

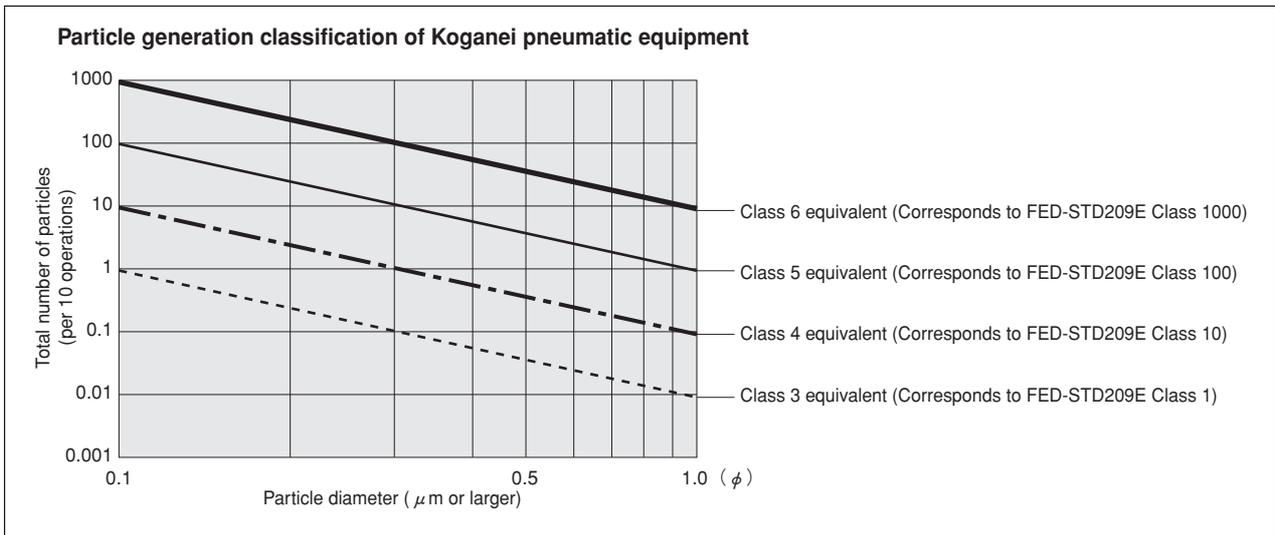


# Koganei Clean System products provide complete support for the maintenance of a clean environment inside the cleanroom.

Koganei Clean System products meet the needs of the ultra-clean production environment. In everything from actuators and valves to air preparation and auxiliary equipment, anti-corrosion materials processing and other Koganei-developed design concepts serve to prevent particle contamination within the cleanroom. These perfectly designed mechanisms, which resolve even the slightest leaks to the outside during operations, have already won a high level of reliability.

## Koganei Cleanliness

There is currently no standard in JIS or elsewhere for methods of evaluating cleanliness for pneumatic equipment in the cleanroom specifications. Therefore, to measure the effects of cleanroom contamination by pneumatic equipment, Koganei has decided to use “number of particles generated per 10 operations,” rather than particle density. Koganei has also developed classifications for application classes in cleanroom, based on JIS and other upper limit density tables, and on the company’s own experience.



- Remarks:
1. In the above table, product performance in terms of the number of particles generated per 10 operations is expressed as the upper limit of particles corresponding to the equivalent JIS or ISO class.
  2. In the above table, values in the JIS, ISO, and FED-STD upper limit density tables are calculated as upper density per liter.
  3. The classes shown are clean levels as classified in JIS and ISO.

From the above definitions, the Koganei clean level classes can be viewed as the level of average contamination per liter of surrounding air over a period of 10 operations in cleanroom. Air ventilation in cleanrooms is usually faster than 1 cycle per minute, and clean volumetric capacity is usually larger than 1 liter, which should provide a sufficient safety margin in practice.

Caution: The above conclusions are based on an ideal situation in which air ventilation is being implemented. For specific cases where air ventilation is not ensured, caution is needed since the clean classes cannot be maintained.

**The clean system diagrams shown here are for Class 5 equivalent products. For Class 4 or Class 3 equivalent products, consult us.**

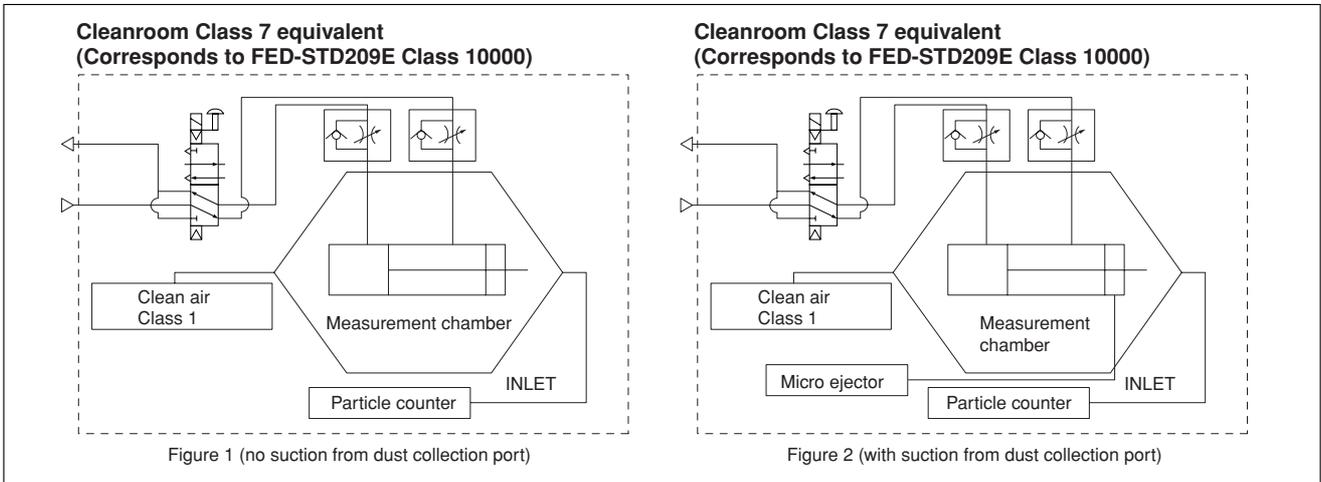
# Evaluations of Cleanliness

Koganei has therefore specified its in-house measurement methods, to conduct evaluations on the cleanroom rating.

The number of particles of the Air Cylinder Cleanroom Specification is measured as shown in the method below.

## 1. Measurement conditions

1-1 Test circuit: Figure 1 (no suction), Figure 2 (with suction)



1-2 Operating conditions of tested cylinder

- Operating frequency: 1Hz
- Average speed: 500mm/s [20in./sec.]
- Applied pressure: 0.5MPa [73psi.]
- Suction condition: Microejector ME05, Primary side: 0.5MPa [73psi.] applied, Tube:  $\phi 6$  [0.236in.]
- Mounting direction: Vertical
- Chamber volume: 8.3  $\ell$  [0.293ft.<sup>3</sup>]

## 2. Particle counter

- Manufacturer/model: RION/KM20
- Suction flow rate: 28.3  $\ell$  /min [1ft.<sup>3</sup>/min.]
- Particle diameter: 0.1  $\mu\text{m}$ , 0.2  $\mu\text{m}$ , 0.3  $\mu\text{m}$ , 0.5  $\mu\text{m}$ , 0.7  $\mu\text{m}$ , 1.0  $\mu\text{m}$

## 3. Measurement method

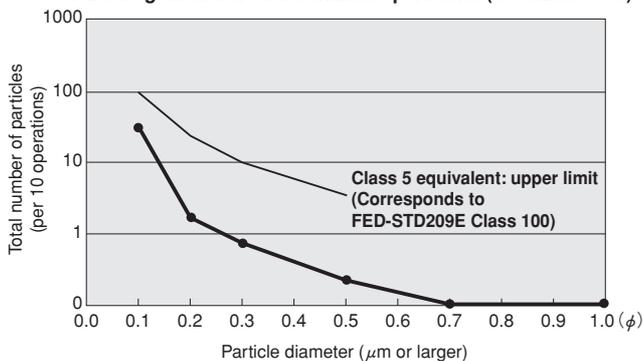
- 3-1 Confirmation of number of particles in the measurement system  
Under the conditions in the above 1 and 2, using a particle counter to measure the sample for 9 minutes without operating the measurement sample, and confirmed the measured number of particle is 1 piece or less.
- 3-2 Measurement under operation  
Under the conditions in the above 1 and 2, operating the measurement sample for 36 minutes, and measured the total values in the latter half of 18 minutes test.
- 3-3 Reconfirmation  
Performed the measurement in 3-1 again, to reconfirm the number of particles in the measurement system.

## 4. Measurement results

### ● Cleanroom specification

Jig Cylinder (no suction from dust collection port)

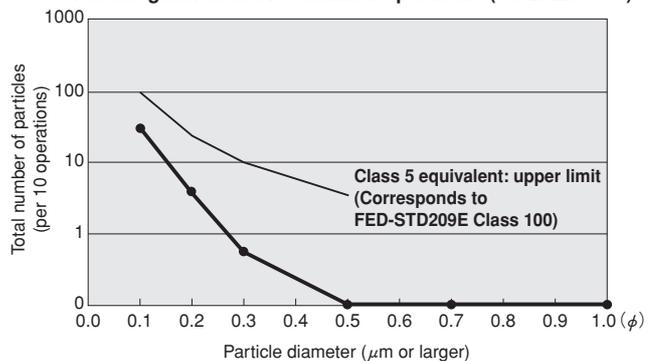
Particle generation over 1 million operations (CS-CDA16 $\times$ 30)



### ● Cleanroom specification

Slim Cylinder (with suction from dust collection port)

Particle generation over 1 million operations (CS-DA20 $\times$ 100)



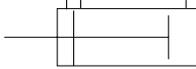
For “safety precautions” listed in the Clean System Product Drawings, see the materials below.

- For actuators, see “Safety Precautions” on p. 45 of the Actuators General Catalog .
- For valves, see “Safety Precautions” on p. 31 of the Valves General Catalog.
- For air treatment and auxiliary equipment, see “Safety Precautions” on p.31 of the General Catalog of Air Treatment, Auxiliary, Vacuum.

# SLIM BLOCK CYLINDERS

## Double Acting Type

### Symbol



### Specifications

| Item                                  | Bore size mm [in.] | 16~40 [0.630~1.575]        |
|---------------------------------------|--------------------|----------------------------|
| Operating type                        |                    | Double acting type         |
| Media                                 |                    | Air                        |
| Mounting type                         |                    | Side mount, Front mount    |
| Operating pressure range MPa [psi.]   |                    | 0.1~0.9 [15~131]           |
| Proof pressure MPa [psi.]             |                    | 1.32 [191]                 |
| Operating temperature range °C [°F]   |                    | 0~60 [32~140]              |
| Operating speed range mm/s [in./sec.] |                    | 30~300 [1.2~11.8]          |
| Cushion                               |                    | Fixed type (Rubber bumper) |
| Lubrication                           |                    | Not required               |
| Port size                             | Rc                 | 1/8                        |

### Bore Size and Stroke

| Bore size  | Standard strokes                 | Maximum stroke | Maximum available stroke |
|------------|----------------------------------|----------------|--------------------------|
|            |                                  |                | mm [in.]                 |
| 16 [0.630] | 15 25 50 75 100                  | 100            | 300                      |
| 20 [0.787] | 25 50 75 100 125 150             | 150            | 500                      |
| 25 [0.984] | 25 50 75 100 125 150 200         | 200            |                          |
| 32 [1.260] | 25 50 75 100 125 150 200         | 200            |                          |
| 40 [1.575] | 25 50 75 100 125 150 200 250 300 | 300            |                          |

Remarks: 1. Stroke tolerance  $^{+1}_{0} [^{+0.039}_{0}]$   
 2. For non-standard strokes, consult us.

### Order Codes

**CS** — **DAB** **20×50** — [ ] — [ ] — [ ] — [ ] — [ ]

**Clean system product**  
**Slim cylinder**  
 Block double acting type

**Bore size X Stroke**

**Mounting type**  
 2 — Side mount  
 4 — Front mount

**Rod end accessory**  
 Blank — Without rod end accessory  
 Y — Y type knuckle (With pin)  
 I — I type knuckle

**Lead wire length**  
 A — 1000mm [39in.]  
 B — 3000mm [118in.]

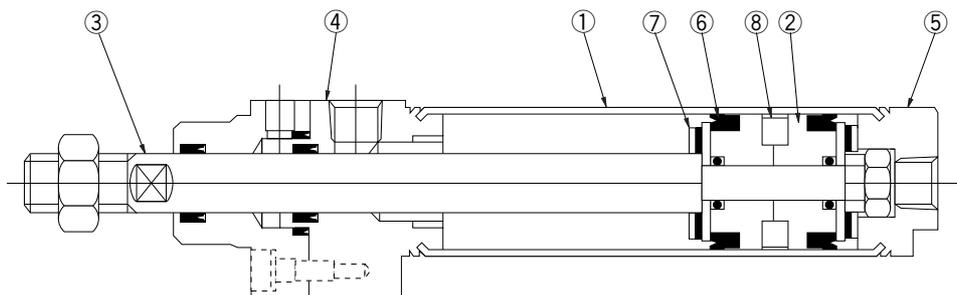
**Number of sensor switches**  
 1 — With 1 sensor switch  
 2 — With 2 sensor switches  
 3 — With 3 sensor switches

**Sensor switch**  
 Blank — Without sensor switch  
**ZG530** — 2-lead wire Solid state type with indicator lamp DC10~28V  
**ZG553** — 3-lead wire Solid state type with indicator lamp DC4.5~28V  
**CS3M** — 2-lead wire Reed switch type with indicator lamp DC10~30V, AC85~230V  
**CS4M** — 2-lead wire Reed switch type with indicator lamp DC10~30V, AC85~115V  
**CS5M** — 2-lead wire Reed switch type without indicator lamp DC3~30V, AC85~115V  
**CS2F** — 2-lead wire Reed switch type with indicator lamp AC85~230V  
**CS3F** — 2-lead wire Reed switch type with indicator lamp DC10~30V  
**CS4F** — 2-lead wire Reed switch type with indicator lamp DC10~30V  
**CS5F** — 2-lead wire Reed switch type without indicator lamp DC3~30V

● For details of sensor switches, see p.111~121.

● For the order codes of additional parts, see p. 64.

## Inner Construction and Major Parts



### Major Parts and Materials

| Parts | Bore size mm                   | 16~40                      |
|-------|--------------------------------|----------------------------|
| ①     | Cylinder tube                  | Stainless steel            |
| ②     | Piston                         | Plastic                    |
| ③     | Piston rod                     | Stainless steel            |
| ④     | Rod cover                      | Aluminum (anodized)        |
| ⑤     | Head cover                     |                            |
| ⑥     | Seal                           | Synthetic rubber (NBR)     |
| ⑦     | Bumper                         |                            |
| ⑧     | Magnet                         | Plastic magnet             |
|       | I type knuckle, Y type knuckle | Mild steel (nickel plated) |

### Seals

| Parts   | Rod seal | Piston seal | Dust leak prevention seal |
|---------|----------|-------------|---------------------------|
| Bore mm | Quantity | 1           | 2                         |
| 16      | 1        | 2           | 1                         |
| 20      | 1        | 2           | 1                         |
| 25      | 1        | 2           | 1                         |
| 32      | 1        | 2           | 1                         |
| 40      | 1        | 2           | 1                         |

Other than the items listed above, they are the same as for the standard Slim Cylinder.

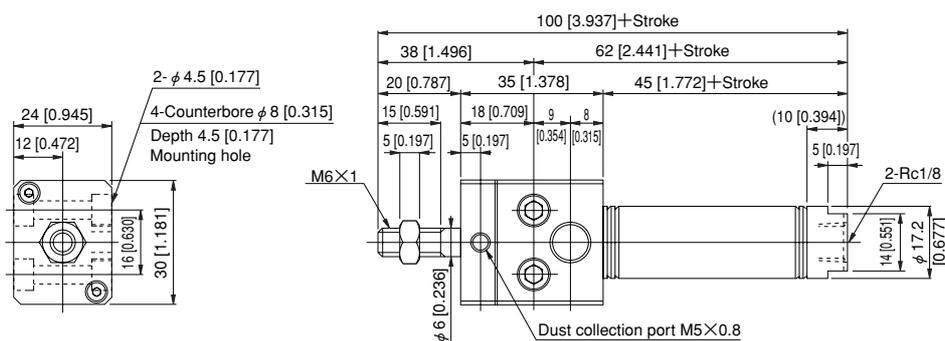
### Mass

| Bore size<br>mm [in.] | Zero stroke mass |             | Additional mass for each<br>1mm [0.0394in.] stroke | Mass of knuckle |                |
|-----------------------|------------------|-------------|--|-----------------|----------------|
|                       | Side mount       | Front mount |  | Y type knuckle  | I type knuckle |
| 16 [0.630]            | 90 [3.17]        | 80 [2.82]   | 0.5 [0.018]  | 17 [0.60]       | 20 [0.71]      |
| 20 [0.787]            | 160 [5.64]       | 130 [4.59]  | 0.8 [0.028]  | 41 [1.45]       | 36 [1.27]      |
| 25 [0.984]            | 220 [7.76]       | 190 [6.70]  | 1.1 [0.039]  | 75 [2.65]       | 70 [2.47]      |
| 32 [1.260]            | 340 [11.99]      | 270 [9.52]  | 1.5 [0.053]  | 75 [2.65]       | 70 [2.47]      |
| 40 [1.575]            | 560 [19.75]      | 390 [13.76] | 2.4 [0.085]  | 120 [4.23]      | 132 [4.66]     |

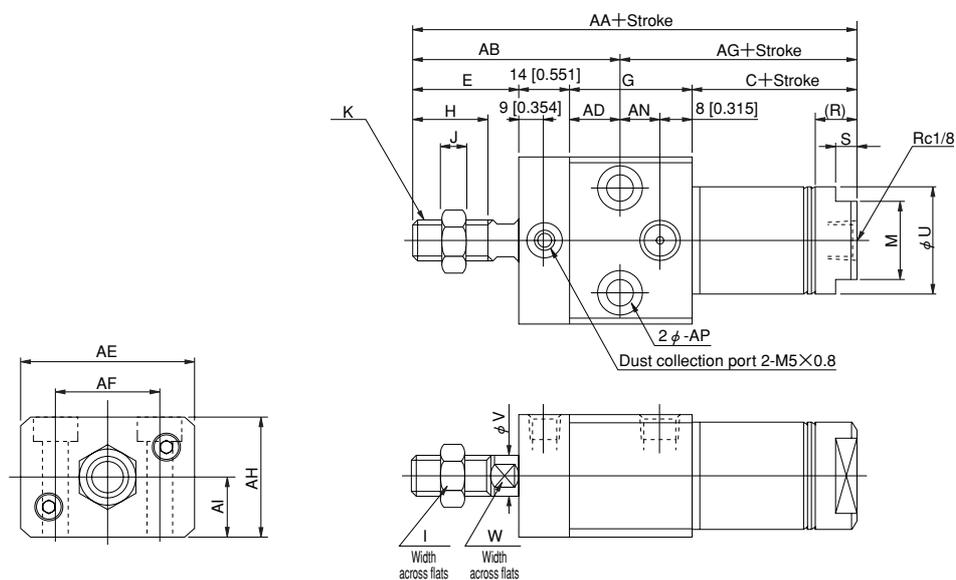
Calculation example: For the mass of side mount type of 32mm bore size and 100mm stroke  
 $340 + (1.5 \times 100) = 490\text{g}$  [17.28 oz.]

# Dimensions of Block Cylinder Side Mounting Type mm [in.]

●  $\phi 16$  CS-DAB16  $\times$   -2



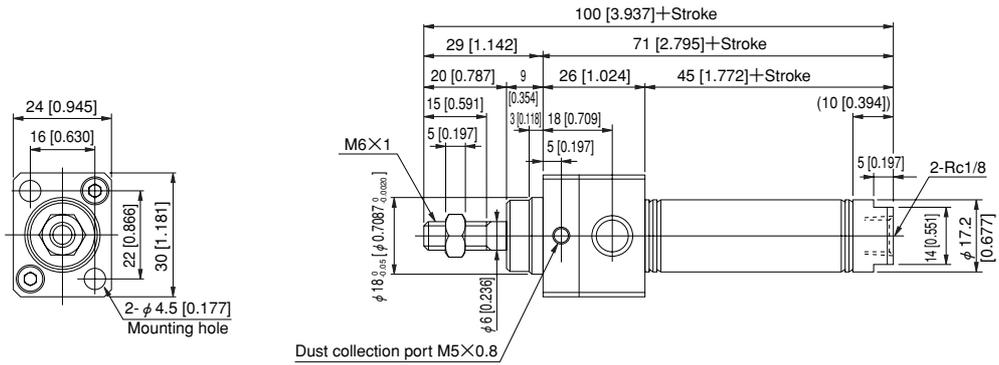
●  $\phi 20 \sim \phi 40$  CS-DAB  $\times$    $\times$   -2



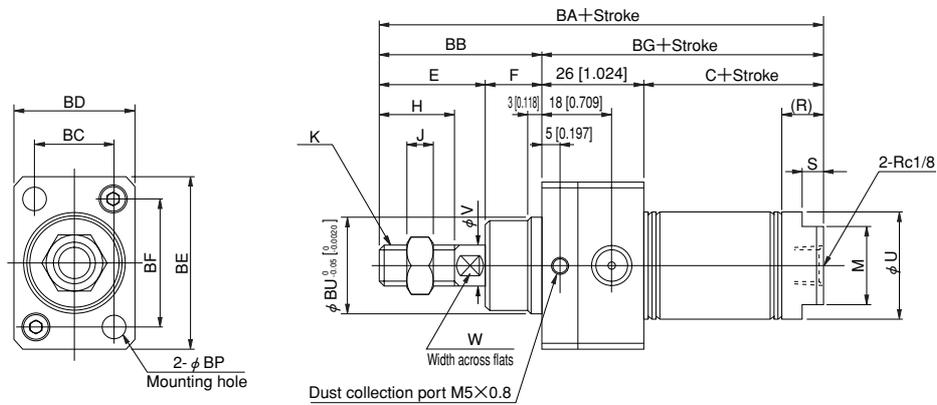
| Bore Code  | C          | E          | G          | H          | I          | J         | K                 | M          | R          | S         | U            | V          | W          | AA          | AB         | AD         | AE         | AF         | AG         | AH         | AI         | AN         | AP   |
|------------|------------|------------|------------|------------|------------|-----------|-------------------|------------|------------|-----------|--------------|------------|------------|-------------|------------|------------|------------|------------|------------|------------|------------|------------|--|
| 20 [0.787] | 53 [2.087] | 23 [0.906] | 28 [1.102] | 15 [0.591] | 12 [0.472] | 5 [0.197] | M8 $\times$ 1     | 17 [0.669] | 9 [0.354]  | 5 [0.197] | 21.4 [0.843] | 8 [0.315]  | 6 [0.236]  | 118 [4.646] | 48 [1.890] | 11 [0.433] | 38 [1.496] | 22 [0.866] | 70 [2.756] | 28 [1.102] | 14 [0.551] | 9 [0.354]  | $\phi$ 6.6 [0.260] Counterbore $\phi$ 11 [0.433] Depth 6.5 [0.256]   |
| 25 [0.984] | 53 [2.087] | 26 [1.024] | 30 [1.181] | 18 [0.709] | 14 [0.551] | 6 [0.236] | M10 $\times$ 1.25 | 19 [0.748] | 9 [0.354]  | 5 [0.197] | 26.4 [1.039] | 10 [0.394] | 8 [0.315]  | 123 [4.843] | 52 [2.047] | 12 [0.472] | 42 [1.654] | 26 [1.024] | 71 [2.795] | 30 [1.181] | 10 [0.394] | 10 [0.394] | $\phi$ 6.6 [0.260] Counterbore $\phi$ 11 [0.433] Depth 6.5 [0.256]   |
| 32 [1.260] | 54 [2.126] | 31 [1.220] | 36 [1.417] | 23 [0.906] | 14 [0.551] | 6 [0.236] | M10 $\times$ 1.25 | 22 [0.866] | 10 [0.394] | 6 [0.236] | 33.6 [1.323] | 12 [0.472] | 10 [0.394] | 135 [5.315] | 59 [2.323] | 14 [0.551] | 54 [2.126] | 34 [1.339] | 76 [2.992] | 36 [1.417] | 18 [0.709] | 14 [0.551] | $\phi$ 9 [0.354] Counterbore $\phi$ 14 [0.551] Depth 8.6 [0.339]     |
| 40 [1.575] | 60 [2.362] | 31 [1.220] | 44 [1.732] | 23 [0.906] | 19 [0.748] | 8 [0.315] | M14 $\times$ 1.5  | 22 [0.866] | 12 [0.472] | 6 [0.236] | 41.6 [1.638] | 16 [0.630] | 14 [0.551] | 149 [5.866] | 62 [2.441] | 17 [0.669] | 68 [2.677] | 46 [1.811] | 87 [3.425] | 44 [1.732] | 22 [0.866] | 19 [0.748] | $\phi$ 11 [0.433] Counterbore $\phi$ 17.5 [0.689] Depth 10.8 [0.425] |

# Dimensions of Front Mounting Type mm [in.]

●  $\phi 16$  CS-DAB16  $\times$   -4



●  $\phi 20 \sim \phi 40$  CS-DAB   $\times$   -4



| Bore | Code  | C          | E          | F          | H          | I          | J         | K                 | M          | R          | S         | U            | V          | W          | BA          | BB         | BC         | BD         | BE         | BF         | BG         | BP          | BU         |
|------|-------|------------|------------|------------|------------|------------|-----------|-------------------|------------|------------|-----------|--------------|------------|------------|-------------|------------|------------|------------|------------|------------|------------|-------------|------------|
| 20   | 0.787 | 53 [2.087] | 23 [0.906] | 12 [0.472] | 15 [0.591] | 12 [0.472] | 5 [0.197] | M8 $\times$ 1     | 17 [0.669] | 10 [0.394] | 5 [0.197] | 21.4 [0.843] | 8 [0.315]  | 6 [0.236]  | 114 [4.488] | 35 [1.378] | 28 [1.102] | 18 [0.709] | 38 [1.496] | 28 [1.102] | 79 [3.110] | 5.5 [0.217] | 22 [0.866] |
| 25   | 0.984 | 53 [2.087] | 26 [1.024] | 14 [0.551] | 18 [0.709] | 14 [0.551] | 6 [0.236] | M10 $\times$ 1.25 | 19 [0.748] | 10 [0.394] | 5 [0.197] | 26.4 [1.039] | 10 [0.394] | 8 [0.315]  | 119 [4.685] | 40 [1.575] | 30 [1.181] | 20 [0.787] | 42 [1.654] | 32 [1.260] | 79 [3.110] | 5.5 [0.217] | 24 [0.945] |
| 32   | 1.260 | 54 [2.126] | 31 [1.220] | 14 [0.551] | 23 [0.906] | 14 [0.551] | 6 [0.236] | M10 $\times$ 1.25 | 22 [0.866] | 11 [0.433] | 6 [0.236] | 33.6 [1.323] | 12 [0.472] | 10 [0.394] | 125 [4.921] | 45 [1.772] | 36 [1.417] | 24 [0.945] | 54 [2.126] | 42 [1.654] | 80 [3.150] | 6.6 [0.260] | 28 [1.102] |
| 40   | 1.575 | 60 [2.362] | 31 [1.220] | 14 [0.551] | 23 [0.906] | 19 [0.748] | 8 [0.315] | M14 $\times$ 1.5  | 22 [0.866] | 13 [0.512] | 6 [0.236] | 41.6 [1.638] | 16 [0.630] | 14 [0.551] | 131 [5.157] | 45 [1.772] | 44 [1.732] | 28 [1.102] | 68 [2.677] | 52 [2.047] | 86 [3.386] | 9 [0.354]   | 34 [1.339] |

# SLIM CYLINDERS

## Sensor Switches

- Since a magnet comes standard in the Slim cylinders series, mounting a sensor switch will enable use in sensor switch applications.

### Symbol



### Order Codes

#### ● Order codes for sensor switch with mounting strap

CS — [ ] — [ ] — [ ] — [ ]

**Lead wire length**  
(Applies to all except CS□F)  
A — 1000mm [39in.]  
B — 3000mm [118in.]

#### Cylinder basic type

DA — Excluding DAB  $\phi$  16 and DABK  $\phi$  16  
DAB — For block cylinder  $\phi$  16  
DABK — For block type end keep cylinder  $\phi$  16  
S — For sensor switch type CS□F

#### Bore size <sup>Note</sup>

16 —  $\phi$  16 [0.630in.]  
20 —  $\phi$  20 [0.787in.]  
25 —  $\phi$  25 [0.984in.]  
32 —  $\phi$  32 [1.260in.]  
40 —  $\phi$  40 [1.575in.]  
50 —  $\phi$  50 [1.969in.]  
63 —  $\phi$  63 [2.480in.]  
Note:  $\phi$  50 and  $\phi$  63 are DA type only.

#### Sensor switch

ZG530 — 2-lead wire Solid state type with indicator lamp DC10~28V  
ZG553 — 3-lead wire Solid state type with indicator lamp DC4.5~28V  
CS3M — 2-lead wire Reed switch type with indicator lamp DC10~30V, AC85~230V  
CS4M — 2-lead wire Reed switch type with indicator lamp DC10~30V, AC85~115V  
CS5M — 2-lead wire Reed switch type without indicator lamp DC3~30V, AC85~115V  
CS2F — 2-lead wire Reed switch type with indicator lamp AC85~230V  
CS3F — 2-lead wire Reed switch type with indicator lamp DC10~30V  
CS4F — 2-lead wire Reed switch type with indicator lamp DC10~30V  
CS5F — 2-lead wire Reed switch type without indicator lamp DC3~30V

- For details of sensor switches, see p.111~121.

Clean system product

#### ● Order codes for sensor switch only

CS — [ ] — [ ]

**Lead wire length**  
(Applies to all except CS□F)  
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CS2F — 2-lead wire Reed switch type with indicator lamp AC85~230V  
CS3F — 2-lead wire Reed switch type with indicator lamp DC10~30V  
CS4F — 2-lead wire Reed switch type with indicator lamp DC10~30V  
CS5F — 2-lead wire Reed switch type without indicator lamp DC3~30V

- For details of sensor switches, see p.111~121.

Clean system product

#### ● Order codes for mounting strap only

CS — [ ] — [ ] — [ ]

#### Bore size <sup>Note</sup>

16 —  $\phi$  16 [0.630in.]  
20 —  $\phi$  20 [0.787in.]  
25 —  $\phi$  25 [0.984in.]  
32 —  $\phi$  32 [1.260in.]  
40 —  $\phi$  40 [1.575in.]  
50 —  $\phi$  50 [1.969in.]  
63 —  $\phi$  63 [2.480in.]  
Note:  $\phi$  50 and  $\phi$  63 are DA type only.

#### Cylinder basic type

DA — Excluding DAB  $\phi$  16 and DABK  $\phi$  16  
DAB — For block cylinder DAB  $\phi$  16  
DABK — For block end keep cylinder DABK  $\phi$  16  
S — For sensor switch type CS□F

#### Mounting strap type

G5 — Solid state type  
For ZG5□□  
Reed switch type  
For CS□M  
F — Reed switch type  
For CS□F

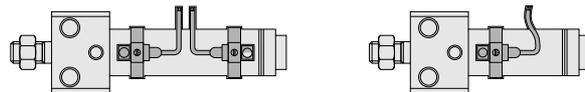
Clean system product

## Minimum Cylinder Strokes When Using Sensor Switches

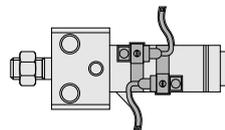
| Sensor switch model | Bore size           | mm [in.]        |                        |                |
|---------------------|---------------------|-----------------|------------------------|----------------|
|                     |                     | 2 pcs. mounting |                        | 1 pc. mounting |
|                     |                     | In-line         | In staggered positions |                |
| ZG530               | 16 [0.630]          | 20 [0.787]      | 10 [0.394]             | 10 [0.394]     |
| ZG553               | 20~63 [0.787~2.480] | 20 [0.787]      | 10 [0.394]             | 10 [0.394]     |
| CS□M                | 16~63 [0.630~2.480] | 20 [0.787]      | 15 [0.591]             | 15 [0.591]     |
| CS□F                | 20~63 [0.787~2.480] | 40 [1.575]      | 21 [0.827]             | 15 [0.591]     |

### ● Two pieces mounting ● One piece mounting

● When mounted in-line



● When mounted in staggered positions



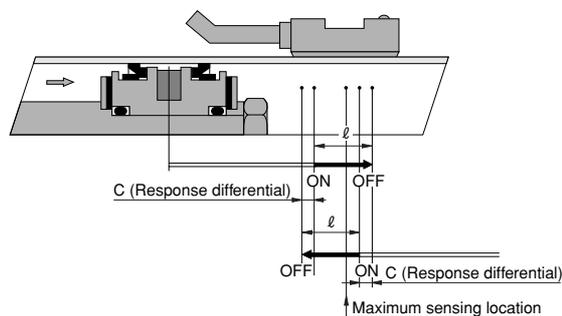
## Sensor Switch Operating Range, Response Differential, and Maximum Sensing Location

### ● Operating range : $\ell$

The distance the piston travels in one direction, while the switch is in the ON position.

### ● Response differential : C

The distance between the point where the piston turns the switch ON and the point where the switch is turned OFF as the piston travels in the opposite direction.



| Item                      |                                | Bore size           |                     |                      |                      |                       |                     |                      | mm [in.] |
|---------------------------|--------------------------------|---------------------|---------------------|----------------------|----------------------|-----------------------|---------------------|----------------------|----------|
|                           |                                | 16 [0.630]          | 20 [0.787]          | 25 [0.984]           | 32 [1.260]           | 40 [1.575]            | 50 [1.969]          | 63 [2.480]           |          |
| Operating range : $\ell$  | ZG530□                         | 2.5~4.1             | 2.5~4.2             | 2.6~4.3              | 3.0~4.8              | 3.1~5.0               | 3.3~5.4             | 3.5~5.7              |          |
|                           | ZG533□                         | [0.098~0.161]       | [0.098~0.165]       | [0.102~0.169]        | [0.118~0.189]        | [0.122~0.197]         | [0.130~0.213]       | [0.138~0.224]        |          |
|                           | CS□M                           | 6.7~7 [0.264~0.276] | 7~8.5 [0.276~0.335] | 7~8.5 [0.276~0.335]  | 8~9 [0.315~0.354]    | 9~10.5 [0.354~0.413]  | 7~8 [0.276~0.315]   | 8~9.5 [0.315~0.374]  |          |
|                           | CS□F                           | —                   | 7~8.5 [0.276~0.335] | 8.5~10 [0.335~0.394] | 9~10.5 [0.354~0.413] | 10.5~12 [0.413~0.472] | 9~10 [0.354~0.394]  | 9~10.5 [0.354~0.413] |          |
| Response differential : C | ZG530                          | 0.7 [0.028] or less | 0.7 [0.028] or less | 0.8 [0.032] or less  | 0.7 [0.028] or less  | 0.8 [0.032] or less   | 0.8 [0.032] or less | 0.8 [0.032] or less  |          |
|                           | ZG533                          | 0.7 [0.028] or less | 0.7 [0.028] or less | 0.8 [0.032] or less  | 0.7 [0.028] or less  | 0.8 [0.032] or less   | 0.8 [0.032] or less | 0.8 [0.032] or less  |          |
|                           | CS□M                           | 1 [0.039] or less   | 1 [0.039] or less   | 1 [0.039] or less    | 1 [0.039] or less    | 1 [0.039] or less     | 1.2 [0.047] or less | 1.2 [0.047] or less  |          |
|                           | CS□F                           | —                   | 1.5 [0.059] or less | 1.5 [0.059] or less  | 1.5 [0.059] or less  | 1.5 [0.059] or less   | 2 [0.079] or less   | 1.5 [0.059] or less  |          |
| Maximum sensing location  | ZG530, ZG533 <sup>Note 1</sup> | 11 [0.433]          | 11 [0.433]          | 11 [0.433]           | 11 [0.433]           | 11 [0.433]            | 11 [0.433]          | 11 [0.433]           |          |
|                           | CS□M <sup>Note 1</sup>         | 11 [0.433]          | 11 [0.433]          | 11 [0.433]           | 11 [0.433]           | 11 [0.433]            | 11 [0.433]          | 11 [0.433]           |          |
|                           | CS□F <sup>Note 2</sup>         | —                   | 16 [0.630]          | 16 [0.630]           | 16 [0.630]           | 16 [0.630]            | 16 [0.630]          | 16 [0.630]           |          |

Remark : Figures in the table above are reference values.

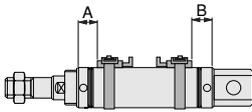
Notes: 1. Figures are from the end surface that is opposite to the lead wires.

2. Figures are from the end surface of the connector side.

# Mounting Location of End of Stroke Detection Sensor Switch

When the sensor switch is mounted in the location shown in the diagram below (figures in the table are reference values), the magnet comes to the maximum sensing location of the sensor switch at the end of the stroke.

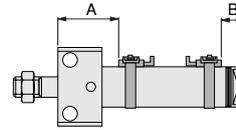
## ● Double acting cylinder



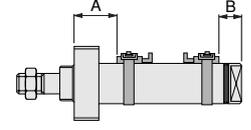
| Sensor switch model |   | Bore size     |               | Double acting cylinder |                 |               |               |    |    |  |
|---------------------|---|---------------|---------------|------------------------|-----------------|---------------|---------------|----|----|--|
|                     |   | Code          |               | 20                     | 32              | 32            | 40            | 50 | 63 |  |
| ZG530□<br>ZG553□    | A | 37<br>[1.456] | 37<br>[1.456] | 37<br>[1.456]          | 38.5<br>[1.516] | 45<br>[1.772] | 45<br>[1.772] |    |    |  |
|                     | B | 27<br>[1.063] | 27<br>[1.063] | 27<br>[1.063]          | 27<br>[1.063]   | 36<br>[1.417] | 36<br>[1.417] |    |    |  |
| CS□M                | A | 37<br>[1.456] | 37<br>[1.456] | 37<br>[1.456]          | 38.5<br>[1.516] | 45<br>[1.772] | 45<br>[1.772] |    |    |  |
|                     | B | 27<br>[1.063] | 27<br>[1.063] | 27<br>[1.063]          | 27<br>[1.063]   | 36<br>[1.417] | 36<br>[1.417] |    |    |  |
| CS□F                | A | 32<br>[1.260] | 32<br>[1.260] | 32<br>[1.260]          | 32<br>[1.260]   | 41<br>[1.614] | 41<br>[1.614] |    |    |  |
|                     | B | 22<br>[0.866] | 22<br>[0.866] | 22<br>[0.866]          | 22<br>[0.866]   | 32<br>[1.260] | 32<br>[1.260] |    |    |  |

## ● Block cylinder

### ● Side mount



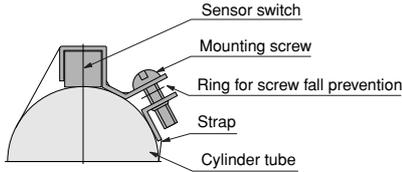
### ● Front mount



| Mounting type    |            | Side mount    |               |               |               |               |               |               | Front mount   |               |               |               |               |               |               |
|------------------|------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
|                  |            | Bore size     |               |               |               |               |               |               | Bore size     |               |               |               |               |               |               |
|                  |            | 16            | 20            | 25            | 32            | 40            | 50            | 63            | 16            | 20            | 25            | 32            | 40            | 50            | 63            |
| ZG530□<br>ZG553□ | A Rod side | 42<br>[1.654] | 53<br>[2.087] | 55<br>[2.165] | 61<br>[2.402] | 71<br>[2.795] | 81<br>[3.189] | 81<br>[3.189] | 33<br>[1.299] | 37<br>[1.457] | 37<br>[1.457] | 37<br>[1.457] | 39<br>[1.535] | 47<br>[1.850] | 47<br>[1.850] |
|                  | B Rod side | 16<br>[0.630] | 20<br>[0.787] | 20<br>[0.787] | 21<br>[0.827] | 25<br>[0.984] | 45<br>[1.772] | 45<br>[1.772] | 16<br>[0.630] | 20<br>[0.787] | 20<br>[0.787] | 21<br>[0.827] | 25<br>[0.984] | 45<br>[1.772] | 45<br>[1.772] |
| CS□M             | A Rod side | 42<br>[1.654] | 53<br>[2.087] | 55<br>[2.165] | 61<br>[2.402] | 71<br>[2.795] | 80<br>[3.150] | 80<br>[3.150] | 33<br>[1.299] | 37<br>[1.457] | 37<br>[1.457] | 37<br>[1.457] | 39<br>[1.535] | 46<br>[1.811] | 46<br>[1.811] |
|                  | B Rod side | 16<br>[0.630] | 20<br>[0.787] | 20<br>[0.787] | 21<br>[0.827] | 25<br>[0.984] | 44<br>[1.732] | 44<br>[1.732] | 16<br>[0.630] | 20<br>[0.787] | 20<br>[0.787] | 21<br>[0.827] | 25<br>[0.984] | 44<br>[1.732] | 44<br>[1.732] |
| CS□F             | A Rod side | —             | 50<br>[1.969] | 52<br>[2.047] | 58<br>[2.283] | 66<br>[2.598] | 78<br>[3.071] | 78<br>[3.071] | —             | 34<br>[1.339] | 34<br>[1.339] | 34<br>[1.339] | 34<br>[1.339] | 44<br>[1.732] | 44<br>[1.732] |
|                  | B Rod side | —             | 17<br>[0.669] | 17<br>[0.669] | 18<br>[0.709] | 20<br>[0.787] | 42<br>[1.654] | 42<br>[1.654] | —             | 17<br>[0.669] | 17<br>[0.669] | 18<br>[0.709] | 22<br>[0.866] | 42<br>[1.654] | 42<br>[1.654] |

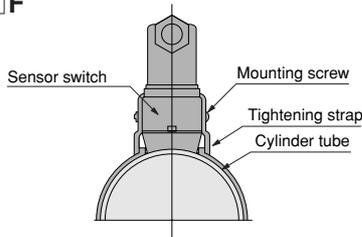
## Moving Sensor Switch

- ZG530
- ZG553
- CS  M



- Loosening the mounting screw allows the sensor switch to be moved freely along with the strap in the axial and circumferential direction. The sensor switch alone cannot be moved.
- To remove the sensor switch from the strap, first detach the strap from the cylinder tube and then remove the sensor switch from the strap.
- Tighten the mounting screw with a tightening torque of 49N·cm [4.3in·lbf] or less.

- CS  F



- Loosening the mounting screw allows the sensor switch to be moved freely in the axial and circumferential direction.
- Slightly loosening the mounting screw allows fine adjustment of the lead switch only, up to 5mm [0.197in.] in the axial direction. Tighten the mounting screw with a tightening torque of 68.6N·cm [6.1in·lbf] or less.

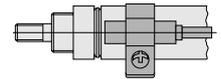
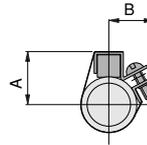
## Dimensions of Sensor Switch mm [in.]

- ZG530
- ZG553
- CS  M

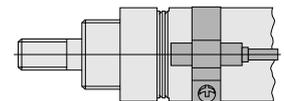
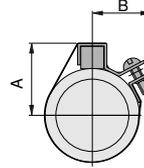
| Bore    | Code    | A       | B |
|---------|---------|---------|---|
| 16      | 16      | 15      |   |
| [0.630] | [0.630] | [0.591] |   |
| 20      | 19      | 17      |   |
| [0.787] | [0.748] | [0.669] |   |
| 25      | 20.5    | 17.5    |   |
| [0.984] | [0.807] | [0.689] |   |
| 32      | 25      | 19      |   |
| [1.260] | [0.984] | [0.748] |   |
| 40      | 29      | —       | ※ |
| [1.575] | [1.142] |         |   |
| 50      | 34      | —       | ※ |
| [1.969] | [1.339] |         |   |
| 63      | 41      | —       | ※ |
| [2.480] | [1.614] |         |   |

※At  $\phi 40$  [1.575in.] or more, dimension B is the radius of the cylinder tube. Therefore, the protrusion in the B direction of the mounting section disappears.

$\phi 16$



$\phi 20 \sim \phi 63$



- CS  F

| Bore    | Code    | Y |
|---------|---------|---|
| 20      | 59      |   |
| [0.787] | [2.323] |   |
| 25      | 61.5    |   |
| [0.984] | [2.421] |   |
| 32      | 65      |   |
| [1.260] | [2.559] |   |
| 40      | 69      |   |
| [1.575] | [2.717] |   |
| 50      | 76      |   |
| [1.969] | [2.992] |   |
| 63      | 83      |   |
| [2.480] | [3.268] |   |

