KOGANEI



ACTUATORS GENERAL CATALOG



WT SLIDE TABLES CONTENTS

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Discontinued







For details, see p.1022.

For details, see p.1020.

1017

Plus precision

We have added advanced positioning precision and high rigidity to the pneumatic actuator. The Koganei Alpha Series further enhances the drive module concept, supporting superior applications and labor savings in FA line design and manufacturing with higher performance.

and larger static load capacity!

It is the best for transfer of the base in press fitting or crimping process, and pick & place or pick & load operations, etc.



Embedded type sensor switch

An embedded type sensor switch which does not protrude from the body can be installed.



For details, see p.1028

Thin shaped body & compact design

It realizes a slim appearance by a thin body design with low table height.



The values in parentheses () are for $\phi 20 [0.787 in.]$.



General precautions

Piping

Always thoroughly blow off (use compressed air) the tubing before connecting it to the WT slide table. Entering chips, sealing tape, rust, etc., generated during piping work could result in air leaks or other defective operation.

Atmosphere

If using in locations subject to dripping water, dripping oil, etc., or to large amounts of dust, use a cover to protect the unit.

Lubrication

- 1. The product can be used without lubrication. If lubrication is required, use Turbine Oil Class 1 (ISO VG32) or lithium soap-based No.2 equivalent.
- Apply lithium soap-based grease on the raceway surfaces of the track rail in the guide portion every 6 months or every 300km [186mi.] of traveling distance.

Media

- 1. Use air for the media. For the use of any other media, consult us.
- 2. Air used for the WT slide table should be clean air that contains no deteriorated compressor oil, etc. Install an air filter (filtration of a minimum 40 μ m) near the WT slide table or valve to remove collected liquid or dust. In addition, drain the air filter periodically.



Allowable load and moment

Although the WT slide table can be used by directly applying the load, make sure that the load and moments do not exceed the values in the table below.



Pitching moment : $Mp = Fp \times r1$ (N·m) Rolling moment : $Mr = Fr \times r2$ (N·m) Yawing moment : $My = Fy \times r2$ (N·m) Allowable static load : W_1 (N) Maximum load capacity : W_2 (N)

									mm [in.]
Model Strok		e 50	50		100			200	
A		80 [3.15]		80 [3.1	5] 105 [4.		5 [4.13]		30 [5.12]
AWIIO	В		48 [1.89]						
A		85 [3.35]		85 [3.35]		110 [4.33]		13	35 [5.31]
AW120	В			58 [2.28]					
Allowable moment Model		Mp (Pitching) N·m [ft·lbf]	Mr (Rolling) My (N·m [ft·lbf] N·r		My (Yawing) N·m [ft·lbf]		1 of.]	W2 N [lbf.]	
AWT16		28 [20.7]	27 [19.9]		24 [17.7]		6000 [1	1349]	150 [33.7]
AWT20		33 [24.3]		44 [32.5] 30 [22.1] 7000		30 [22.1]		1574]	200 [45.0]

Caution: The moment including the inertia force generated when the load is moved or stopped must not exceed the values in the above table.

Keep the load and the speed within a range of the shock absorber capacity graph.

Selection and installation

Displacement of table end caused by allowable bending moment (reference value)

AWT16



Shock absorber absorption capacity

The WT slide table is equipped with shock absorbers as standard equipment, but the mass and the impact speed which can be absorbed should be within the ranges of the "Shock absorber capacity graph" below. It cannot be used with speeds in excess of the maximum operating speed of 1000mm/s [39.4in./sec.].

Shock absorber capacity graph



1mm/s = 0.0394in./sec. 1 kg = 2.205lb.

Replacing the shock absorber

The WT slide table is equipped with shock absorbers as standard equipment. A ring wrench is needed for replacing the shock absorber, and prepare it in advance.

- Removing
 - 1 Using a ring wrench, turn the hex-head portion on the shock absorber body and loosen the shock absorber.
 - ② Turn the body thread of the shock absorber until it comes off, and pull it out of the tapped hole.
- Mounting
 - ① Thread the shock absorber until the hex-head portion of the body contacts the tapped hole of the table. (Remove any hexagon nuts which have been already attached to the shock absorber)
 - ② Tighten the hex-head portion on the shock absorber body with the ring wrench, and secure it.



Tightening torque of the shock absorber

Madal	Tightening torque	Width across flats of		
Model	N.cm [in.lbf]	the hex-head mm [in.]		
AWT16 (KSHA6×8-E-X)	637 [56]	12 [0.472]		
AWT20 (KSHA7×8-G-X)	1177 [104]	14 [0.551]		
	1			

Remark: For securing the shock absorber, tighten the hex-head portion using the above values as references.

- Cautions: 1. Adjust it so that the stopper bolt on the main body and the shock absorber make full contact.
 - 2. Use the shock absorber within the range of the absorption capacity of the shock absorber (refers to shock absorber capacity graph). Note that the absorption energy of the shock absorber is different in a low-speed range than that in a highspeed range.
 - 3. The impact maximum speed of the shock absorber is 1000mm/s [39.4in./sec.]. The speed when it just collides must not exceed 1000mm/s [39.4in./sec.] since it differs from the average speed. Moreover, consult us when it exceeds 1000mm/s [39.4in./sec.].
 - 4. Do not use the shock absorber in a place where water or oil drips. If using it in these places, install a cover, etc., so the drops do not hit it directly. This could lead to improper operation and may decrease the absorption capacity.
 - Do not loosen the small screw on the rear end of the shock absorber. The oil inside will leak out which will fail the function of the shock absorber.
 - 6. Do not install other shock absorbers in this product without permission. When other shock absorbers are used, damage to the cylinder, etc., may occur.
 - E : Total impact energy...[J]
 - E₁ : Kinetic energy $\cdots \frac{\mathbf{m} \cdot v^2}{2}$ [J]
 - E2 : Additional energy by cylinder thrust…F·L [J]
 - E_3 : Additional energy by load…m·g·L [J]
 - m : Load mass [kg]

L

- 𝒱 ∶ Impact speed [m/s]
- g Gravity acceleration 9.8 [m/s²]
- F : Cylinder thrust····= $\frac{\pi}{4} \cdot D^2 \cdot P[N]$
 - [D: cylinder bore (mm); P: operating air pressure (Mpa)] : Absorbing stroke of shock absorber [m]

Calculation of impact energy





m

Note 2: When descending, the operating air pressure: P, should be lower than when ascending, because heavier loads can be carried.

- E' : Total impact energy ... [ft-lbf]
- E'1 : Kinetic energy... $\frac{W' \cdot v'^2}{2a'}$ [ft-lbf]
- E'_2 : Additional energy by cylinder thrust... $F' \cdot L'$ [ft·lbf]
- E'₃: Additional energy by load weight…W'·L'[ft·lbf]
- W': Load weight [lbf.]
- v': Impact speed [ft./sec.]
- g' : Gravity acceleration 32.2 [ft./sec.²]
- F' : Cylinder thrust $\cdots = \frac{\pi}{4} \cdot D^{\prime 2} \cdot P^{\prime}$ [lbf.]

Dimensions of Shock Absorber (mm)



Note: Additional shock absorbers have this nut, but the nut must be removed before use.

Model Code	F	L	U	AX	AY
KSHA6×8-E-X	10.5	M10×1	8.5	13.9	12
KSHA7×8-G-X	12.5	M12×1	10.5	16.2	14

Mounting

- 1. While any mounting direction of the WT slide table is allowed, the mounting surface should always be flat. Twisting or bending during mounting may disturb the accuracy and may also result in air leaks or improper operation.
- Caution should be exercised that scratches or dents on the WT slide table's mounting surface may damage its flatness.
- **3.** Take locking device or anti-looseness measures when shocks or vibrations might loosen the bolts.

Installation by using female threads on the body bottom



Installation by using through holes on the body



Mounting bolt screw length (as a guide)

Madal	N	Т	S	Mounting bolt
woder	mm [in.]	mm [in.]	mm [in.]	Mounting boit
AWT16	L+9 [0.35]	14 [0.55]	25 [0.98]	M6×1
AWT20	L+12 [0.47]	16 [0.63]	30 [1.18]	M8×1.25

Mounting bolt tightening torque (as a guide)

Model	Tightening torque N⋅cm [in⋅lbf]	Mounting bolt
AWT16	800 [71]	M6×1
AWT20	2000 [177]	M8×1.25

Remark: Refer to the above values when tightening the bolts.

Stroke adjustment

The stroke of the WT slide table can be adjusted by changing the mounting position of the stopper bolt; up to -32mm [-1.26in.] on one side, -64mm [-2.52in.] for both sides with the **AWT16**, and up to -29mm [-1.14in.] on one side, -58mm [-2.28in.] for both sides with the **AWT20**.

Stroke adjustment

- up to -13mm [-0.51in.] on one side with the AWT16
- up to -10mm [-0.39in.] on one side with the AWT20
- ① Loosen the hexagon nut which is securing the stopper bolt.
- ② Adjust the position of the stopper bolt by turning the minus groove of the stopper bolt with a flat-blade screw driver.
- ③ Tighten and secure the hexagon nut when the position is determined.

Stroke adjustment

- -13~-32mm [-0.51~-1.26in.] range on one side with the AWT16
- $-10 \sim -29$ mm [-0.39 ~ -1.14 in.] range on one side with the **AWT20**
- ① Remove the mounting bolt which is securing the block.
- ② Move the block from 'A' to 'B' and secure it by tightening the mounting bolt.
- ③ Then, finely adjust the stopper bolt by using the method described above: "stroke adjustment up to -13mm [-0.51in.] on one side with the **AWT16** and up to -10mm [-0.39in.] on one side with the **AWT20**."



Tightening torque of the bolt and nut

Parts	Tightening torque N⋅cm [in⋅lbf]	Width across flats mm [in.]
Block mounting bolt (AWT16)	500[44]	4 [0.157]
Block mounting bolt (AWT20)	800 [71]	5 [0.197]
Hexagon nut	800 [71]	10 [0.394]

Remark: Refer to the above values when tightening the bolts.

Caution: Use the WT slide table with the specified stroke or below. Moreover, do not remove the stopper bolt. Using more than the specified stroke or with the stopper bolt removed causes damage.



WT SLIDE TABLES



Specifications

Item	Model	AWT16	AWT20				
Bore size	mm [in.]	16 [0.630]	20 [0.787]				
Operation type		Double ad	cting type				
Media		A	ir				
Operating pressure range	MPa [psi.]	0.15~0.7 [22~102]					
Proof pressure	MPa [psi.]	1.03 [149]					
Operating temperature range	°C [°F]	0~60 [32~140]					
Operating speed range	mm/s [in./sec.]	100~500 [3.9~19.7]					
Cushion		Shock absorber (St	andard equipment)				
Lubriaction	Cylinder portion	Not required (If lubrication is required, use Turbine Oil Class 1 [ISO VG32] or equivalent.)					
Eublication	Guide portion	Required (Lithium soap-based grease)Note					
Stroke adjusting range	mm [in.]	-64~0 [-2.52~0] (To the specified stroke,	$-58{\sim}0$ [-2.28 ${\sim}0$] (To the specified stroke,				
		one side MAX. –32 [–1.26], both sides MAX. –64 [–2.52])	one side MAX. –29 [–1.14], both sides MAX. –58 [–2.28])				
Repeatability	mm [in.]	±0.05 [±0.002]				
Maximum load capacity	N [lbf.]	150 [33.7]	200 [45.0]				
Allowable static load	N [lbf.]	6000 [1349]	7000 [1574]				
Port size	Rc	1/	/8				
Note: Apply lithium soap-based grease on the raceway surface of the track rail every 6 months or every 300km [186mi.] of traveling distance.							
Shock Absorber Spe	hock Absorber Specifications						

Shock Absorber Specifications

Item Model	KSHA6×8-E-X	KSHA7×8-G-X			
Applicable type	AWT16	AWT20			
Maximum absorption J [ft-lbf]	2.0 [1.5]	3.9 [2.9]			
Absorbing stroke mm [in.]	8 [0.	315]			
Maximum impact speed mm/s [in./sec.]	1000 [39.4]				
Maximum operating frequency cycle/min	3	0			
Spring return force (When retracted) N [lbf.]	9.8	[2.2]			
Angle variation	3° or	less			
Operating temperature range °C [°F]	0~60 [32~140]				
Nutrie The Pferic fills and a state of a second	en anti-construction and the state of the st				

Note: The life of the shock absorber may vary from the WT slide table, depending on its operating conditions.

Bore Size and Stroke

		mm
Bore size	Standard strokes	Maximum available stroke
16	50, 100, 150, 200	200
20	30, 100, 130, 200	200

Mass

kg [lb.							
Model		Stro	Additional mass of sensor switch Note				
	50	100	150	200	ZE	ZE	
AWT16	1.9 [4.2]	2.2 [4.9]	2.8 [6.2]	3.4 [7.5]	0.015 [0.022]	0.025 [0.077]	
AWT20	2.75 [6.06]	3.1 [6.8]	4.0 [8.8]	4.8 [10.6]	0.015 [0.033]	0.035 [0.077]	

Note: Sensor switch types A and B show the lead wire lengths. A:1000mm [39in.] B:3000mm [118in.]

Order Codes



Select a suitable cylinder bore size considering the load and air pressure to obtain the required thrust. Since the figures in the table are calculated values, select a bore size that results in a load ratio (load ratio $= \frac{Load}{Calculated value}$) of 70% or less (50% or less for high speed application).

Bore size	Rod diameter	Operation		Pressure area			Air pressure	e MPa [psi.]		
mm [in.]	mm [in.]	Opera	lion	mm² [in.²]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]
16 [0 630]	0 [0 015]	Double acting type	Push side	201.0 [0.3116]	40.2 [9.04]	60.3 [13.56]	80.4 [18.07]	100.5 [22.59]	120.6 [27.11]	140.7 [31.63]
10 [0.030] 8 [0.315]	Double acting type	Pull side	150.0 [0.2325]	30.1 [6.77]	45.2 [10.16]	60.3 [13.56]	75.4 [16.95]	90.4 [20.32]	105.5 [23.72]	
20 [0 787]		Double acting type	Push side	314.0 [0.4867]	62.8 [14.12]	94.2 [21.18]	125.6 [28.23]	157.0 [35.29]	188.4 [42.35]	219.8 [49.41]
20 [0.767]	10 [0.394]	Double acting type	Pull side	235.5 [0.3650]	47.1 [10.59]	70.7 [15.89]	94.2 [21.18]	117.8 [26.48]	141.3 [31.76]	164.9 [37.07]

Connection Port and Moving Direction of the Table



- The table moves in the direction of **R** when air is supplied to **N** port.
- The table moves in the direction of L when air is supplied to P port.



Major Parts and Materials

-				and the second se
No.	Parts	Materials	Q'ty	Remarks
1	Stopper bolt	Steel	2	Nickel plated
2	Hexagon nut	Stainless steel	2	
3	Hexagon socket head bolt	Stainless steel	4	
4	Block	Aluminum alloy	2	Anodized
(5)	Shock absorber		2	
6	Plug	Alloy steel	1	Zinc plated
7	Linear guide		1	
8	Hexagon socket head bolt	Stainless steel		
9	Connected pin	Steel	1	Nickel plated
10	Hexagon socket head bolt	Stainless steel	2	
1	Hexagon socket button head screw	Alloy steel	1	Nickel plated
(12)	Bushing	Steel and copper alloy	1	
(13)	Hexagon socket head bolt	Stainless steel	8	
14	Table	Aluminum alloy	1	Anodized

			-10	
No.	Parts	Materials	Q'ty	Remarks
15	Hexagon socket head bolt	Stainless steel	1	
16	Sleeve	Stainless steel	1	
17	Housing	Aluminum alloy	1	Special rust prevention treatment
18	O-ring	Synthetic rubber (NBR)	1	
19	Rod seal	Synthetic rubber (NBR)	1	
20	Main body	Aluminum alloy	1	Anodized
21)	Piston rod	Stainless steel	1	Chrome plated
22	Piston	Aluminum alloy	1	Special rust prevention treatment
23	Piston seal	Synthetic rubber (NBR)	1	
24	Magnet	Plastic magnet	1	
25	Hexagon nut with flange	Stainless steel	1	
26	O-ring	Synthetic rubber (NBR)	1	
27	End plate	Plastic	1	
28	Snap ring	Spring steel	1	Nickel plated

• AWT16 × Stroke

Stroke

Α

в

С

D

Е

AWT Bore size



44

-=

 $\phi \phi$

•AWT20 × Stroke

AWT Bore size





 $\bullet \oplus$

Stroke	Α	В	С	D	E
50	230	90	170	200	160
100	280	90	170	250	210
150	380	115	220	350	310
200	480	140	270	450	410

SENSOR SWITCHES

Solid State Type, Reed Switch Type



Order Codes

-	AWT						
Lead wir	e length						
B-3000)mm [118in.]			For details of sensor	switches, see p	.1544.	
Sensor switch							
ZE135 — Solid state type	with indicator lamp	DC10V~28V	Horizontal lead wire	ZE155 — Solid state type	with indicator lamp	DC4.5V~28V	Horizontal lead wire
ZE235 — Solid state type	with indicator lamp	DC10V~28V	Vertical lead wire	ZE255 — Solid state type	with indicator lamp	DC4.5V~28V	Vertical lead wire
ZE101 — Reed switch type	without indicator lamp	DC5V~28V AC85~115V	Horizontal lead wire	ZE102 — Reed switch type	with indicator lamp	DC10V~28V AC85~115V	Horizontal lead wire
ZE201 — Reed switch type	without indicator lamp	DC5V~28V AC85~115V	Vertical lead wire	ZE202 — Reed switch type	with indicator lamp	DC10V~28V AC85~115V	Vertical lead wire

Minimum Cylinder Strokes When Using **Sensor Switches**

				mm [in.]	
D	Solid sta	ate type	Reed switch type		
Bore size	2 pcs. mounting	1 pc. mounting	2 pcs. mounting	1 pc. mounting	
16 [0.630]	10	Б	10	10	
20 [0.787]	10	- °	10	10	

Moving Sensor Switch

- Loosening the mounting screw allows the sensor switch to be moved
- along the switch mounting groove of the body.
 Tighten the mounting screw with a tightening torque of 0.1∼0.2N⋅m [0.9~1.8in·lbf].



Sensor Switch Operating Range, Response Differential, and Maximum Sensing Location

Operating range : l

The distance the piston travels in one direction, while the switch is in the ON position.

Response differential : C

The distance between the point where the piston turns the switch ON and the point where the switch is turned OFF as the piston travels in the opposite direction.

Solid state type

Solid state type mm [in.						
Item Bore size	16 [0.630]	20 [0.787]				
Operating range: <i>l</i>	2~5 [0.079~0.197]	3.5~7.5 [0.138~0.295]				
Response differential:C	1.0 [0.039] or less					
Maximum sensing location Note	6 [0.236]					

Remark: The above table shows reference values.

Note: This is the length measured from the switch's opposite end side to the lead wire.

Reed switch type mm [i						
Item Bore size	16 [0.630]	20 [0.787]				
Operating range: <i>l</i>	6.5~9 [0.256~0.354]	10~13 [0.394~0.512]				
Response differential:C	1.5 [0.059] or less					
Maximum sensing location Note	10 [0.394]					

Remark: The above table shows reference values.

Note: This is the length measured from the switch's opposite end side to the lead wire.



Mounting Location of End of Stroke Detection Sensor Switch

• When the sensor switch is mounted in the locations shown below (the figures in the tables are reference values), the magnet comes to the maximum sensing location of the sensor switch at the end of the stroke.





Solid state type mm [in.]							
Model Code		Α	В	С	D		
	×50	60.5 [2.382]		57 [2.244]			
AW/T16	×100	110.5 [4.350]	10 5 [0 412]	107 [4.213]	7 [0 276]		
AWIIO	×150	160.5 [6.319]	10.0 [0.410]	157 [6.181]	7 [0.270]		
	×200	210.5 [8.287]		207 [8.150]			
	×50	64 [2.520]		60.5 [2.382]			
AWT20	×100	114 [4.488]	14 [0 551]	110.5 [4.350]	10.5 [0.413]		
AWIZO	×150	164 [6.457]	14 [0.551]	160.5 [6.319]			
	×200	214 [8.425]		210.5 [8.287]			
Reed switc	h type				mm [in.]		
Model	Code	А	В	С	D		
	×50	56.5 [2.224]	6 5 [0 256]	54 [2.126]			
AWT16	×100	106.5 [4.193]		104 [4.094]	4 [0 157]		
AWIIO	×150	156.5 [6.161]	0.0 [0.200]	154 [6.063]	4 [0.137]		
	×200	206.5 [8.130]		204 [8.031]			
	×50	60 [2.362]		57.5 [2.264]			
AWT20	×100	110 [4.331]	10 [0 394]	107.5 [4.232]	7 5 [0 295]		
AWIZU	×150	160 [6.299]	- 10 [0.394] -	157.5 [6.201]	7.5 [0.235]		
	×200	210 [8.268]		207.5 [8.169]			

When Mounting WT Slide Tables with **Sensor Switches in Close Proximity**

•When mounting WT slide tables with sensor switches in close proximity, install the WT slide tables so that they should not be below the values shown in the following tables.



Solid state type mm [in.] Code Α в Mode AWT16 106 [4.17] 10 [0.39] AWT20 126 [4.96] 10 [0.39] mm [in.] Reed switch type Code в Model ----Α AWT16 101 [3.98] 5 [0.20] AWT20 121 [4.76] 5 [0.20]

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