

KOGANEI

Air Treatment

F.R.L LARGE FLOW Series

INSTRUCTION MANUAL Ver.1.0

Handling Instructions and Precautions



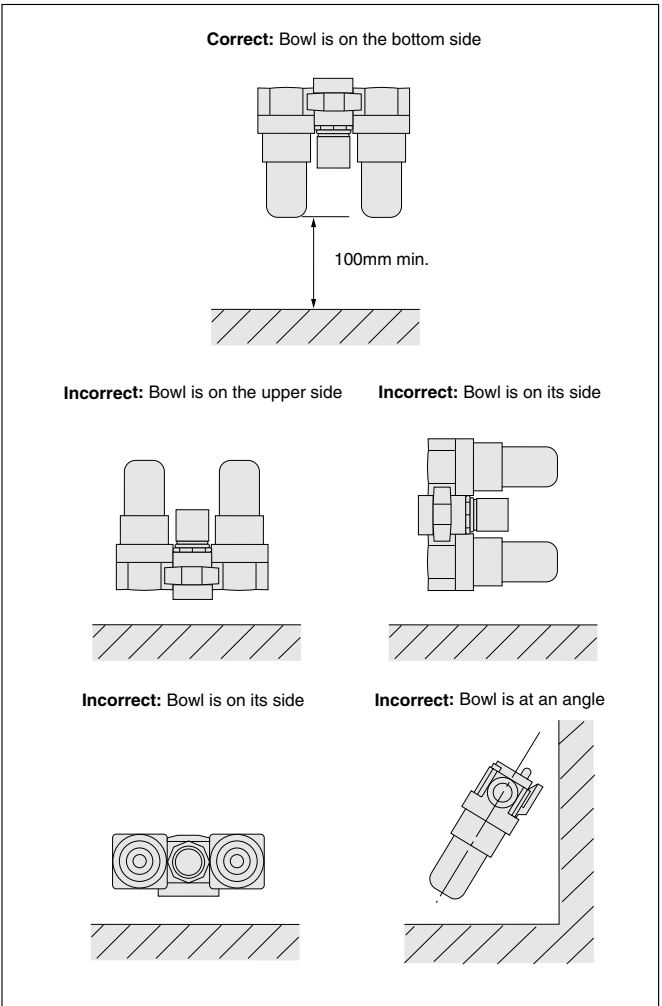
F.R.L. Combinations

Installation location

1. Install in locations where the ambient temperature is between 5 ~ 60°C [41 ~ 140°F].
2. The product cannot be used when the media or the ambient atmosphere contains any of the substances listed below.
Organic solvents, phosphate ester type hydraulic oil, sulphur dioxide, chlorine gas, acids, or alkali, etc.
3. Avoid installation in locations subject to vibrations greater than 9.8m/s² [1G].

Mounting method

Mount in a vertical position, with the piping connections on the top and the bowl on the bottom.
(If using regulators as single units, any mounting direction is acceptable.)
Leave enough space underneath the bowl to allow easy access for draining collected liquid, and replacement of the filter element.



- Notes:
1. Do not perform any machining on the body of the unit before or during mounting work. Its functions could be damaged.
 2. Use air for the media.
 3. Do not allow operating pressure to exceed a maximum of 0.97MPa [141psi].
 4. If using in locations subject to dripping water, dripping oil, etc., or to large amounts of dust, use something to cover and protect the unit.



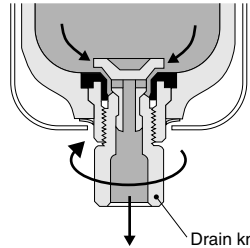
Air Filter and Lubricator

Drain cock

● Screw type

(Air filter Standard Order code: -A)
(Lubricator Order code: -D)

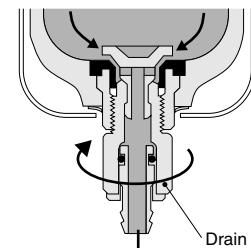
Rotating the drain knob to the left opens the drain port, and the collected liquid is expelled.



● With fitting

(Air filter Order code: -F1)
(Lubricator Order code: -F2)

Rotating the drain knob to the left opens the drain port, and the collected liquid is expelled.

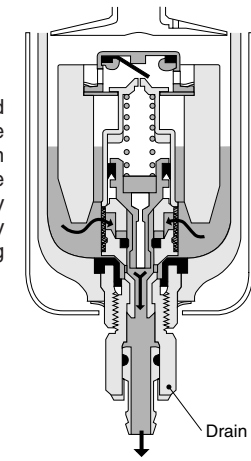


Caution: The drain knob should be operated using fingertips.

● Auto drain type

(Air filter Order code: -A)

When a certain volume of collected liquid has accumulated, or when the pressure inside the bowl has fallen to less than 0.02MPa [3psi.], the collected liquid is automatically expelled. The collected liquid may also be expelled manually by turning the drain knob to the left.



1. In the auto drain, air is exhausted from the drain port until the supply pressure reaches 0.15MPa [22psi.]. This is normal, and even rotating the drain knob in this situation will not prevent the air from bleeding out.
(If the time required for the supply pressure to rise to 0.15MPa [22psi.] seems too long, consult us.)
2. The drain knob should be operated using fingertips.
3. If attaching a tube to the fitting, use a nylon tube with inner diameter of 6mm [0.236in.]. Do not let the tube bend in the area near the fitting connection.
4. The fitting can be rotated freely in any direction. As a result, the tube does not need to be removed even when manually draining the collected liquid.

When placing orders for replacement of pressure gauges, see the table below.

Model	Optional order code	Sold separately	Module sold separately
650 750	G1A	G1-40	—
	GS1A	GS1-50-DL	
	GS1B	GS1-50-AL	
	GS1C	GS1-50-DL-T	
	GS1D	GS1-50-AL-T	
900	G1A	G1-40	8-90M (with bolt)
	GS1A	GS1-50-DL	
	GS1B	GS1-50-AL	
	GS1C	GS1-50-DL-T	
	GS1D	GSS1-50-AL-T	

Remark: If switching between G1A and GS1□, module (8-90M) is not required.

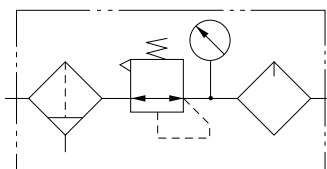
F.R.L. COMBINATIONS

CN650, CN750, CN750A, CN900,
CN900A, CY650, CY900, CY900A,
CZ650, CZ900

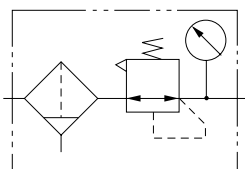


Symbols

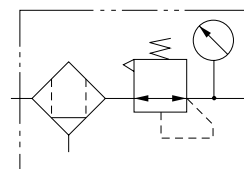
● CN



● CY



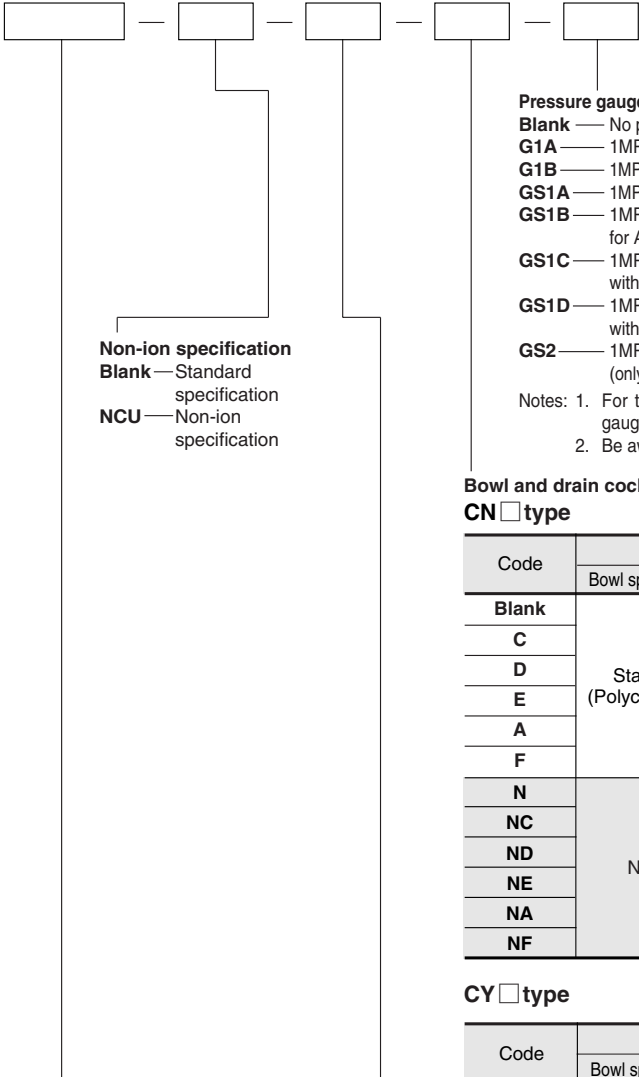
● CZ



Specifications

Item	Model	CN650	CN750	CN750A	CN900	CN900A	CY650	CY900	CY900A	CZ650	CZ900	
Media		Air or non-corrosive gas										
Port size	Rc	3/4, 1										
Filtration rating	μ m	5		40	5	40	5		40		0.3	
Pressure setting range	MPa [psi.]	0.05~0.83 [7 ~ 120]										
Max. operating pressure	MPa [psi.]	0.97 [141]										
Proof pressure	MPa [psi.]	1.47 [213]										
Operating temperature range	°C [°F]	5~60 [41 ~ 140]										
Air filter drain capacity	cc [in. ³]	90 [5.5]	130 [7.9]				90 [5.5]	130 [7.9]		160 (MF800) [9.8]		
Oil capacity for lubricator	cc [in. ³]	160 [9.8]									—	
Recommended lubrication		Turbine oil Class 1 [ISO VG32]									—	
Oil mist separating efficiency	%	—									99.9	
Max. processed flow rate	ℓ /min [ft ³ /min] (ANR)	2000 [70.6]			6000 [212]		2000 [70.6]	6000 [212]		2000 [70.6]	4000 [141]	
Mass	kg [lb]	Standard	2.29 [5.05]		3.48 [7.67]		3.44 [7.59]	1.43 [3.15]	2.35 [5.18]	2.50 [5.51]	2.76 [6.09]	
	Auto drain type	2.32 [5.12]	3.51 [7.74]		3.47 [7.65]		1.46 [3.22]	2.38 [5.25]	2.53 [5.58]	2.80 [6.17]		
Materials	Body	Aluminum die-casting										
	Bowl	Polycarbonate									Aluminum die-casting	
Models of included components	Air filter	FN650	FN900	FN901	FN900	FN901	FN650	FN900	FN901	MF800	MF800	
	Regulator	RN650	RN650	RN650	RN900	RN900	RN650	RN900	RN900	RN650	RN900	
	Lubricator	LN650	LN900	LN900	LN900	LN900	—	—	—	—	—	
Standard attachments	Bracket	8-65ND			8-90R		8-65ND	8-90R		8-90ND	8-90R	
	Air filter	Screw type drain cock, bowl guard									Screw type drain cock	
	Regulator	—										
	Lubricator	Bowl guard									—	

Order Codes



Non-ion specification
Blank — Standard specification
NCU — Non-ion specification

Pressure gauge specification
Blank — No pressure gauge
G1A — 1MPa [145psi.] specification, ϕ 40 pressure gauge^{Note2}
G1B — 1MPa [145psi.] specification, \square 30 Embedded pressure gauge (only for 900 series)^{Note1}
GS1A — 1MPa [145psi.] specification, \square 50 Pressure gauge with built-in switch for DC24V^{Note1}
GS1B — 1MPa [145psi.] specification, \square 50 Pressure gauge with built-in switch for AC100V and AC200V^{Note1}
GS1C — 1MPa [145psi.] specification, \square 50 Pressure gauge with built-in switch with DIN connector for DC24V^{Note1}
GS1D — 1MPa [145psi.]specification, \square 50 Pressure gauge with built-in switch with DIN connector for AC100V and AC200V^{Note1}
GS2 — 1MPa [145psi.] specification, \square 30 Digital pressure gauge with built-in sensor (only for 900 series)^{Note2}

Notes: 1. For the specifications, order codes, and dimensions of the pressure gauge and the pressure gauge with built-in switch, see p.172 and 183.
2. Be aware that **-G1B** and **-GS2** cannot be selected with a non-ion specification.

Bowl and drain cock specification
CN \square type

Code	Specification		
	Bowl specification	Air filter specification	Lubricator specification
Blank	Standard (Polycarbonate)	Screw type drain cock	Without drain cock
C		Without drain cock	Without drain cock
D		Screw type drain cock	Screw type drain cock
E		Drain cock with fitting	Without drain cock
A		Auto drain type drain cock	Without drain cock
F		Drain cock with fitting	Drain cock with fitting
N	Nylon	Screw type drain cock	Without drain cock
NC		Without drain cock	Without drain cock
ND		Screw type drain cock	Screw type drain cock
NE		Drain cock with fitting	Without drain cock
NA		Auto drain type drain cock	Without drain cock
NF		Drain cock with fitting	Drain cock with fitting

CY \square type

Code	Specification	
	Bowl specification	Air filter specification
Blank	Standard (Polycarbonate)	Screw type drain cock
C		Without drain cock
E		Drain cock with fitting
A		Auto drain type drain cock
N	Nylon	Screw type drain cock
NC		Without drain cock
NE		Drain cock with fitting
NA		Auto drain type drain cock

CZ \square type

Code	Specification	
	Bowl specification	Mist filter specification
Blank	Aluminum die-casting	Screw type drain cock
F1		Drain cock with fitting
A		Auto drain type drain cock

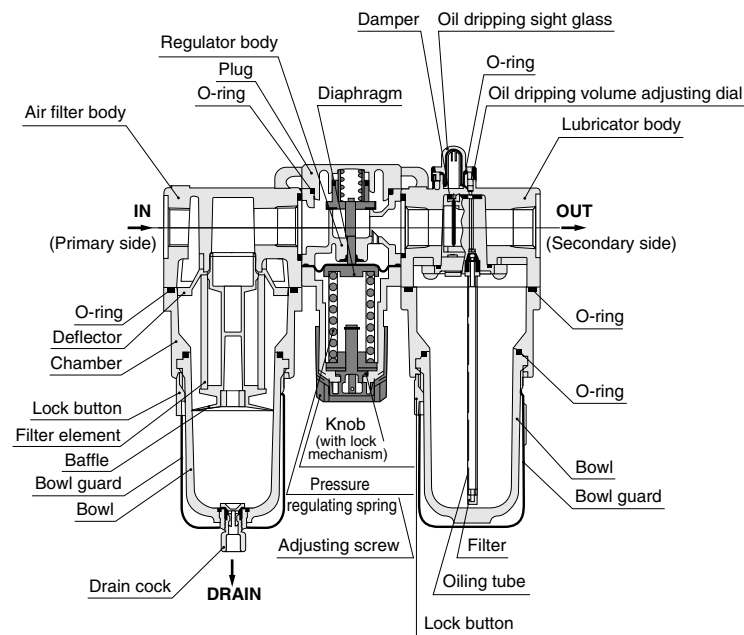
F.R.L. Large Flow combination	Port size	
Body model	Rc3/4	Rc1
CN650	06	08
CN750	06	08
CN750A	06	08
CN900	06	08
CN900A	06	08
CY650	06	08
CY900	06	08
CY900A	06	08
CZ650	06	08
CZ900	06	08

Body model	Component included				
	Air filter	Regulator	Lubricator	Mist filter	Mounting module and adapter
CN650	FN650	RN650	LN650	—	8-65ND
CN750	FN900	RN650	LN900	—	8-65ND
CN750A ^{Note}	FN901	RN650	LN900	—	8-65ND
CN900	FN900	RN900	LN900	—	8-90R
CN900A ^{Note}	FN901	RN900	LN900	—	8-90R
CY650	FN650	RN650	—	—	8-65ND
CY900	FN900	RN900	—	—	8-90R
CY900A ^{Note}	FN901	RN900	—	—	8-90R
CZ650	—	RN650	—	MF800	8-90ND
CZ900	—	RN900	—	MF800	8-90R

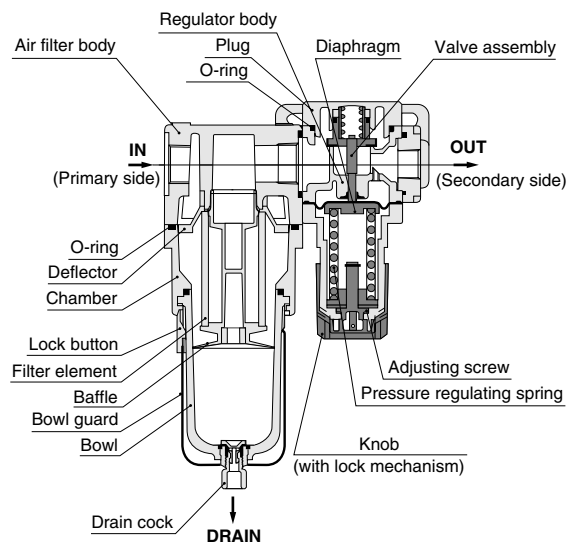
Note: **CN750A**, **CN900A** and **CY900A** filter elements are 40 μ m. All others are 5 μ m.

Inner Construction

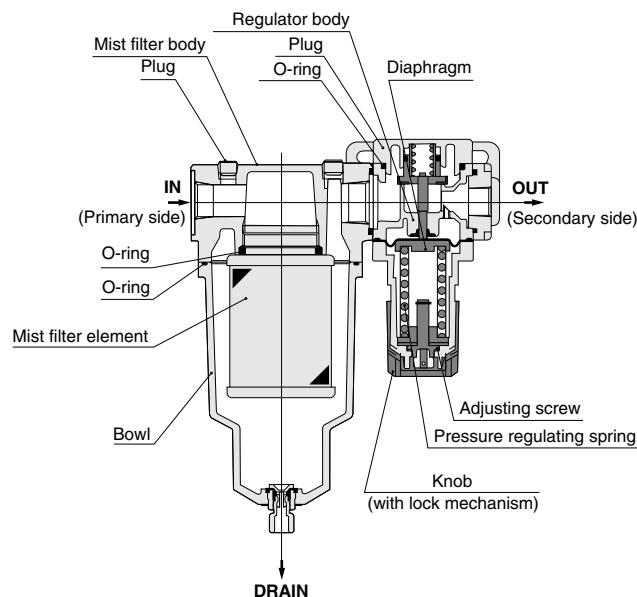
● CN



● CY

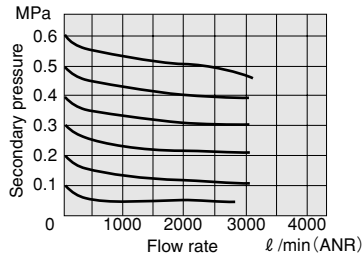


● CZ

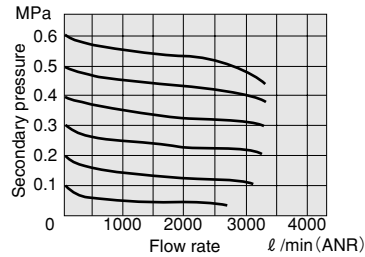


Flow Rate Characteristics

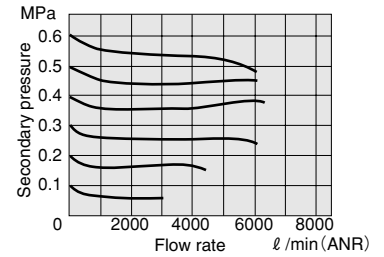
CN650



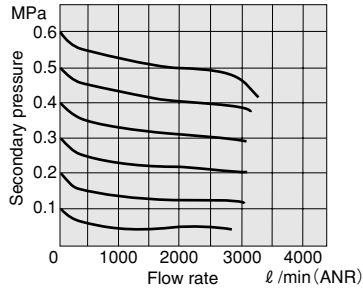
CN750



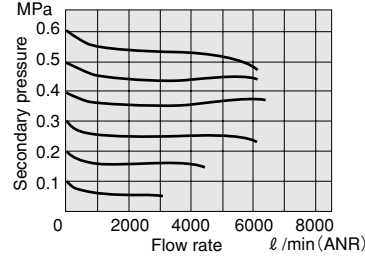
CN900



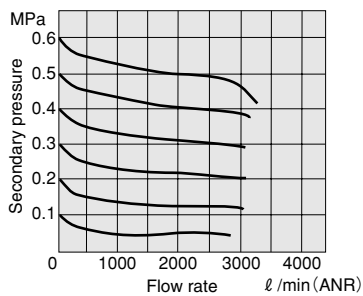
CY650



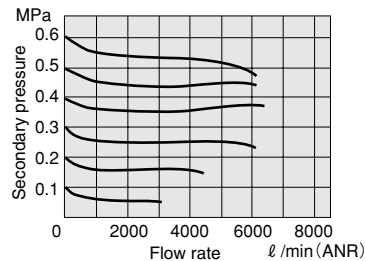
CY900



CZ650



CZ900

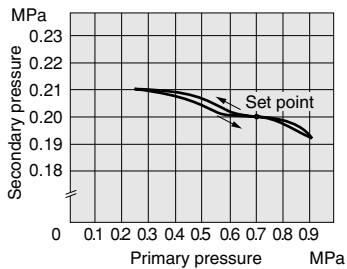


1MPa = 145psi. 1 l/min = 0.0353ft³/min.

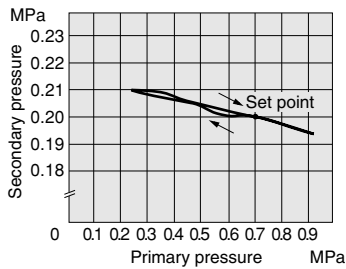
Remark: Graphs show flow rate characteristics when the primary pressure is at 0.7MPa [102psi].

Pressure Characteristics

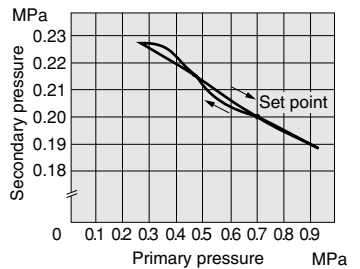
CN650



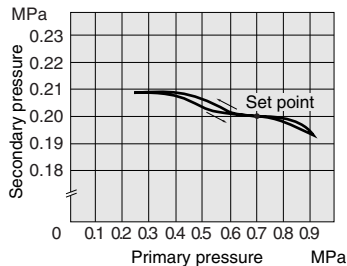
CN750



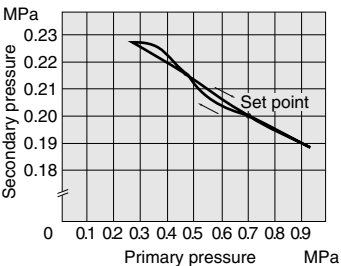
CN900



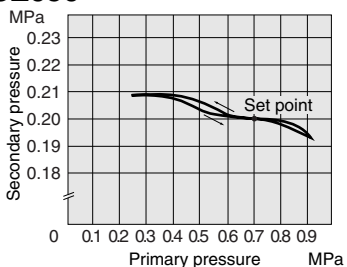
CY650



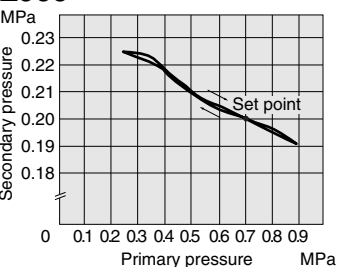
CY900



CZ650



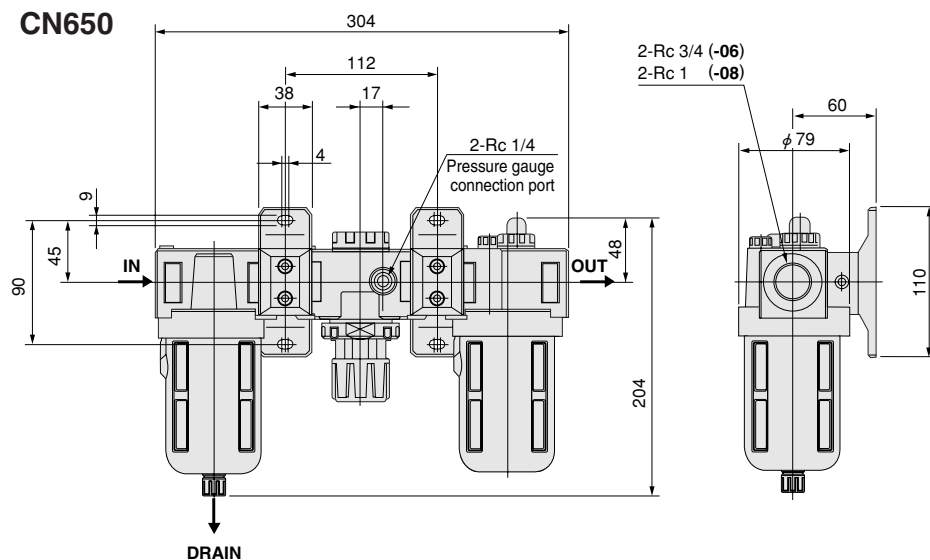
CZ900



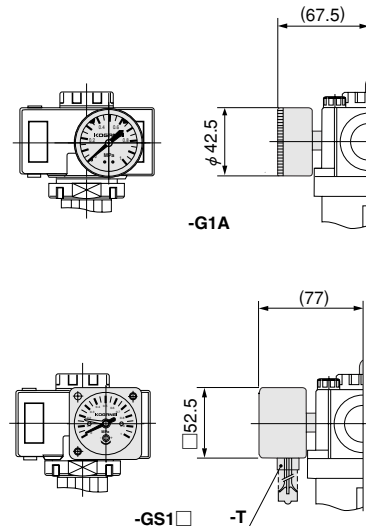
1MPa = 145psi.

Dimensions of F.R.L. Combinations (mm)

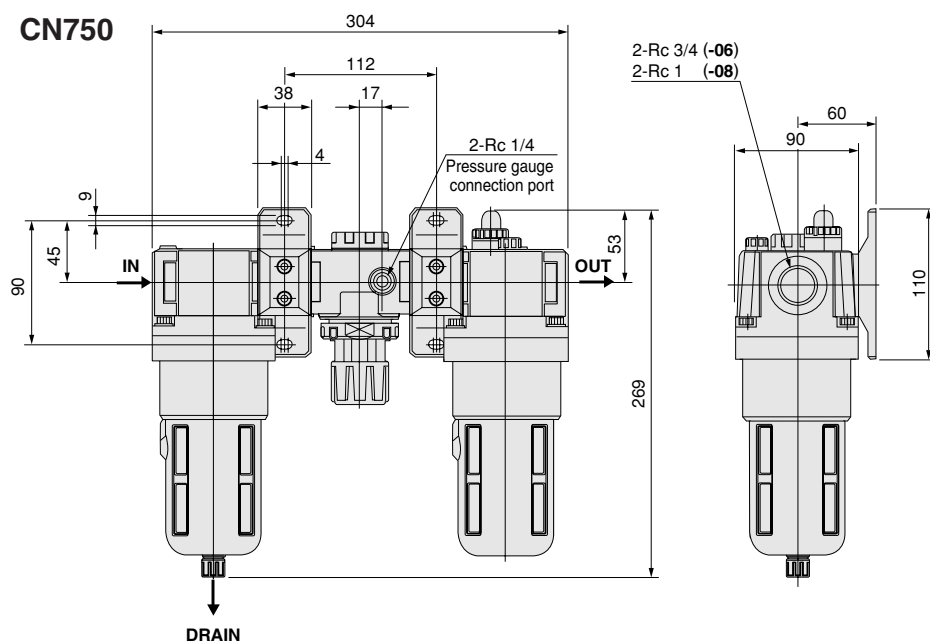
CN650



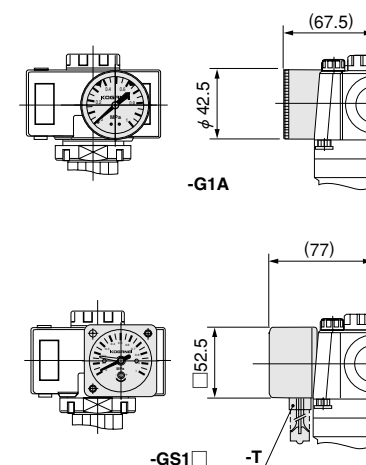
● Optional pressure gauges



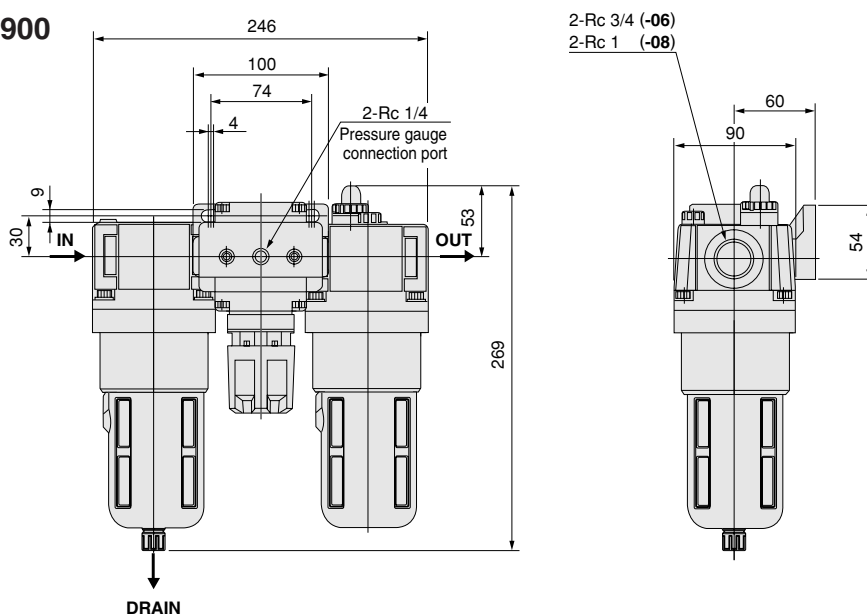
CN750



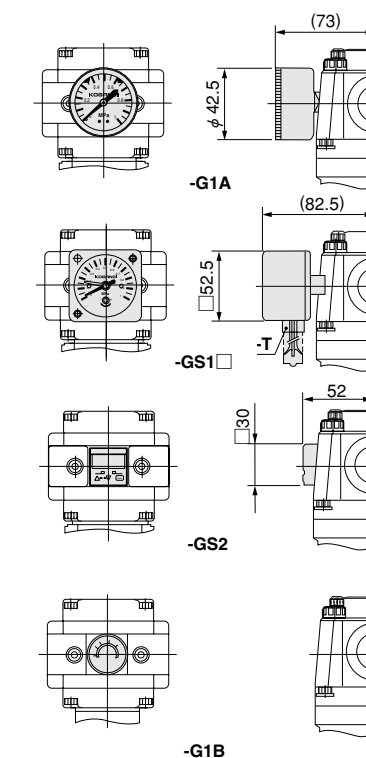
● Optional pressure gauges



CN900

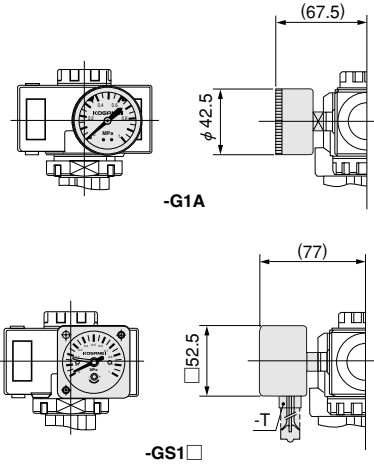
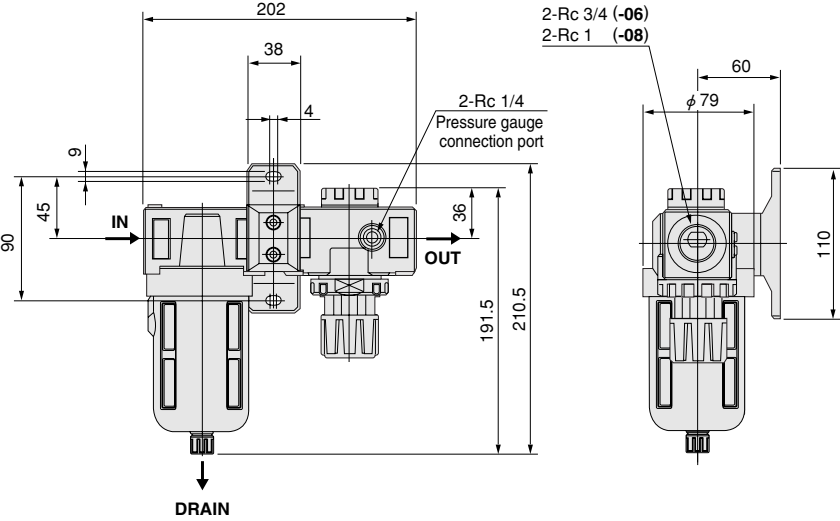


● Optional pressure gauges



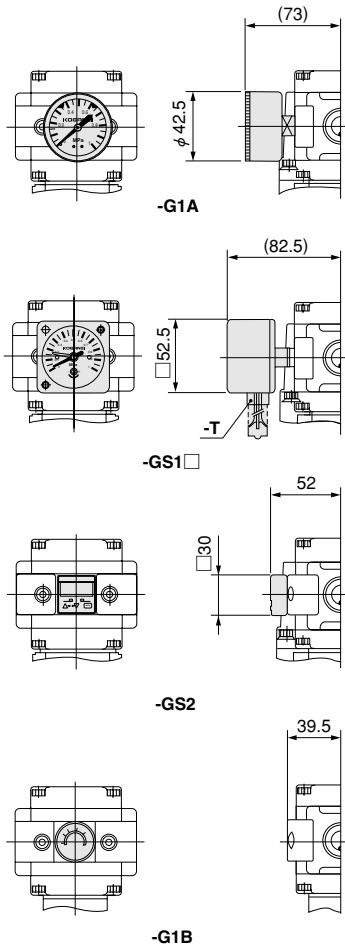
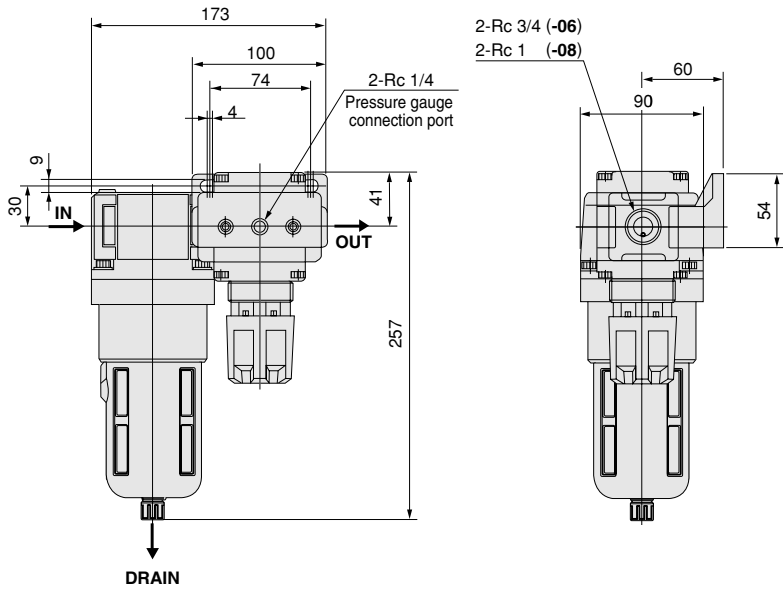
CY650

● Optional pressure gauges



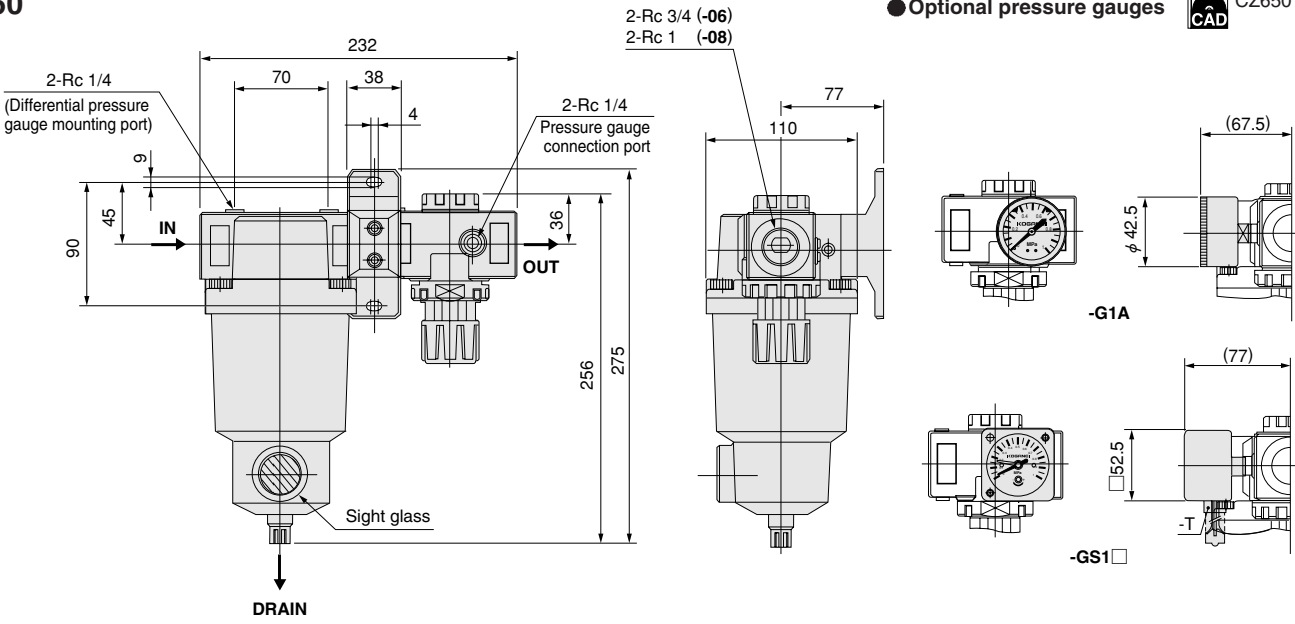
CY900

● Optional pressure gauges

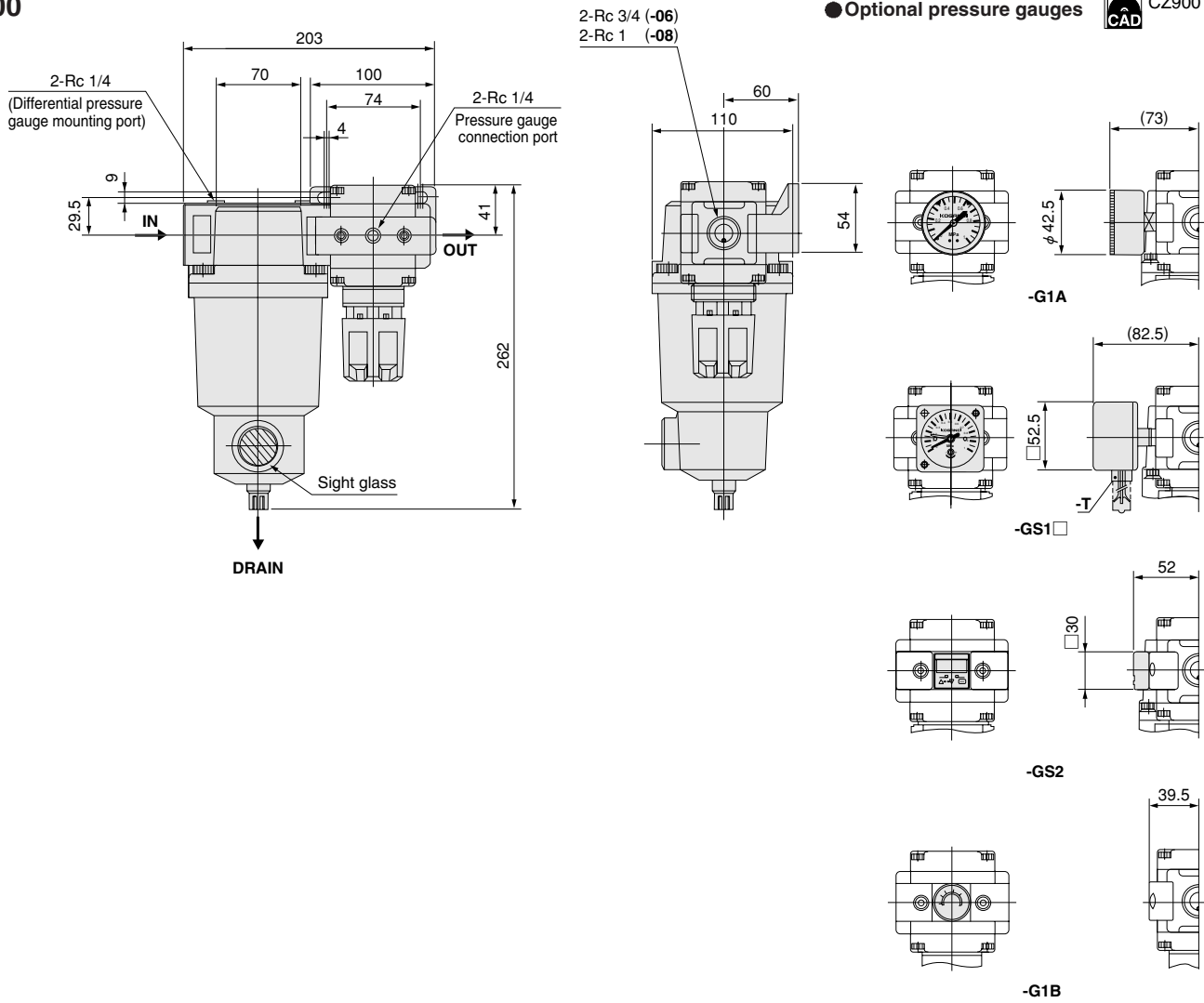


Dimensions of F.R.L. Combinations (mm)

CZ650



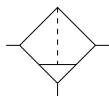
CZ900



AIR FILTERS

FN650, FN900, FN901

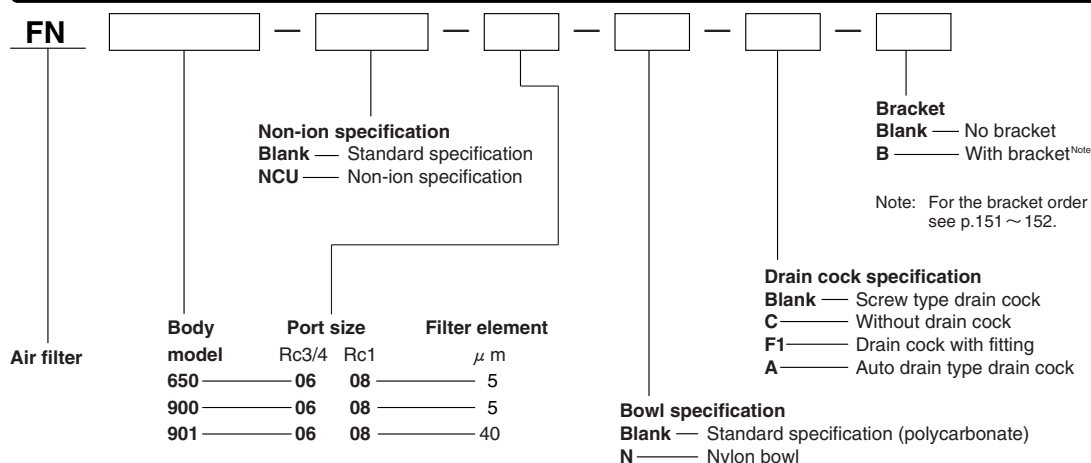
Symbol



Specifications

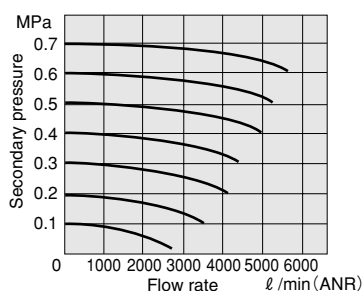
		Series	650 series	900 series	
		Type	Standard	Standard	40μm type
		Model	FN650	FN900	FN901
Media		Air or non-corrosive gas			
Port size		Rc	3/4, 1		
Filtration rating		μ m	5		40
Max. operating pressure		MPa [psi.]	0.97 [141]		
Proof pressure		MPa [psi.]	1.47 [213]		
Max. processed flow rate		ℓ/min [ft³/min] (ANR)	3000 [106]	6000 [212]	
Operating temperature range		°C [°F]	5~60 [41~140]		
Drain capacity		cc [in.³]	90 [5.5]	130 [7.9]	
Mass	kg [lb]	Standard	0.58 [1.28]	1.11 [2.45]	
		Auto drain type	0.61 [1.35]	1.14 [2.51]	
Materials		Body	Aluminum die-casting		
		Skirt part	—	Aluminum die-casting	
		Bowl	Polycarbonate		
		Element	PE	PP	
Standard attachments			Bowl guard, screw type drain cock		

Order Codes

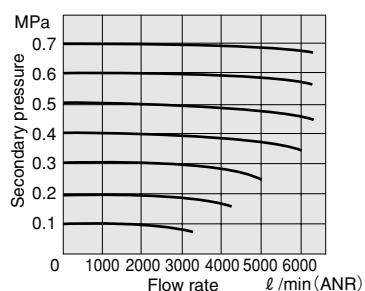


Flow Rate Characteristics

FN650

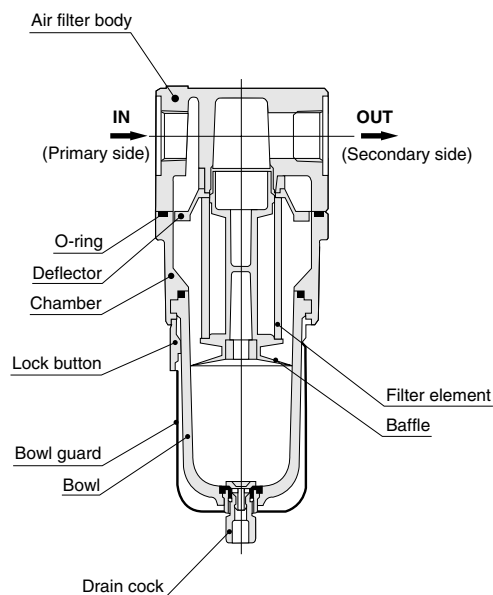


FN900 FN901

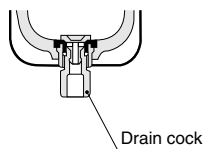


1MPa = 145psi. 1 ℓ/min = 0.0353ft³/min.

Inner Construction



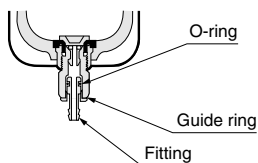
● Screw type drain cock



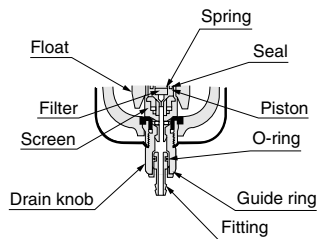
● Without drain cock



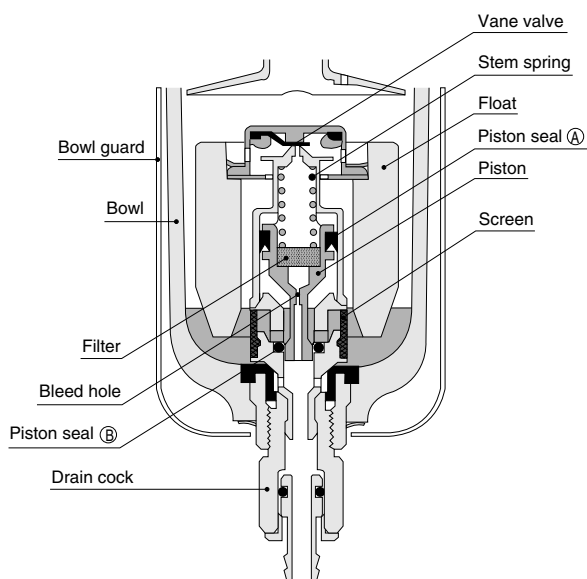
● Drain cock with fitting



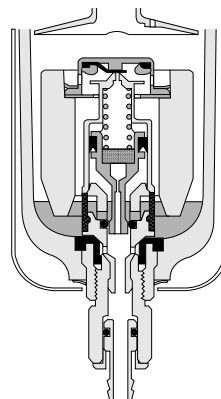
● Auto drain type drain cock



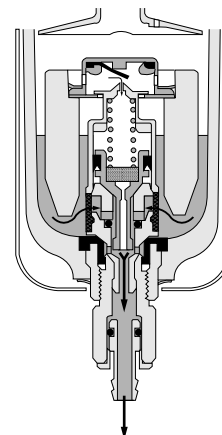
Inner Construction of Auto Drain



Condition of collected liquid



Condition of draining liquid



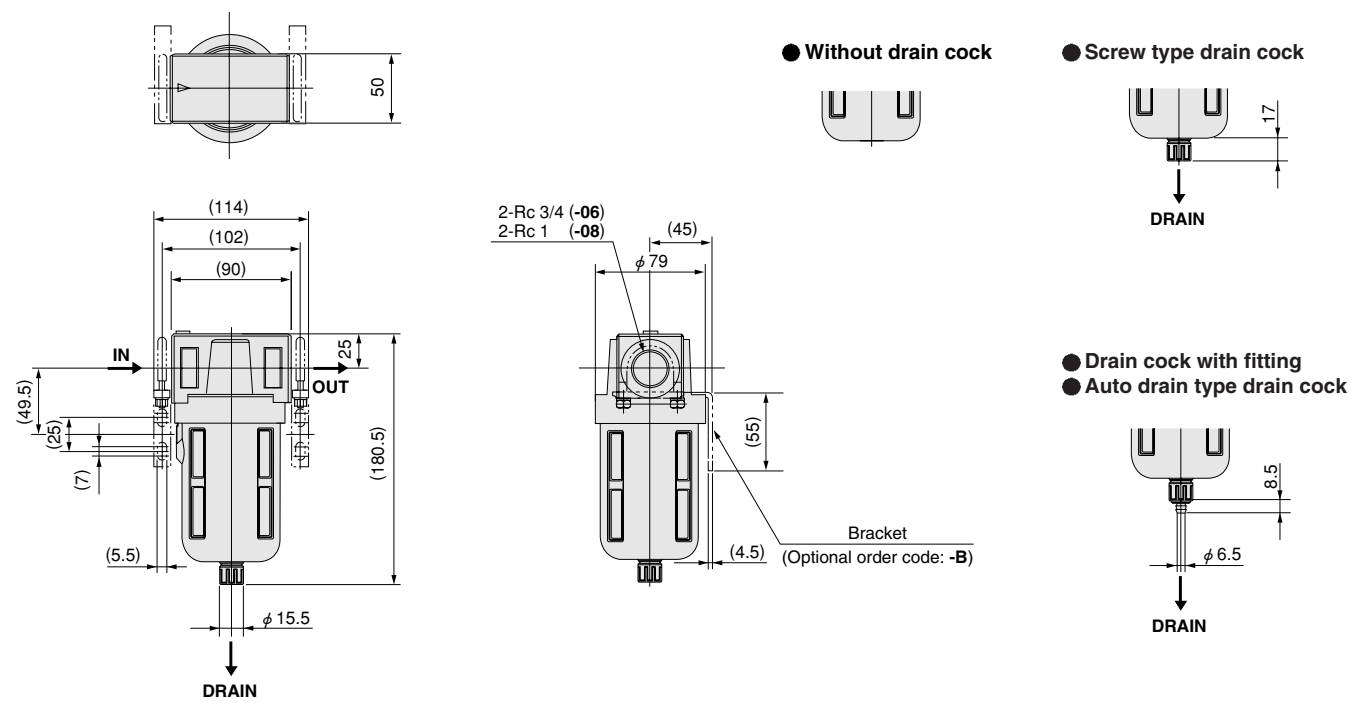
Operation principles

When liquid collects inside the bowl, the float rises and opens up the vane valve. Air brought to the top of the piston forces the piston downward, opening up the bottom of the piston and expelling liquid that has passed through the screen. As the liquid is drained out, the float falls, closing the vane valve. Air at the top of the piston is released through a bleed hole, and air pushes up on the piston from the bottom, returning the unit to the normal state. If pressure inside the bowl is lost, the stem spring pushes down on the piston to drain out all of the liquid. After the liquid has been drained out, the air inside the bowl is also exhausted.

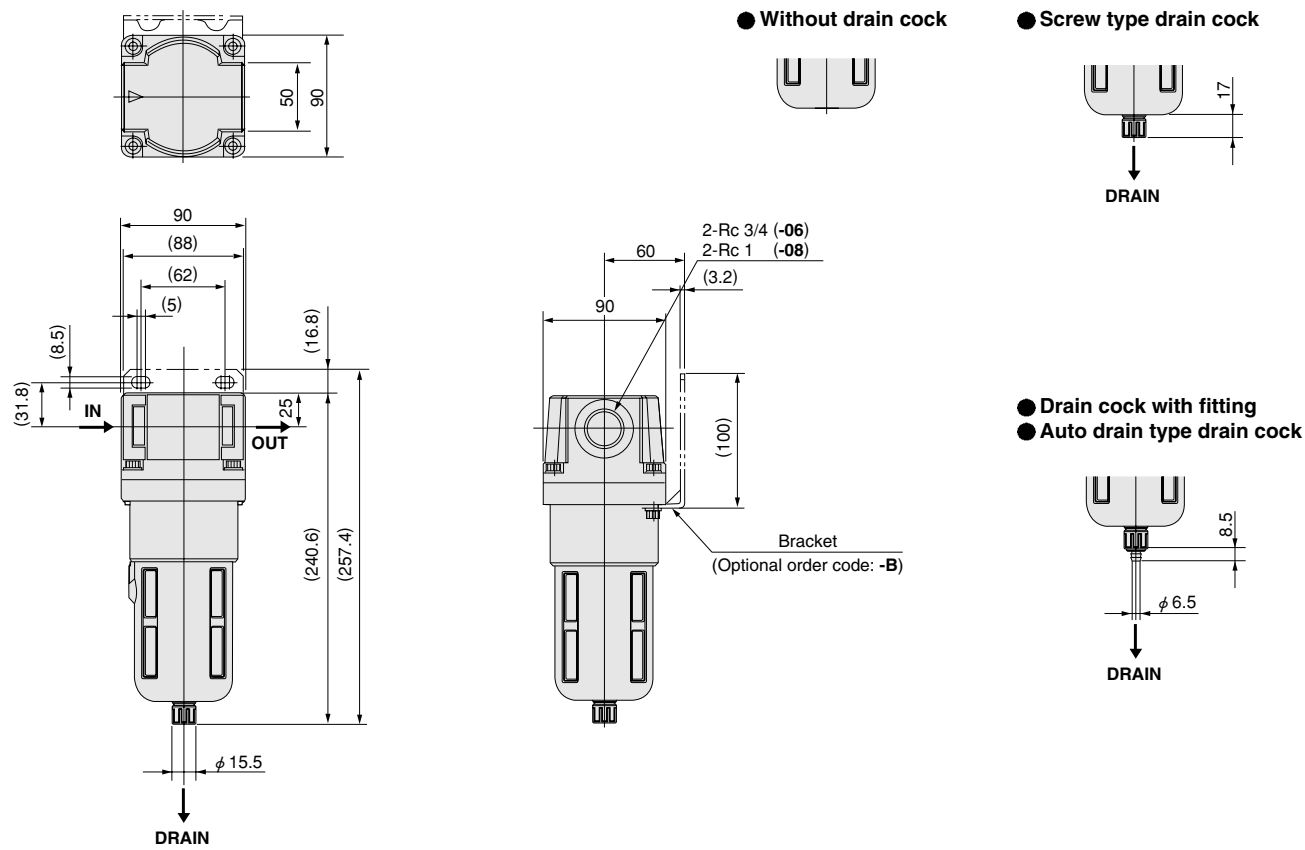
Remark: Air is exhausted from the drain port until the supply pressure rises to 0.15MPa [22psi.]. In this situation, even rotating the drain knob will not prevent the air from bleeding out.

Dimensions of Air Filters (mm)

FN650



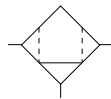
FN900
FN901



MIST FILTERS

MF800, MF1000

Symbol



Specifications

Item	Model	MF800	MF1000
Media		Air	
Port size	Rc	1/2, 3/4, 1	
Filtering particle diameter	μm	0.3	
Filtering efficiency	%	99.9	
Volume of processed air ^{Note}	ℓ/min [ft ³ /min] (ANR)	4000 [141]	6000 [212]
Max. operating pressure	MPa [psi.]	0.97 [141] (Auto drain type: 0.15~0.97 [22~141])	
Proof pressure	MPa [psi.]	1.47 [213]	
Operating temperature range (atmosphere and media)	°C [°F]	5~60 [41~140]	
Drain capacity	cc [in. ³]	160 [9.8]	
Mass	kg [lb]	Standard	1.76 [3.88]
		Auto drain type	1.79 [3.95]
Materials	Body, bowl	Aluminum die-casting	
	Sight glass	Reinforced glass	
	Element type	E-80M	E-100M
Standard attachments		Screw type drain cock	

Note: This is the recommended maximum flow rate when the air pressure is 0.69MPa [100psi.].

Order Codes

MF

Bracket
Blank — No bracket
B — With bracket^{Note}

Note: For the bracket order codes and dimensions, see p.151 ~ 152.

Drain cock specification
Blank — Screw type drain cock
F1 — Drain cock with fitting (Standard for auto drain type)
A — Auto drain type drain cock

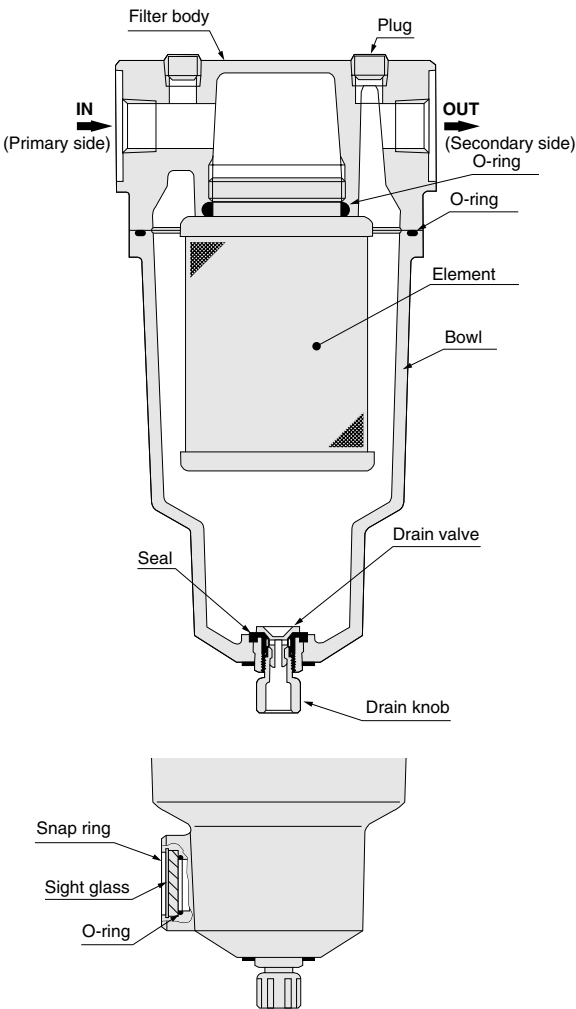
Port size

	Rc1/2	Rc3/4	Rc1
Body model			
800	04	06	08
1000	04	06	08

Mist filter

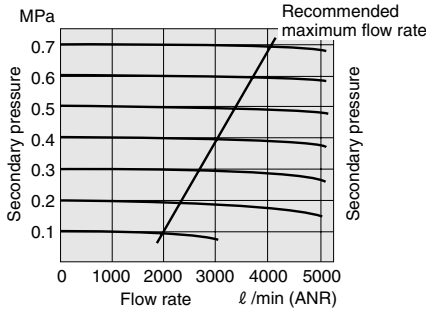


Inner Construction

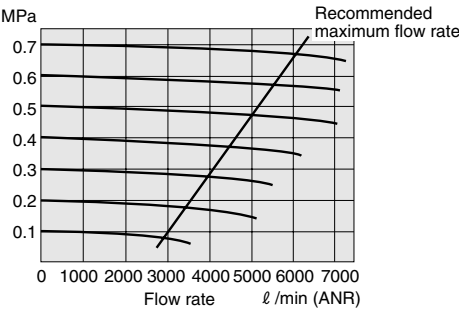


Flow Rate Characteristics

MF800



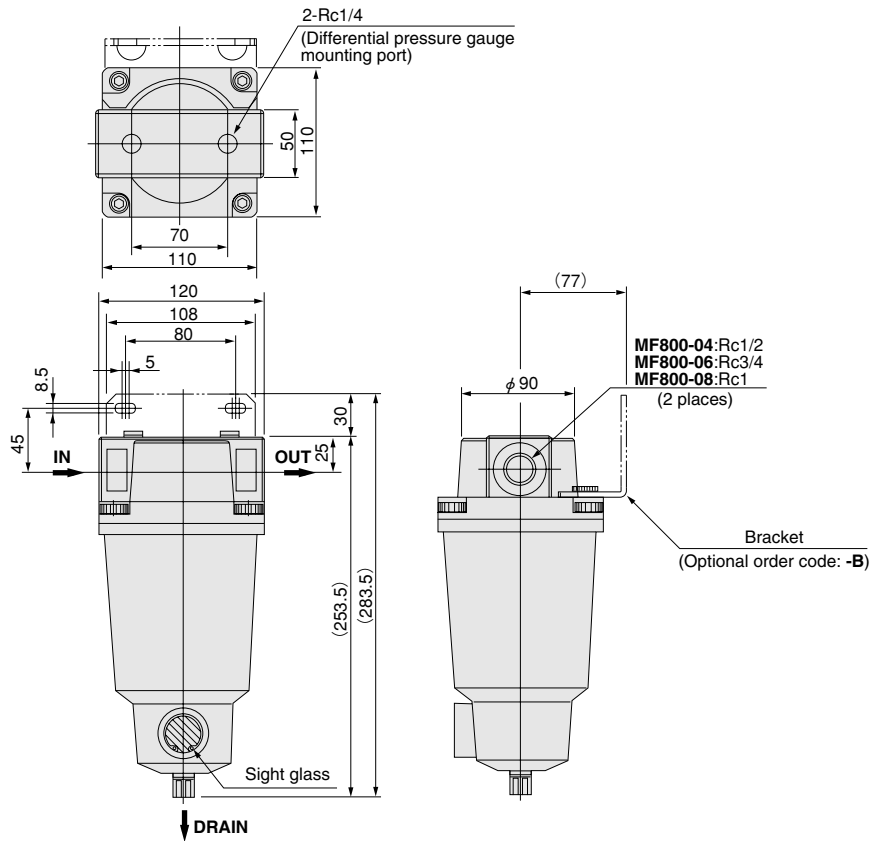
MF1000



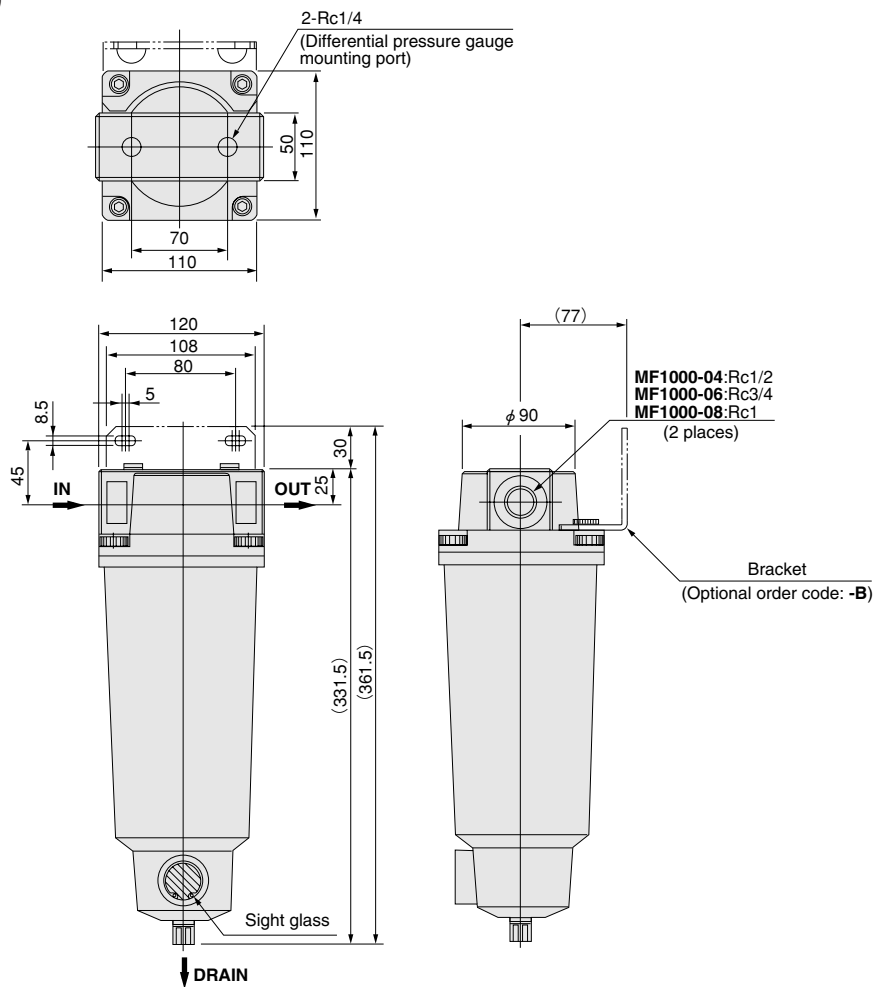
1MPa = 145psi. 1 ℓ/min = 0.0353ft³/min.

Dimensions of Mist Filters (mm)

MF800

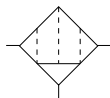


MF1000



MICRO MIST FILTERS

MMF600, MMF800

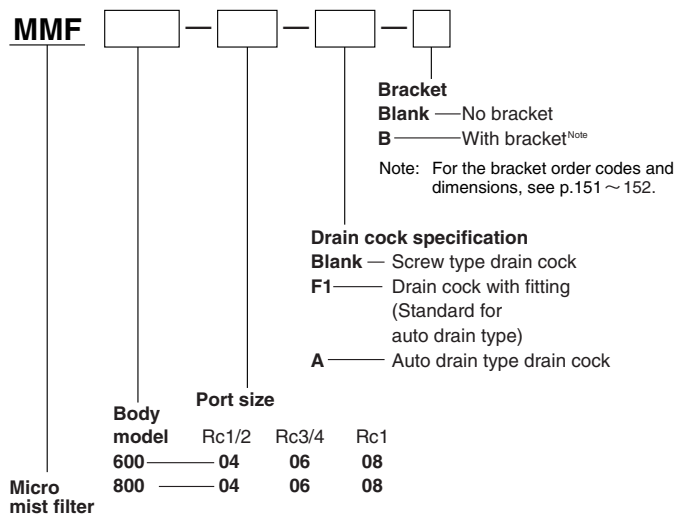
Symbol

Specifications

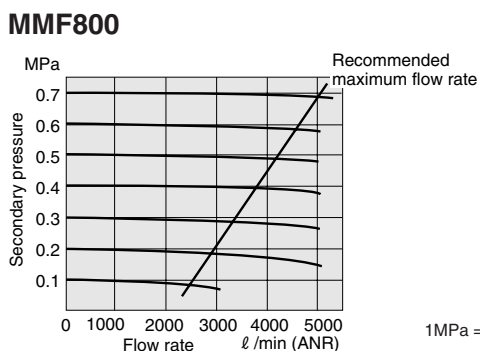
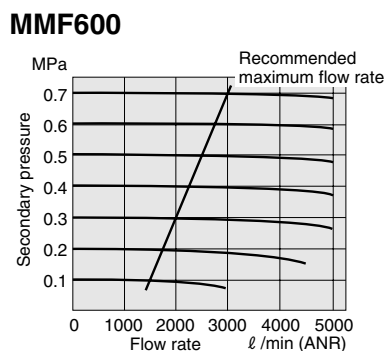
Item	Model	MMF600	MMF800
Media		Air	
Port size	Rc	1/2, 3/4, 1	
Filtering particle diameter	μ m	0.01	
Filtering efficiency	%	99.9	
Volume of processed air ^{Note ②} ℓ /min [ft ³ /min] (ANR)		3000 [106]	5000 [177]
Max. operating pressure	MPa [psi.]	0.97 [141] (Auto drain type: 0.15 ~ 0.97 [22 ~ 141])	
Proof pressure	MPa [psi.]	1.47 [213]	
Operating temperature range (atmosphere and media) °C [°F]		5 ~ 60 [41 ~ 140]	
Drain capacity	cc [in. ³]	160 [9.8]	
Mass kg [lb]	Standard	1.69 [3.72]	2.05 [4.52]
	Auto drain type	1.72 [3.79]	2.08 [4.59]
Materials	Body, bowl	Aluminum die-casting	
	Sight glass	Reinforced glass	
	Element type	E-60MM	E-80MM
Standard attachments		Screw type drain cock	

Note: This is the recommended maximum flow rate when the air pressure is 0.69MPa [100psi.].

Order Codes



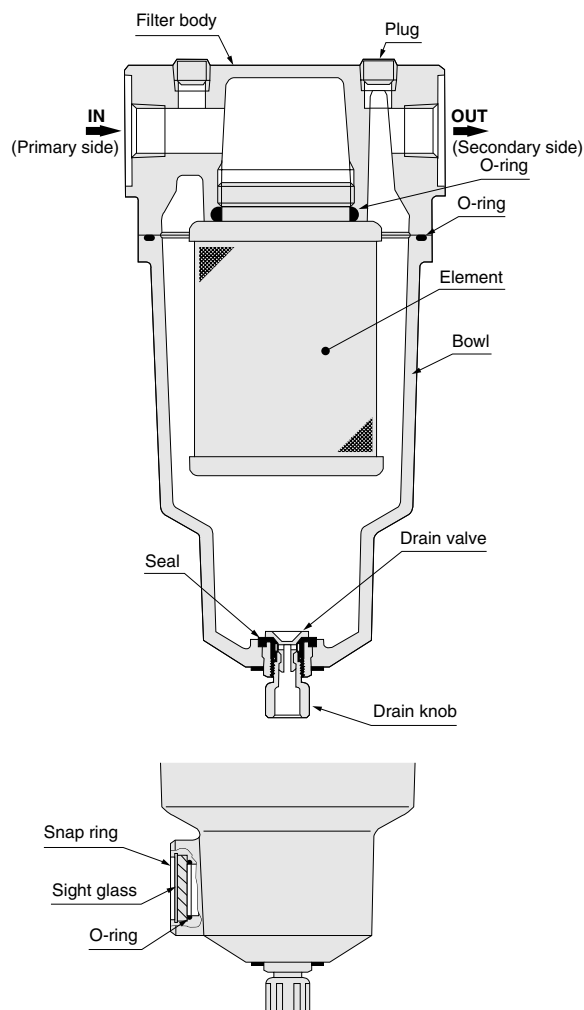
Flow Rate Characteristics



1MPa = 145psi. 1 ℓ/min = 0.0353ft³/min.

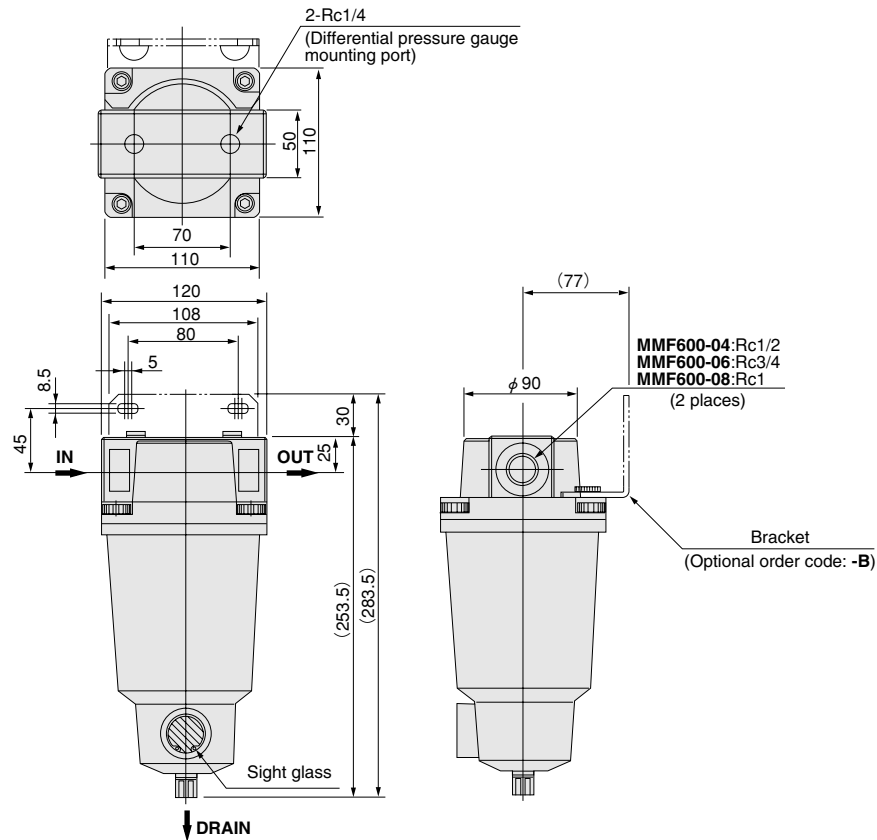


Inner Construction

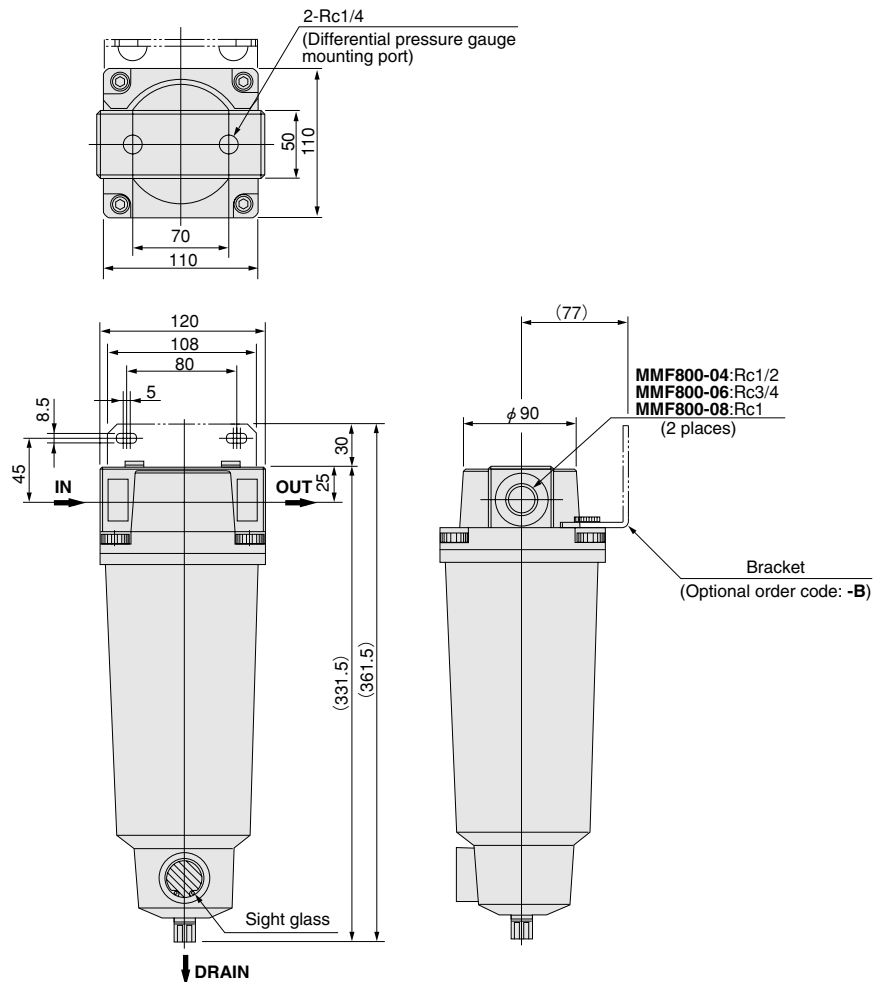


Dimensions of Micro Mist Filters (mm)

MMF600



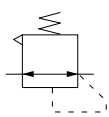
MMF800



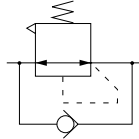
REGULATORS

RN650, RN651, RN652, RN900, RN902

Symbols



- Standard specification
- Low pressure specification



- Built-in check valve specification



Specifications

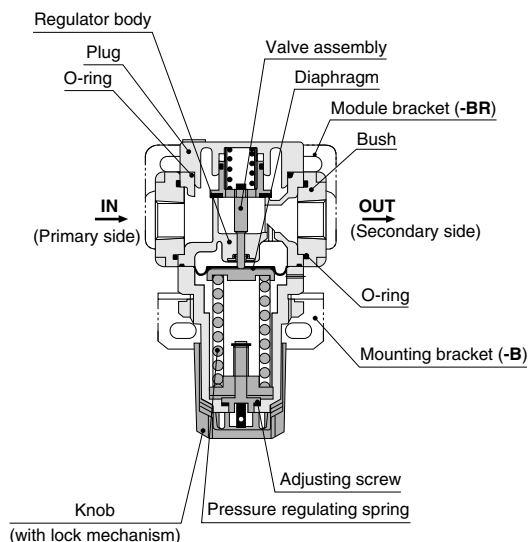
		Series	650 series			900 series	
		Type	Standard	Low pressure	Built-in check mechanism	Standard	Built-in check mechanism
Item	Model		RN650	RN651	RN652	RN900	RN902
Media			Air or non-corrosive gas				
Port size		Rc	3/4, 1				
Pressure setting range	MPa [psi.]		0.05~0.83 [7~120]	0.05~0.25 [7~36]	0.05~0.83 [7~120]		
Max. operating pressure	MPa [psi.]		0.97 [141]				
Proof pressure	MPa [psi.]		1.47 [213]				
Operating temperature range		°C [°F]	5~60 [41~140]				
Pressure gauge connection port	Rc		1/4 (2 places)				
Construction			Relieving type				
Max. processed flow rate ^{Note}		ℓ/min [ft ³ /min] (ANR)	2500 [88]	1500 [53]	2500 [88]	8000 [282]	
Lubrication			Not required				
Mass		kg [lb.]	0.53 [1.17]			1.26 [2.78]	
Materials	Body		Aluminum die-casting				
	Bonnet		Polyacetal			Aluminum die-casting	
	Knob		ABS			PBT	
	Diaphragm		Synthetic rubber with layer cloth				
Standard attachments	Bracket		Standard attachments				
	Mounting ring		Standard attachments				
Embedded pressure gauge	Pressure indicator range		MPa [psi.]		1 [145]		
	Max. operating pressure		MPa [psi.]		0.95 [138]		
	Operating temperature range		°C [°F]		5~60 [41~140]		
	Materials	Bourdon tube		Brass tube			
		Cover (case)		PPS			
Digital pressure gauge with built-in sensor	Rated pressure range		MPa [psi.]		0~1.000 [0~145]		
	Setting pressure range		MPa [psi.]		0~1.000 [0~145]		
	Materials	Case	ABS				

Note: This is the maximum processed flow rate when the air primary pressure is 0.69MPa [100psi.] and the secondary setting pressure is 0.5MPa [73psi.].

Order Codes

RN	—	—	—	—	—	—
Regulator	Body model	Port size	Non-ion specification	Pressure gauge specification	Bracket specification ^{Note3}	
	Rc3/4 Rc1		Blank — Standard specification NCU — Non-ion specification	Blank — No pressure gauge G1A — 1MPa [145psi.] specification, ϕ 40 pressure gauge ^{Note1} G1B — 1MPa [145psi.] specification, \square 30 Embedded pressure gauge (only for 900 series) ^{Note2} G3 — 0.3MPa [44psi.] specification, ϕ 40 pressure gauge (only for 650 series) ^{Note1} GS1A — 1MPa [145psi.] specification, \square 50 Pressure gauge with built-in switch, lead wire type for DC24V ^{Note1} GS1B — 1MPa [145psi.] specification, \square 50 Pressure gauge with built-in switch, lead wire type for AC100V, AC200V ^{Note1} GS1C — 1MPa [145psi.] specification, \square 50 Pressure gauge with built-in switch, with DIN connector for DC24V ^{Note1} GS1D — 1MPa [145psi.] specification, \square 50 Pressure gauge with built-in switch, with DIN connector for AC100V, AC200V ^{Note1} GS2 — 1MPa [145psi.] specification, \square 30 Digital pressure gauge with built-in sensor, (only for 900 series) ^{Note2}	Blank — Mounting bracket BR — Bracket module (only for 900 series) BM — Module for supporting piping (only for 900 series)	
	650 — 06 08 — Standard specification 900 — 06 08 — Standard specification 651 — 06 08 — Low pressure specification 652 — 06 08 — Built-in check mechanism specification 902 — 06 08 — Built-in check mechanism specification			Notes: 1. For the specifications, order codes, and dimensions of the pressure gauge and the pressure gauge with built-in switch, see p.172 and 183. 2. If a non-ion specification is selected, note that -G1B and -GS2 cannot be selected. 3. For the bracket and module order codes and specifications, see p.147 ~ 152.		

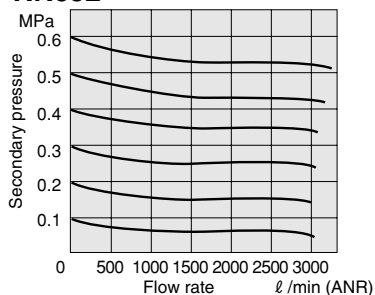
Inner Construction



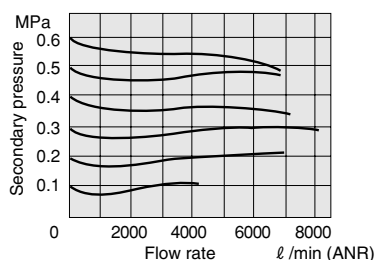
Flow Rate Characteristics

● Standard and built-in check mechanism specifications

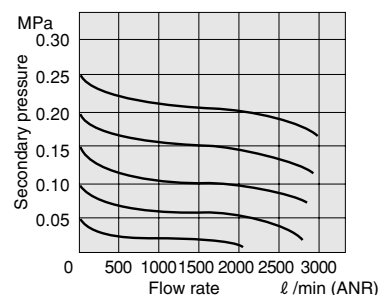
**RN650
RN652**



**RN900
RN902**



● Low pressure specification RN651

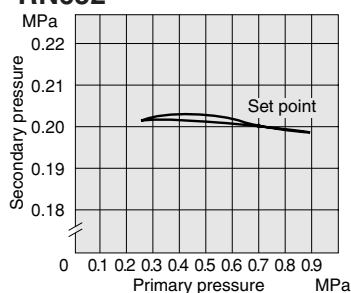


Pressure Characteristics

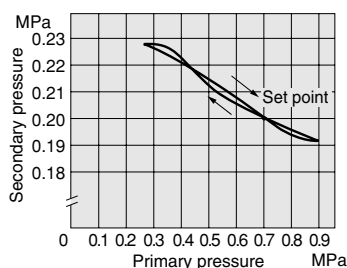
Remark: Graphs show flow rate characteristics when the primary pressure is at 0.7MPa [102psi.]. 1 l/min = 0.0353ft³/min.

● Standard and built-in check mechanism specifications

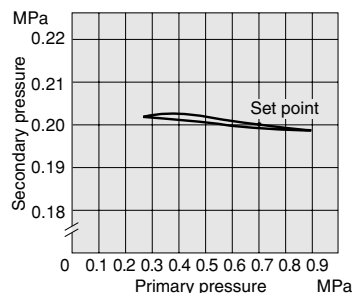
**RN650
RN652**



**RN900
RN902**



● Low pressure specification RN651



1MPa = 145psi.

System Upgrade Using a Regulator with Built-in Check Mechanism

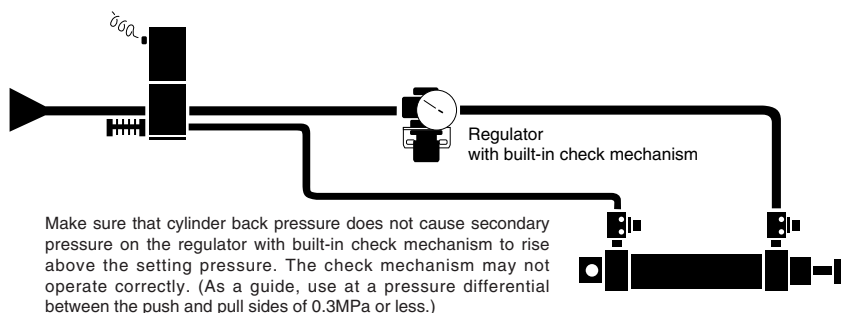
The regulator with built-in check mechanism is equipped with a built-in check valve that opens up when the primary pressure falls off, causing the pressure balance to collapse and simultaneously opening up the main valve to relieve the secondary pressure to the primary side.

Changing push side and pull side thrust

The thrust on an air cylinder's push side and pull side can be changed easily. Cylinders can be operated at low pressure on the side where thrust is not required, allowing reduction of air consumption.

Example: More thrust on push side,
less thrust on pull side

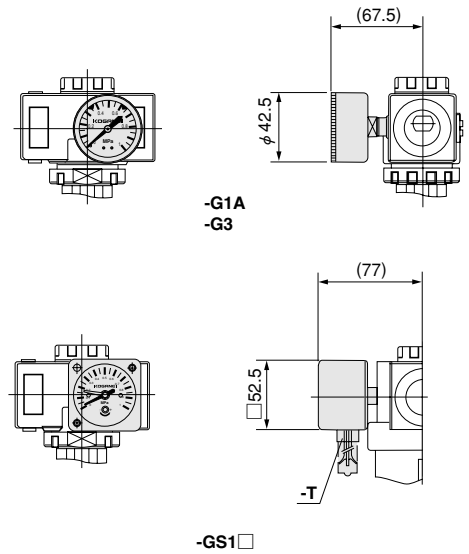
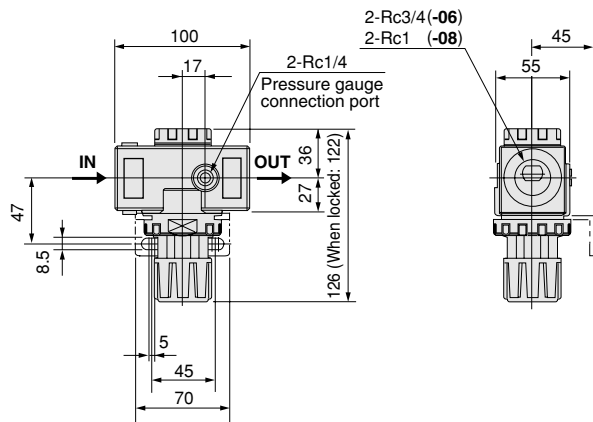
Push side air pressure: 0.5MPa
Pull side air pressure: 0.3MPa



Dimensions of Regulators (mm)

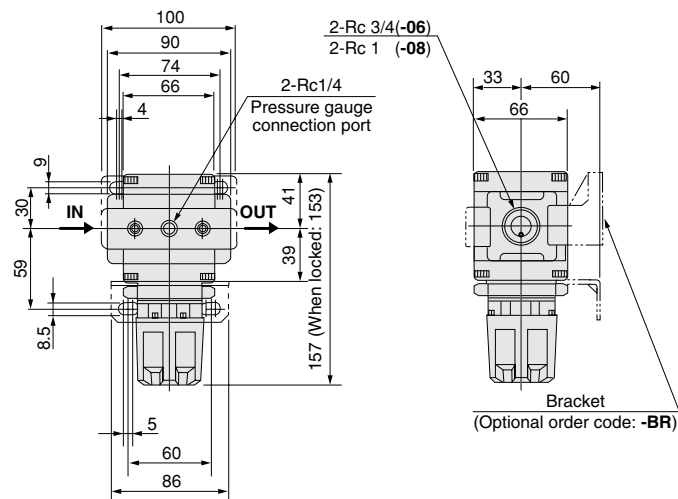
- RN650
- RN651
- RN652

● Optional pressure gauges  RN650

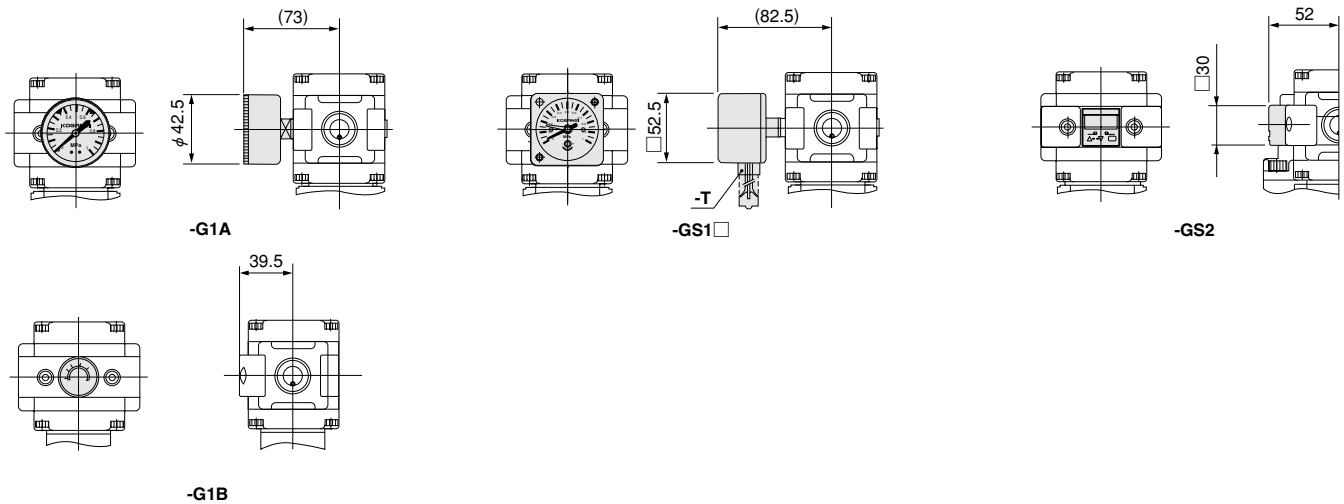


- RN900
- RN902

 RN900



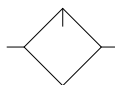
● Optional pressure gauges



LUBRICATORS

LN650, LN651, LN900, LN901, LN902

Symbol



Specifications

Item	Series	650 series		900 series		
	Type	Standard	Micro lubricator	Standard	Micro lubricator	Machine lubricator
	Model	LN650	LN651	LN900	LN901	LN902
Media		Air or non-corrosive gas				
Port size Rc		3/4, 1				
Max. operating pressure MPa [psi.]		0.97 [141]				0.3 [44]
Proof pressure MPa [psi.]		1.47 [213]				
Operating temperature range °C [°F]		5~60 [41 ~ 140]				
Oil capacity cc [in. ³]		160 [9.8]				
Recommended lubrication		Turbine oil Class 1 [ISO VG32]				
Lubrication method		Total lubrication	Selective lubrication	Total lubrication	Selective lubrication	Selective lubrication
Min. flow rate for dripping oil ℓ/min [ft ³ /min] (ANR)		20 [0.71]	70 [2.47]	155 [5.47]	185 [6.53]	14 [0.49]
Mass kg [lb.]		0.64 [1.4]		1.3 [2.9]		1.4 [3.1]
Materials	Body	Aluminum die-casting				
	Bowl	Polycarbonate				
	Damper	Urethane rubber				
Standard attachments		Bowl guard				

Order Codes

LN — — — — —

Lubricator

Body model
Rc3/4 Rc1

650 — 06 08 — Standard specification
900 — 06 08 — Standard specification
651 — 06 08 — Micro lubricator
901 — 06 08 — Micro lubricator
902 — 06 08 — Machine lubricator

Non-ion specification

Blank — Standard specification
NCU — Non-ion specification

Bracket specification

Blank — No bracket
B — With bracket^{Note}

Note: For the bracket order codes and dimensions, see p.151 ~ 152.

Drain cock specification

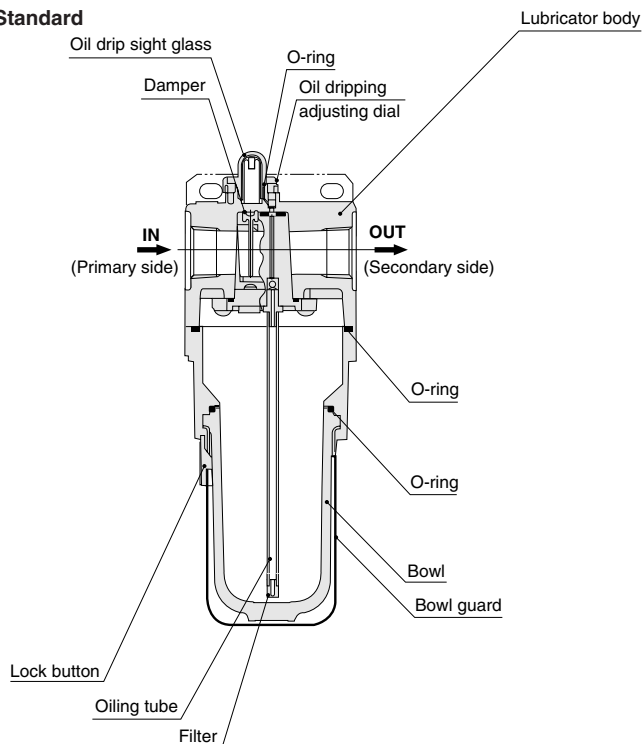
Blank — Drain cock
D — Screw type drain cock
F2 — Drain cock with fitting

Bowl specification

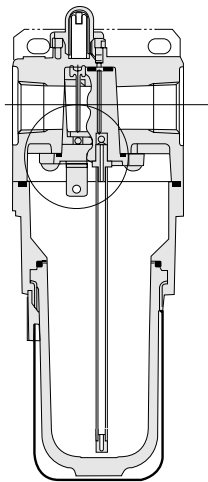
Blank — Standard specification (Polycarbonate)
N — Nylon bowl

Inner Construction

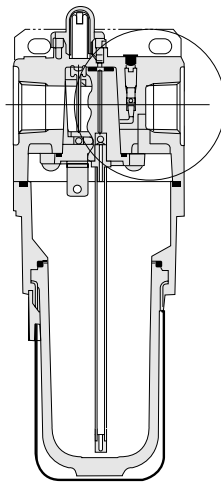
● Standard



● Micro lubricator



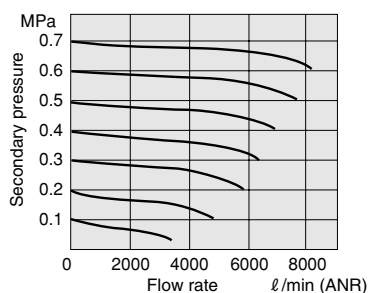
● Machine lubricator



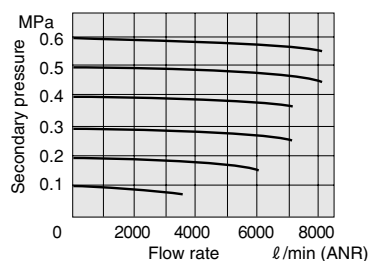
Note: Circled areas show the section that vary from the standard model.

Flow Rate Characteristics

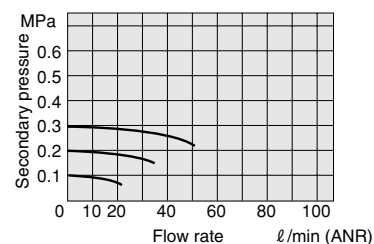
● LN650 ● LN651



● LN900 ● LN901



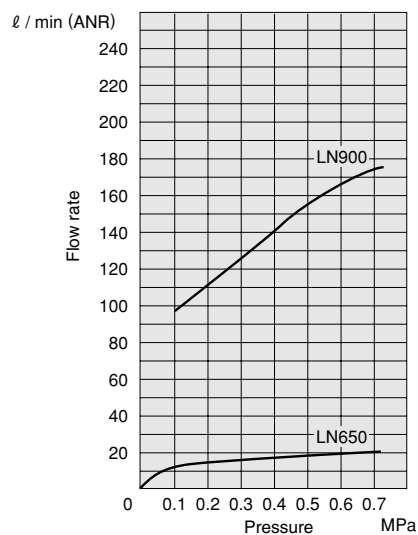
● LN902



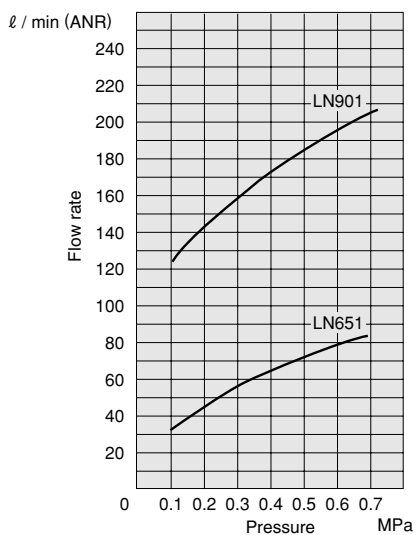
1MPa = 145psi. 1 ℓ/min = 0.0353ft³/min.

Minimum Flow Rate for Dripping Oil

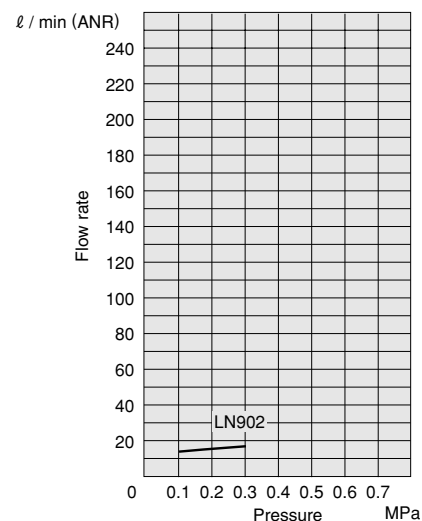
● Standard



● Micro lubricator



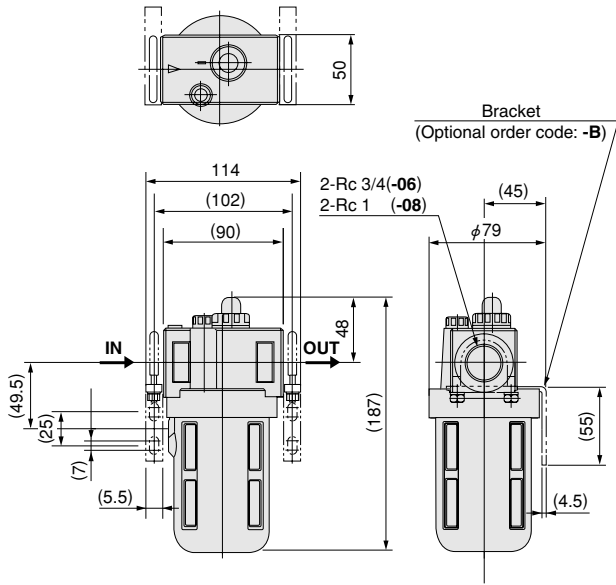
● Machine lubricator



1MPa = 145psi. 1 ℓ/min = 0.0353ft³/min.

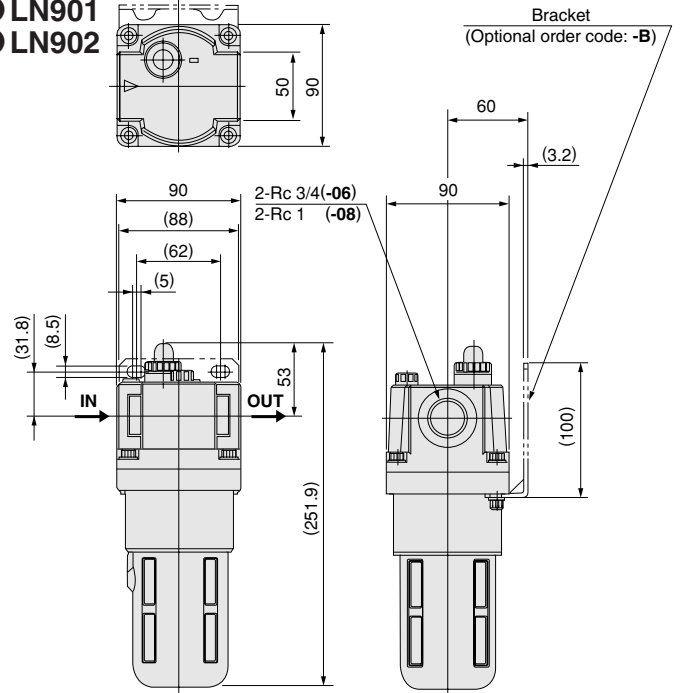
Dimensions of Lubricators (mm)

● LN650
 ● LN651



C&A
 LN650

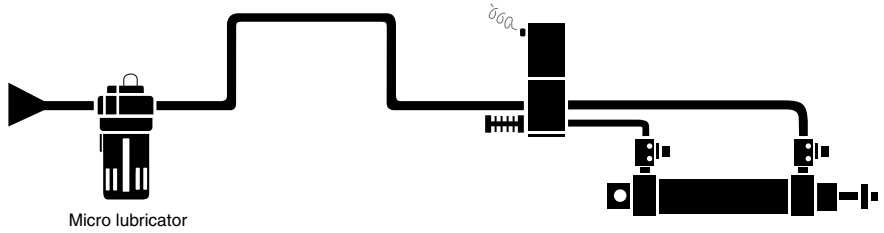
● LN900
 ● LN901
 ● LN902



C&A
 LN900

System Upgrade Using a Micro Lubricator

The Micro Lubricator uses a pipe and nozzle to generate an oil mist inside the bowl, and supplies only the most finely microscopic mist to delivery side.
 The micro mist is carried easily on the air flow, to ensure faster, more assured lubrication. This method is effective even when the piping distance to the actuator is unusually far or piping is subject to complex twists and turns, or when the actuator is mounted in a high position.



System Upgrade Using a Machine Lubricator (LN-902)


Machine lubricators are dedicated devices used in lubrication lines to supply a fine oil mist of 2 μ m or less to the sliding or wearing areas of bearings, gears, chains, cams, and slide parts in all types of machine tools.

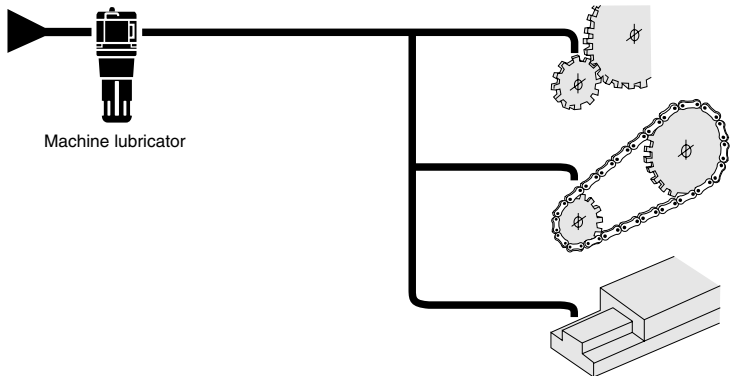
With just the right amount of oil being continuously lubricated, the system effectively cools, lubricates, and cleans the sliding and wearing areas, extending the machine's operating life.

Air is used at 0.3MPa [44psi.] and 60 ℓ /min [2.1ft³/min] (ANR) or less, which means that these devices cannot be directly used in pneumatic equipment that are based on air as the energy source. Because the carried oil mist is a fine, dry fog, it can easily supply oil through long piping distances to the areas requiring oil without adhering to the inner walls of the piping, a situation that ordinary lubricators cannot handle. For more effective lubrication, however, consideration should be given to the prevention of turbulence in the air lines due to installation of fittings, etc., and the piping should be installed as straight as possible.

To ensure that the lubrication oil adheres to the area being required, a lubrication nozzle is needed to convert the carried oil mist (dry fog) into a wet mist that adheres more easily.

The lubrication nozzle can be built directly into the mechanical devices that directly supply oil. For machining or manufacturing, see the orifice dimensions table to the right for nozzle dimensions corresponding to the oil supply volume.

mm [in.]				
Lubrication amount cc [in ³]/H	Number of drops Drops/H	ϕ d	ℓ	Nozzle dimension
0.3 [0.018]	150	0.7 [0.028]	4 [0.16]	 <p>Note: Outward appearance is not limited to configuration shown here.</p>
0.6 [0.036]	300	1.0 [0.039]	6 [0.24]	
0.9 [0.055]	450	1.2 [0.047]	8 [0.31]	
2.4 [0.146]	900	1.6 [0.063]	10 [0.39]	



MODULES AND ADAPTERS

Order Codes

8 —

Port size Rc^{Note}
 3/4, 1
 6 8 — 650, 900

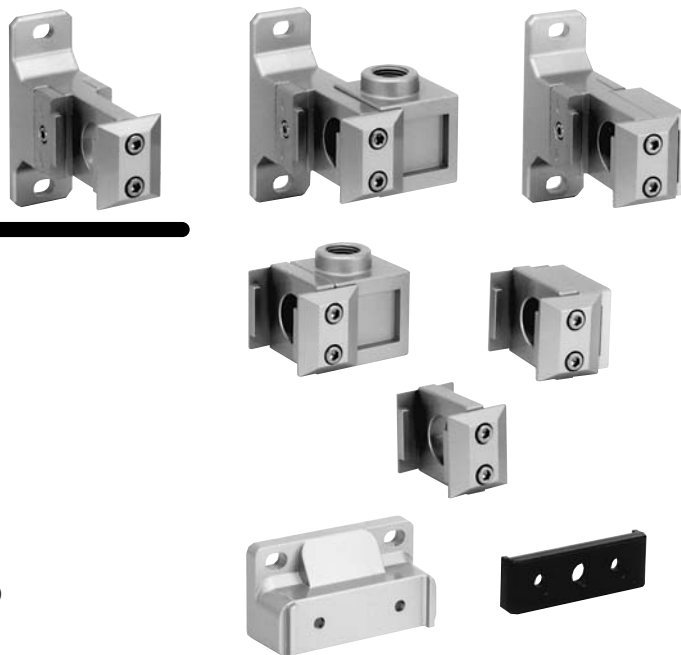
Module and adapter

F — F module
ND — D module for bracket-combined use
T — T module
DT — T module for bracket-combined use
R — R module (For regulator only)
M — Piping supporting type M module (For regulator only)
S — S adapter
DS — S adapter module




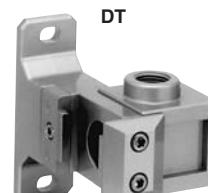



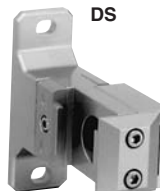
Body size

65 — For 650 series
90 — For 900 series

Note: Port size selection is not allowed for F module (F), D module for bracket-combined use (ND), R module (R), and piping supporting type M module (M).




Model List

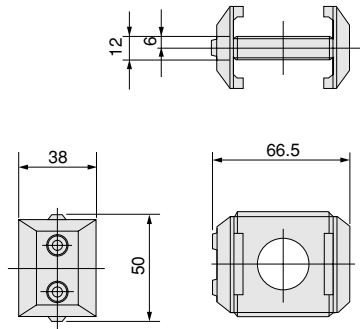
Modules and adapters	F module	D module	T module	
	F	ND	T	DT
Body size	 (For modules only)	 (Brackets for combined use)	 (Branch piping)	 (Brackets for combined use with branch piping)
65	8-65F ● Applicable model FN650 RN650, RN651, RN652 LN650, LN651 FN900, FN901 LN900, LN901, LN902	8-65ND ● Applicable model CN650, CY650, CN750 FN650 RN650, RN651, RN652 LN650, LN651 FN900, FN901, LN900, LN901, LN902	8-65T ● Applicable model FN650 RN650, RN651, RN652 LN650, LN651 FN900, FN901 LN900, LN901, LN902	8-65DT ● Applicable model FN650 RN650, RN651, RN652 LN650, LN651 FN900, FN901 LN900, LN901, LN902
90		8-90ND ● Applicable model CZ650 MF800, MF1000 MMF600, MMF800		8-90DT ● Applicable model MF800, MF1000 MMF600, MMF800
Modules and adapters	R module	M module	S adapter	
	R	M	S	DS
Body size	 (For regulator only)	 (For supporting regulator piping only)	 (Port connection)	 (Brackets for combined use with piping connection)
65	—	—	8-65S ● Applicable model FN650 RN650, RN651, RN652 LN650, LN651 FN900, FN901 LN900, LN901, LN902	8-65DS ● Applicable model FN650 RN650, RN651, RN652 LN650, LN651 FN900, FN901 LN900, LN901, LN902
90	8-90R ● Applicable model CN900 CY900 CZ900 RN900, RN902	8-90M ● Applicable model RN900, RN902		8-90DS ● Applicable model MF800, MF1000 MMF600, MMF800

Remark: The applicable models shown in the tables are typical examples. For details, see p.125.

Dimensions of F Module (mm)

● 8-65F

 Frl_mod ☐

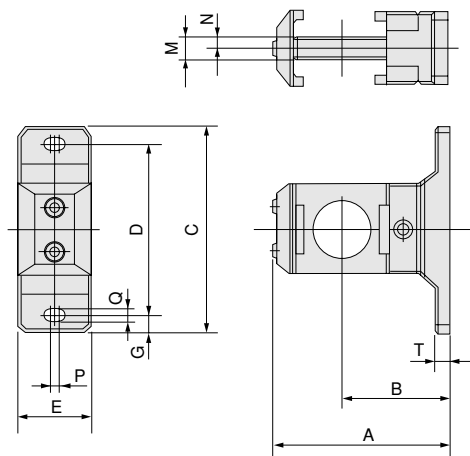


Dimensions of D Module for Bracket-combined Use (mm)

● 8-65ND

● 8-90ND

 Frl_mod ☐

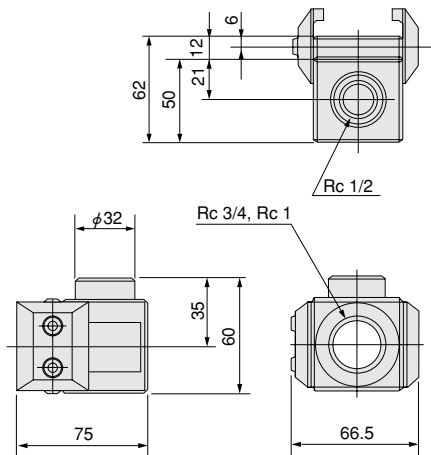


Model	A	B	C	D	E	G	M	N	P	Q	T
8-65ND	94	60	110	90	38	10	12	6	4	9	8
8-90ND	111	77	110	90	38	10	12	6	4	9	7

Dimensions of T Module (mm)

● 8-65T ☐

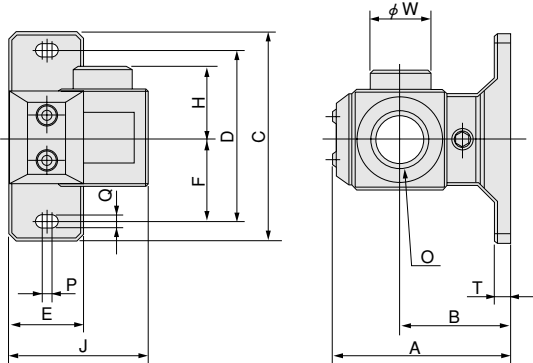
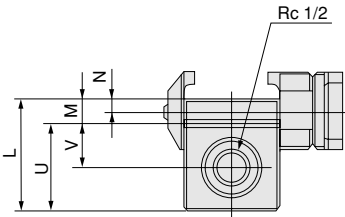
 Frl_mod ☐



Dimensions of T Module for Bracket-combined Use (mm)

- 8-65DT
- 8-90DT

CAD Frl_mod

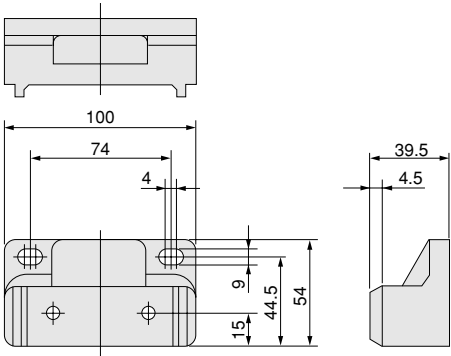


Model	A	B	C	D	E	F	H	J	L	M	N	O	P	Q	T	U	V	ϕW
8-65DT	94	60	110	90	38	45	35	75	62	12	6	Rc3/4 Rc1	4	9	8	50	21	32
8-90DT	111	77	110	90	38	45	35	75	62	12	6	Rc3/4 Rc1	4	9	7	50	21	32

Dimensions of R Module (For Regulator Only) (mm)

- 8-90R

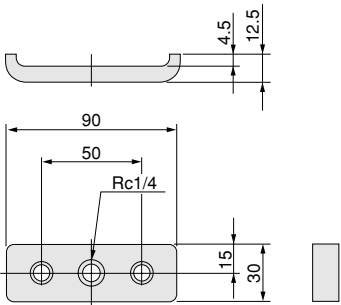
CAD Frl_mod6



Dimensions of Piping Supporting Type M Module (mm)

- 8-90M

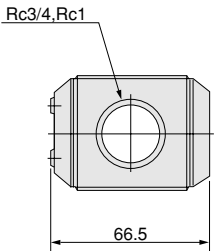
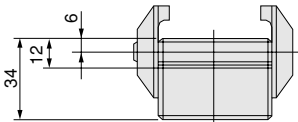
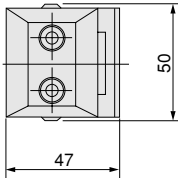
CAD Frl_mod6



Dimensions of S Adapter (mm)

● 8-65S □

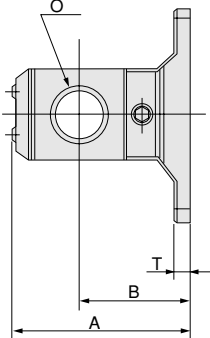
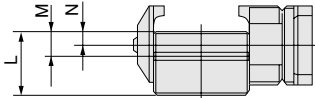
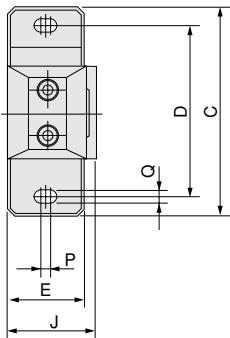
CAD Frl_mod5



Dimensions of S Adapter Module (mm)

● 8-65DS □
● 8-90DS □

CAD Frl_mod



Model	A	B	C	D	E	J	L	M	N	O	P	Q	T
8-65DS	94	60	110	90	38	47	34	12	6	Rc3/4 Rc1	4	9	8
8-90DS	111	77	110	90	38	47	34	12	6	Rc3/4 Rc1	4	9	7

BRACKETS



Bracket Models and Applicable Component

Component type		Bracket model	Remark
Air filters	FN650	8-65B ^{Note}	Piping supporting type, optional
	FN900	8-90A	Body supporting type, optional
Mist filters	MF800	8-80A	Body supporting type, optional
	MF1000		
Micro mist filters	MMF600	8-80A	Body supporting type, optional
	MMF800		
Regulators	RN650	8-65	Standard
	RN900	8-90	
Lubricators	LN650	8-65B ^{Note}	Piping supporting type, optional
	LN900	8-90A	Body supporting type, optional

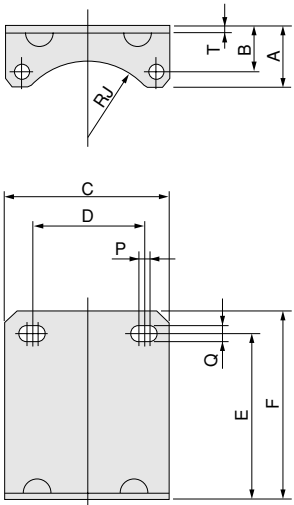
Note: Pipe supporting type brackets (8-65B) are sold in a set of two brackets.

Dimensions of Brackets (mm)

■ For air filters, mist filters, micro mist filters, and lubricators

● 8-80A

● 8-90A



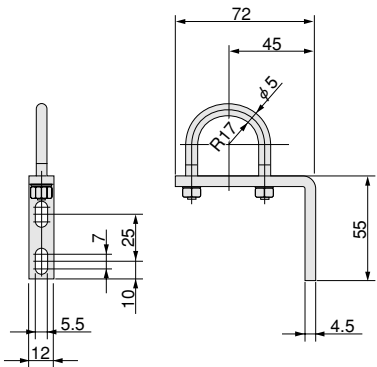
Model	A	B	C	D	E	F	RJ	P	Q	T	Applicable model
8-80A	50	32	108	80	70	80	47	5	8.5	3.2	MF800, MF1000, MMF600, MMF800
8-90A	31	23	88	62	90	100	42	5	8.5	3.2	FN900, FN901, LN900, LN901, LN902

■ For air filters and lubricators

● 8-65B Note



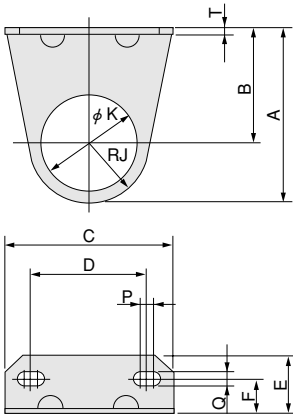
Note: Pipe supporting type brackets (8-65B) are sold in a set of two brackets.



■ For regulators

● 8-65

● 8-90



Model	A	B	C	D	E	F	RJ	φ K	P	Q	T	Applicable model
8-65	72.5	45	70	45	30	20	27.5	45	5	8.5	3.2	RN650, RN651, RN652
8-90	91	60	86	60	30	20	31	52.5	5	8.5	3.2	RN900, RN902