry a load of 5kg [11.0lb.].

From Graph 2, a  $\phi$  32 cylinder with variable cushion can be selected to carry a load of 8kg [17.6lb.] at a maximum speed of 600mm/s [23.6in./sec.].

## SLIM DUAL STROKE CYLINDERS

#### Symbol



#### Specifications

Item Bore size mm [in.]	20, 25, 32, 40 [0.787, 0.984, 1.260, 1.575]
Operation type	Double acting type
Media	Air
Mounting type	Basic type, Foot type, Flange type
Operating pressure range MPa [psi.]	0.04~0.9 [6~131]
Proof pressure MPa [psi.]	1.32 [191]
Operating temperature range °C [°F]	0~70 [32~158]
Operating speed range mm/s [in./sec.]	30~800 [1.2~31.5]
Cushion	Fixed type (Rubber bumper)
Lubrication	Not required
Port size Rc	1/8

#### Bore Size and Stroke

												mm
Stroke 1 (Std.) Bore size		25			50		75		100		150	Maximum available stroke
20	0	25	50	75	100	150	200					
25	0	25	50	75	100	150	200	250				CE0
32	0	25	50	75	100	150	200	250	300			650
40	0	25	50	75	100	150	200	250	300	350	400	

Note: Figures in the table are a combination of stroke 1 (standard) and the corresponding stroke 2 (standard). Stroke 1 is available up to 150 strokes.

For details of sensor switches, see p.1544.
 CS F comes with DIN connector.

All others are grommet type.



#### **Order Codes**



#### **Major Parts and Materials**

Parts Bore size	20~40
Cylinder tube	Stainless steel
Piston	Plastic
Piston rod	Steel (hard chrome plated)
Rod cover	Aluminum (anadizad)
Head cover	Aluminum (anouzed)
Seal	Current a rubbar (NDD)
Bumper	Synthetic rubber (NBR)
Magnet	Plastic magnet

#### Seals Note: Seals cannot be replaced.

		mm
Parts	Rod seal	Piston seal
Bore size Quantity	2	4
20	NY-12×8×3.5	PPY-20
25	NY-14×10×3.5	PPY-25
32	NY-17×12×4	PPY-32
40	NY-22×16×5	PPY-40

#### Mass

							kg [ib.			
Bore size	Zoro stroko mass	Additional mass for each	n 1mm [0.0394in.] stroke	Mass of mounting bracket						
mm [in.]	Zero stroke mass	Stroke 1	Stroke 2	Foot bracket	Flange bracket	Y type knuckle	I type knuckle			
20 [0.787]	0.30 [0.66]	0.0008 [0.0018]	0.0008 [0.0018]	0.14 [0.31]	0.08 [0.18]	0.041 [0.090]	0.036 [0.079]			
25 [0.984]	0.39 [0.86]	0.0011 [0.0024]	0.0011 [0.0024]	0.16 [0.35]	0.08 [0.18]	0.075 [0.165]	0.070 [0.154]			
32 [1.260]	0.60 [1.32]	0.0015 [0.0033]	0.0015 [0.0033]	0.19 [0.42]	0.10 [0.22]	0.075 [0.165]	0.070 [0.154]			
40 [1.575]	0.90 [1.98]	0.0024 [0.0053]	0.0024 [0.0053]	0.29 [0.64]	0.13 [0.29]	0.120 [0.265]	0.132 [0.291]			

Calculation example: For dual stroke cylinder of 25mm bore size and stroke 1 of 50mm and stroke 2 of 100mm  $0.39+(0.0011\times50+0.0011\times100)=0.555$ kg [1.224lb.]

### Mounting Location of Sensor Switch



mm [in.]

SLIM CYLINDERS

Sensor switch model	Bore size Code	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
ZG530	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
	В	25 [0.984]	25 [0.984]	25 [0.984]	25 [0.984]
	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
C3 LF	В	20 [0.787]	20 [0.787]	20 [0.787]	20 [0.787]

•  $\phi$  20~  $\phi$  40 DAW Bore size X Stroke1 X Stroke2



Bore Code mm [in.]	Α	В	С	D	Е	F	G1	G2	Н	I	J	к	L	М	U	V	W	AR	AX	AY
20 [0.787]	225	35	155	74	23	12	16	14	15	12	5	M8×1	M20×1.5	10	27	8	6	7.5	31.2	27
25 [0.984]	235	40	155	74	26	14	16	14	18	14	6	M10×1.25	M22×1.5	12	29	10	8	9.5	34.6	30
32 [1.260]	245	45	155	74	31	14	16	14	23	14	6	M10×1.25	M27×2	12	35	12	10	9.5	41.6	36
40 [1.575]	245	45	155	74	31	14	14.5	12.5	23	19	8	M14×1.5	M33×2	12	41.6	16	14	9.5	47.3	41

#### **Operation of Dual Stroke Cylinders**

Dual Stroke Cylinders are a set of 2 cylinders connected back to back. The cylinder body can be secured in place and each stroke can be controlled separately. It can also be used to obtain 2-stage or 3-stage strokes by securing the piston rod on one side in place.



The rods retract stroke 2 and stroke 1 when air is supplied from Ports (Å) and (D).

The rod moves stroke 1 when air is supplied from Ports B and D.

The rod moves stroke 2 when air is supplied from Ports (Å) and C.

The rod moves stroke 1 and stroke 2 when air is supplied from Ports (B) and (C).

## OPTIONAL ROD END SHAPE PATTERNS

Use an order form of rod end pattern and fill the items on the selected one from among 28 types of optional patterned shapes to obtain made-to-order cylinders of non-standard rod end shapes. The shapes can be applied to the entire Slim cylinders series with the exception of square rod cylinders and cylinders with bellows. For the order form containing the optional patterned shapes, consult us.

#### **Order Codes**



#### Piston Rod End Shape Pattern Diagram (28 Types)



Solid State Type, Reed Switch Type

Since a magnet is already standard on the Slim cylinders series<sup>Note</sup>, mounting a sensor switch will enable use in sensor switch applications.

Note: Except the heat resistant specification cylinder.



#### **Order Codes**

#### Order codes for sensor switches mounted on the Slim cylinders



#### Minimum Cylinder Strokes When Using Sensor Switches

				mm	
Sensor	Boro cizo	2 pcs. n	1 pc mounting		
switch model	DOIE SIZE	Along a straight line	In staggered positions	i pc. mounting	
ZG530	16	20	10	10	
ZG553	20~63	20	10	10	
CS	16~63	20	15	15	
CS	20~63	40	21	15	

Two pieces mounting
 One piece mounting
 When mounted in-line



•When mounted in staggered positions



#### Sensor Switch Operating Range, Response Differential, and Maximum Sensing Location

● Operating range : ℓ

The distance the piston travels in one direction, while the switch is in the ON position.

Response differential : C

The distance between the point where the piston turns the switch ON and the point where the switch is turned OFF as the piston travels in the opposite direction.



mm [in.]

Item	Bore size	16 [0.630]	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]	50 [1.969]	63 [2.480]
	ZG530	2.5~4.1	2.5~4.2	2.6~4.3	3.0~4.8	3.1~5.0	3.3~5.4	3.5~5.7
Operating range : A	ZG533	[0.098~0.161]	[0.098~0.165]	[0.102~0.169]	[0.118~0.189]	[0.122~0.197]	[0.130~0.213]	[0.138~0.224]
Operating range . 1	CS□M	6.7~7 [0.264~0.276]	7~8.5 [0.276~0.335]	7~8.5 [0.276~0.335]	8~9 [0.315~0.354]	9~10.5 [0.354~0.413]	7~8 [0.276~0.315]	8~9.5 [0.315~0.374]
	CS□F	-	7~8.5 [0.276~0.335]	8.5~10 [0.335~0.394]	9~10.5 [0.354~0.413]	10.5~12 [0.413~0.472]	9~10 [0.354~0.394]	9~10.5 [0.354~0.413]
	ZG530	0.7 [0.028] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.8 [0.031] or less	0.8 [0.031] or less
Boononno difforential : C	ZG533	0.7 [0.028] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.7 [0.028] or less	0.8 [0.031] or less	0.8 [0.031] or less	0.8 [0.031] or less
Response differential : C	CS□M	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1 [0.039] or less	1.2 [0.047] or less	1.2 [0.047] or less
	CS□F	-	1.5 [0.059] or less	1.5 [0.059] or less	1.5 [0.059] or less	1.5 [0.059] or less	2 [0.079] or less	1.5 [0.059] or less
Movimum concing	ZG530, ZG553 Note 1	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]
Maximum sensing	CS M Note 1	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]	11 [0.433]
location	CS F Note 2	-	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]	16 [0.630]

Remark: Figures in the table above are reference values.

Notes: 1. Figures are lengths measured from the switch's opposite end side to the lead wire.

2. Figures are lengths measured from the connector side's end surface to the lead wire.

When the sensor switch is mounted in the location shown in the diagram (figures in the table are reference values), the magnet comes to the sensor switch's maximum sensing location at the end of the stroke.

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#### • Air cylinder, Low hydraulic cylinder, Valpack cylinder





										m	ո լլու.յ	
Sensor	Bore size	Air cy	/linder	, Low	hydrai	hydraulic cylinder			Valpack cylinder			
switch model	Code	20	25	32	40	50	63	20	25	32	40	
ZG530	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	
ZG553	в	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	39 [1.535]	39 [1.535]	39 [1.535]	44 [1.732]	
00 UN	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	
CS	в	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]	36 [1.417]	36 [1.417]	39 [1.535]	39 [1.535]	39 [1.535]	44 [1.732]	
C6	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]	32 [1.260]	32 [1.260]	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]	
CS_F	в	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]	32 [1.260]	32 [1.260]	34 [1.339]	34 [1.339]	34 [1.339]	39 [1.535]	

#### Single acting cylinder



						mm [in.]
Sensor switch model	Code	Bore size Stroke	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
		0~25	35 [1.378]	36 [1.417]	35 [1.378]	37 [1.457]
		26~50	52 [2.047]	49 [1.929]	49 [1.929]	53 [2.087]
ZG530		51~75	72 [2.835]	71 [2.795]	72 [2.835]	68 [2.677]
ZG553	A	76~100	—	84 [3.307]	86 [3.386]	95 [3.740]
CS		101~125	—	—	—	110 [4.331]
		126~150	—	—	-	125 [4.921]
	В	—	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
		0~25	30 [1.181]	31 [1.220]	30 [1.181]	32 [1.260]
		26~50	47 [1.850]	44 [1.732]	44 [1.732]	48 [1.890]
		51~75	67 [2.638]	66 [2.598]	67 [2.638]	63 [2.480]
CS□F	A .	76~100	—	79 [3.110]	81 [3.189]	90 [3.543]
		101~125	—	—	—	105 [4.134]
		126~150	—	—	_	120 [4.724]
	В	—	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]

#### Block cylinder







Push side stroke adjusting cylinder

Ш	
$\geq$	
=	
$\geq$	
S	
Σ	
Ξ	
S	

RS

					mm [in.]
Sensor switch model	Bore size Code	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
ZG530	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
	В	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
00 T	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
CS	В	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]

#### • Pull side stroke adjusting cylinder



mm [in.]	.]	I	mm	
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Sensor switch model	Bore size Code	20 [0.787]	25 [0.984]	32 [1.260]	40 [1.575]
ZG530	Α	27 [1.063]	27 [1.063]	27 [1.063]	27 [1.063]
	В	37 [1.457]	37 [1.457]	42 [1.654]	42 [1.654]
00 T	Α	22 [0.866]	22 [0.866]	22 [0.866]	22 [0.866]
CS	В	32 [1.260]	32 [1.260]	37 [1.457]	37 [1.457]



mm [in.]

Mounti	ing type	Side mount							Front mount						
Bore size		16	20	25	32	40	50	63	16	20	25	32	40	50	63
ZG530	A Rod side	32 [1.260]	39 [1.535]	41 [1.614]	47 [1.850]	57 [2.244]	67 [2.638]	67 [2.638]	23 [0.906]	27 [1.063]	27 [1.063]	27 [1.063]	29 [1.142]	37 [1.457]	37 [1.457]
ZG553	B Rod side	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	45 [1.772]	45 [1.772]	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	45 [1.772]	45 [1.772]
	A Rod side	32 [1.260]	39 [1.535]	41 [1.614]	47 [1.850]	57 [2.244]	66 [2.598]	66 [2.598]	23 [0.906]	27 [1.063]	27 [1.063]	27 [1.063]	29 [1.142]	36 [1.417]	36 [1.417]
CS	B Rod side	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	44 [1.732]	44 [1.732]	16 [0.630]	20 [0.787]	20 [0.787]	21 [0.827]	25 [0.984]	44 [1.732]	44 [1.732]
	A Rod side	-	36 [1.417]	38 [1.496]	44 [1.732]	52 [2.047]	64 [2.520]	64 [2.520]	-	24 [0.945]	24 [0.945]	24 [0.945]	24 [0.945]	34 [1.339]	34 [1.339]
CS_F	B Rod side	-	17 [0.669]	17 [0.669]	18 [0.709]	20 [0.787]	42 [1.654]	42 [1.654]	—	17 [0.669]	17 [0.669]	18 [0.709]	22 [0.866]	42 [1.654]	42 [1.654]

#### **Moving Sensor Switch**



- Loosening the mounting screw allows the sensor switch to be moved freely along with the strap in the axial and circumferential direction. The sensor switch alone cannot be moved.
- To remove the sensor switch from the strap, first detach the strap from the cylinder tube and then remove the sensor switch from the strap.
- Tighten the mounting screw with a tightening torque of 49N-cm [4.3in-lbf].

#### Dimensions of Sensor Switch (mm)



		mm [in.]	
Bore Code	Α	В	
16 [0.630]	16 [0.630]	15 [0.591]	
20 [0.787]	19 [0.748]	17 [0.669]	
25 [0.984]	20.5 [0.807]	17.5 [0.689]	
32 [1.260]	25 [0.984]	19 [0.748]	
40 [1.575]	29 [1.142]	_*	
50 [1.969]	34 [1.339]	_*	•
63 [2.480]	41 [1.614]	_*	





Code         Y           20         59           [0.787]         [2.323]           25         61.5           [0.984]         [2.421]           32         65           [1.260]         [2.559]           40         69           [1.575]         [2.717]           50         76           [1.969]         [2.992]           63         83           [2.480]         [3.268]		mm [in.]
20         59           [0.787]         [2.323]           25         61.5           [0.984]         [2.421]           32         65           [1.260]         [2.559]           40         69           [1.575]         [2.717]           50         76           [1.969]         [2.992]           63         83           [2.480]         [3.268]	Bore Code	Y
25         61.5           [0.984]         [2.421]           32         65           [1.260]         [2.559]           40         69           [1.575]         [2.717]           50         76           [1.969]         [2.992]           63         83           [2.480]         [3.268]	20 [0.787]	59 [2.323]
32         65           [1.260]         [2.559]           40         69           [1.575]         [2.717]           50         76           [1.969]         [2.992]           63         83           [2.480]         [3.268]	25 [0.984]	61.5 [2.421]
40         69 [2.717]           50         76 [2.992]           63         83 [3.268]	32 [1.260]	65 [2.559]
50         76           [1.969]         [2.992]           63         83           [2.480]         [3.268]	40 [1.575]	69 [2.717]
<b>63</b> 83 [ <b>2.480</b> ] [3.268]	50 [1.969]	76 [2.992]
	63 [2.480]	83 [3.268]



- Loosening the mounting screw allows the sensor switch to be moved freely in the axial and circumferential direction.
- Slightly loosening the mounting screw allows fine adjustment of the lead switch only, up to 5mm [0.2in.] in the axial direction.
   Tighten the mounting screw with a tightening torque of 68.6N·cm [6.1in·lbf].

# **ROD END ACCESSORIES**

Option

#### Dimensions



Bore	Α	В	С	D	E	F	G	н	J	к	L	М	Ν	Р	Q
20 [0.787], 25 [0.984]*	16	8	8	30	10	11	15	M8×1	10	14	21	8	8	15	40
25 [0.984], 32 [1.260]	19	10	10	40	12	13	20	M10×1.25	12	16	25	10	10	20	52
40 [1.575], 50 [1.969], 63 [2.480]	24	14	10	45	12	13	25	M14×1.5	15	22	30	14	10	20	57

Note: Items marked with % are for the square rod cylinders.

# BELLOWS, MOUNTING BRACKETS

#### Dimensions (For brake cylinders with bellows, see p.367.)





					mm [in.]
Bore	А	В	С	D	AY
20 [0.787]	15 [0.591]	63 [2.480]	35 [1.378]	23 [0.906]	27 [1.063]
25 [0.984]	18 [0.709]	66 [2.598]	35 [1.378]	23 [0.906]	30 [1.181]
32 [1.260]	23 [0.906]	71 [2.795]	40 [1.575]	26 [1.024]	36 [1.417]
40 [1.575]	23 [0.906]	71 [2.795]	48 [1.890]	29 [1.142]	41 [1.614]

Note: Supporting brackets for the rod trunnion type with bellows should be mounted in the direction opposite to the case of no bellows shown in the diagram.



#### Mass of Slim Cylinder with Bellows

					kg [lb.]		
Bore size		Zero stro		Additional mass for each			
mm [in.]	Standard head	Short head	Pivot mounting type	Trunnion type	1mm [0.0394in.] stroke		
20 [0.787]	0.25 [0.55] (0.23 [0.51])	0.24 [0.53] (0.22 [0.49])	—	0.44 [0.97]	0.0009 [0.0020]		
25 [0.984]	0.29 [0.64] (0.27 [0.60])	0.28 [0.62] (0.26 [0.57])	—	0.47 [1.04]	0.0013 [0.0029]		
32 [1.260]	0.43 [0.95] (0.40 [0.88])	0.41 [0.90] (0.38 [0.84])	—	0.60 [1.32]	0.0018 [0.0040]		
40 [1.575]	0.62 [1.37] (0.56 [1.23])	0.58 [1.28] (0.52 [1.15])	—	0.78 [1.72]	0.0029 [0.0064]		
50 [1.969]	1.03 [2.27]	0.98 [2.16]	0.95 [2.09]	_	0.0033 [0.0073]		
63 [2.480]	1.36 [3.00]	1.32 [2.91]	1.29 [2.84]	_	0.0038 [0.0084]		

Note: Figures in parentheses ( ) are for the cylinder with variable cushion.

#### (1) Foot mounting bracket

1		
Foot mounting bracket	<b>Cylinder type</b> <b>DA:</b> Applies to all except <b>DV</b> <b>DV:</b> Valpack cylinder (Not available at $\phi$ 50 and $\phi$ 63)	<ul> <li>Bore size</li> <li>20: φ 20 [0.787in.]</li> <li>25: φ 25 [0.984in.]</li> <li>32: φ 32 [1.260in.]</li> <li>40: φ 40 [1.575in.]</li> <li>50: φ 50 [1.969in.]</li> <li>63: φ 63 [2.480in.]</li> </ul>

#### (2) Flange mounting bracket

<u>3</u> – <u>DA</u>	
	Bore size
Slim cylindor	<b>20:</b> φ 20 [0.787in.]
Sinn Cynnder	<b>25</b> : φ 25 [0.984in.]
Flange mounting	<b>32</b> : φ 32 [1.260in.]
bracket	<b>40</b> : φ 40 [1.575in.]
	<b>50</b> : φ 50 [1.969in.]
	<b>63</b> : φ 63 [2.480in.]

#### (3) Pivot mounting type supporting bracket



#### (4) Head trunnion bracket

<u>11T</u> –		
Head trunnion bracket	Cylinder type     DA: Applies to all except DV     DV: Valpack cylinder	Bore size           20 : φ 20 [0.787in.]           25 : φ 25 [0.984in.]           32 : φ 32 [1.260in.]           40 : φ 40 [1.575in.]           50 : φ 50 [1.969in.]           63 : φ 63 [2.480in.]

#### (5) Rod trunnion bracket



#### (6) Y type knuckle



ccept ∳ 16 § 16 only	<ul> <li>Bore size</li> <li>16 : ∉ 16 [0.630in.]</li> <li>20 : ∉ 20 [0.787in.]</li> <li>25 : ∉ 25 [0.984in.]</li> <li>32 : ∉ 32 [1.260in.]</li> <li>40 : ∉ 40 [1.575in.]</li> <li>50 : ∉ 50 [1.969in.]</li> <li>52 : ∉ 52 [2.480in.]</li> </ul>
	<b>63</b> : φ 63 [2.480in.]

#### (7) I type knuckle



	Bore size
i <b>nder type</b> Applies to all except <i>φ</i> 16 <b>3:</b> Available at <i>φ</i> 16 only	<b>16</b> : $\phi$ 16 [0.630in.] <b>20</b> : $\phi$ 20 [0.787in.] <b>25</b> : $\phi$ 25 [0.984in.] <b>32</b> : $\phi$ 32 [1.260in.] <b>40</b> : $\phi$ 40 [1.575in.]
	FO 1 1 FO 14 000' 1

2 [1.260in.] 0 [1.575in.] **50** : φ 50 [1.969in.] **63** : φ 63 [2.480in.]