Multi functional support for small movements,

MULTI MOUNT CYLINDERS

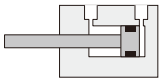
In addition to the directly installed side mounting type, 3 types of mounting brackets provide appropriate responses for various mounting requirements.
Moreover, this is a design that secures a high degree of parallel and perpendicular accuracy in relation to the piston rod axial center and mounting surface in any mounting type.
This combination of a square and compact body with mounting brackets has further broadened the degree of freedom for equipment design.

- Even while preserving the basic design of previous types, we have made overall improvements through the addition of a built-in rubber bumper and other changes.
  We have not only expanded the series but have also boosted reliability and utility.
- Even the non-rotating type is now available in the double acting type, the single acting push/pull types, and the double acting double rod type, to respond to diversified needs with high non-rotating precision by the guide pin.
- Although the 3 types of sensor switches are all compact with cross section dimensions of □4mm [0.157in.], mounting to the cylinder and adjusting the position are easy.
  Comes with a movement indicator lamp that makes it possible to monitor movement from 4 directions, providing multi functional support for small movements.

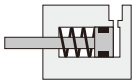
Basic Type and Configuration

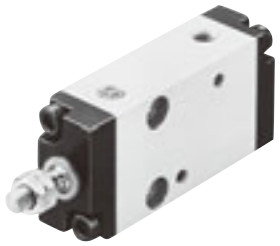
Page where specifications are shown — 97

Double acting type BDA

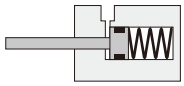


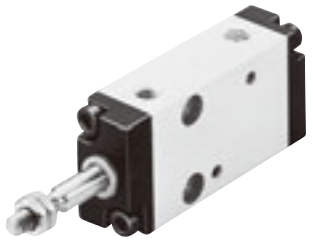
Single acting push type BSA



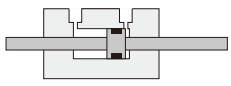


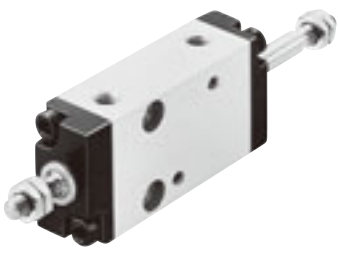
Single acting pull type BTA





Double acting double rod type BDAD



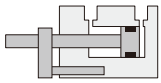


Mounting Bracket Configuration and Application:

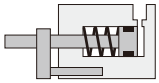
For the order codes of mounting brackets only, see p.125.

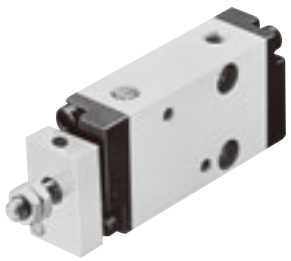
Page where specifications are shown — 113

Non-rotating double acting type BDAL

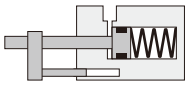


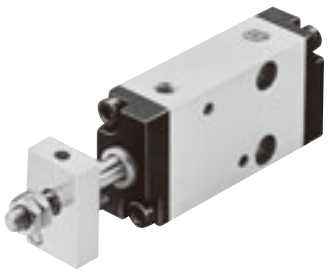
Non-rotating single acting push type BSAL



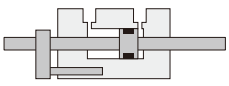


Non-rotating single acting pull type BTAL

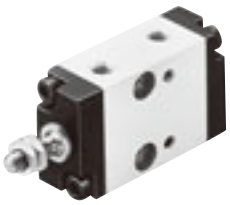


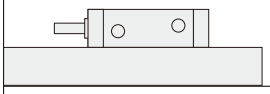


Non-rotating double acting double rod type BDADL



Side mount (Standard)





Side mounting thru hole used for direct installation.

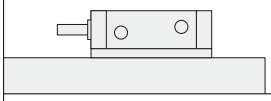
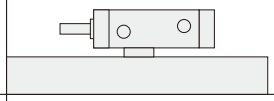


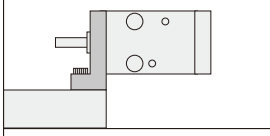
Plate-like spacer used for easy piston rod center adjustment.



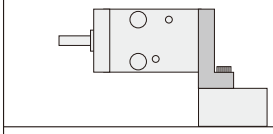
Collar and counter-bore of the cylinder body used for easy piston rod center adjustment.

Foot A mount

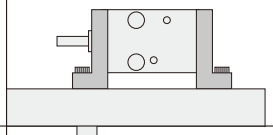
Foot mounting brackets are not available for the rod sides of the non-rotating and non-rotating double rod type.



Rod side foot mounting bracket used for one-side support.

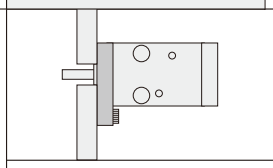


Head side foot mounting bracket used for one-side support.

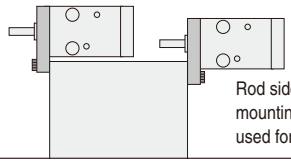


Foot mounting bracket on both sides used for rigid mounting.

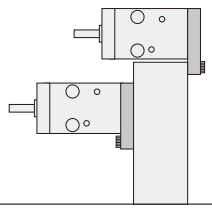
Flange A mount



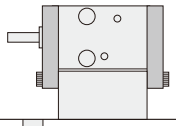
Rod side flange mounting brackets used for panel mount.



Rod side flange mounting brackets used for wall mount.

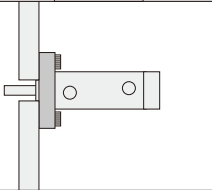


Head side flange mounting brackets used for wall mount.

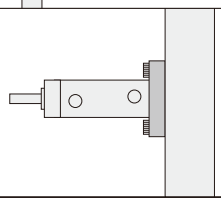


Flange mounting brackets at both sides used for sandwich mount. (Should be adjusted at a field.)

Flange B mount



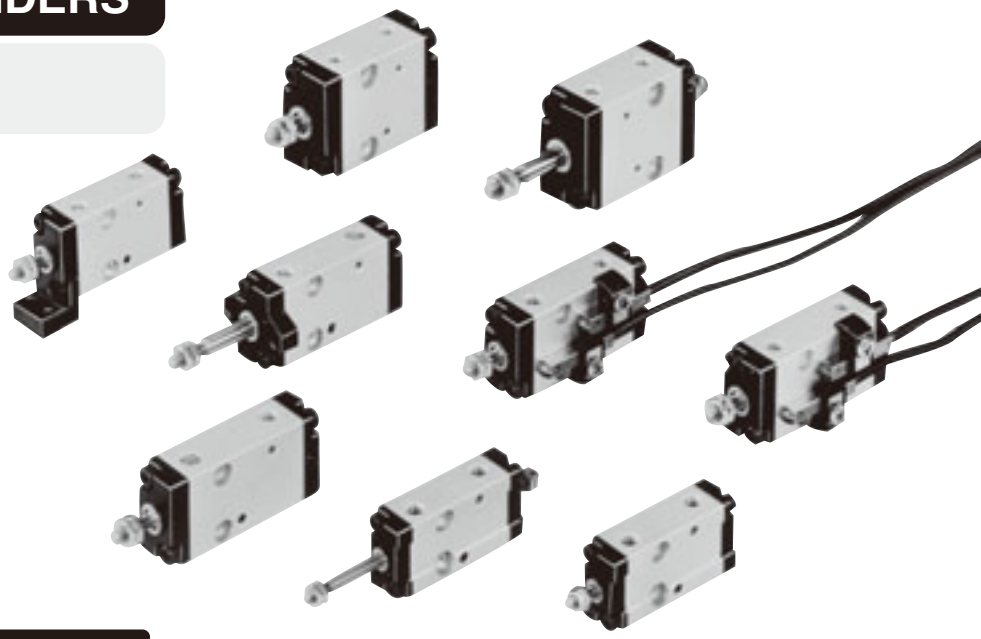
Rod side flange mounting bracket used for panel mount.



Head side flange mounting bracket used for panel mount.

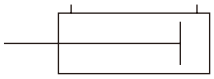
MULTI MOUNT CYLINDERS

Standard Cylinders



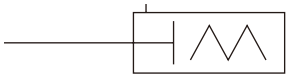
Symbols

●Double acting type (BDA)



●Single acting push type (BSA)

●Single acting pull type (BTA)



●Double acting double rod type (BDAD)

Cylinder Thrust

N [lbf.]

Bore size mm [in.]	Piston rod diameter mm [in.]	Operation type		Pressure area mm² [in.²]	Air pressure MPa [psi.] 0.1 [15]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]
6 [0.236]	3 [0.118]	Double acting type	Push side	28.2 [0.0437]	—	5.6 [1.26]	8.5 [1.91]	11.3 [2.54]	14.1 [3.17]	16.9 [3.80]	19.7 [4.43]
			Pull side	21.2 [0.0329]	—	4.2 [0.94]	6.4 [1.44]	8.5 [1.91]	10.6 [2.38]	12.7 [2.85]	14.8 [3.33]
		Single acting push type		28.2 [0.0437]	—	1.7 [0.38]	4.6 [1.03]	7.4 [1.66]	10.2 [2.29]	13 [2.92]	15.8 [3.55]
		Single acting pull type		21.2 [0.0329]	—	—	2.5 [0.56]	4.6 [1.03]	6.7 [1.51]	8.8 [1.98]	10.9 [2.45]
10 [0.394]	5 [0.197]	Double acting type	Push side	78.5 [0.1217]	7.9 [1.78]	15.7 [3.53]	23.6 [5.31]	31.4 [7.06]	39.3 [8.83]	47.1 [10.59]	55 [12.36]
			Pull side	58.9 [0.0913]	5.9 [1.33]	11.8 [2.65]	17.7 [3.98]	23.6 [5.31]	29.5 [6.63]	35.3 [7.94]	41.2 [9.26]
		Single acting push type		78.5 [0.1217]	—	7.9 [1.78]	15.8 [3.55]	23.6 [5.31]	31.5 [7.08]	39.3 [8.83]	47.2 [10.61]
		Single acting pull type		58.9 [0.0913]	—	4 [0.90]	9.9 [2.23]	15.8 [3.55]	21.7 [4.88]	27.5 [6.18]	33.4 [7.51]
16 [0.630]	6 [0.236]	Double acting type	Push side	201 [0.312]	20.1 [4.52]	40.2 [9.04]	60.3 [13.56]	80.4 [18.07]	100.5 [22.59]	120.6 [27.11]	140.7 [31.63]
			Pull side	172 [0.267]	17.2 [3.87]	34.4 [7.73]	51.6 [11.60]	68.8 [15.47]	86 [19.33]	103.2 [23.20]	120.4 [27.07]
		Single acting push type		201 [0.312]	—	18.6 [4.18]	38.7 [8.70]	58.8 [13.22]	78.9 [17.74]	99 [22.26]	119.1 [26.77]
		Single acting pull type		172 [0.267]	—	12.8 [2.88]	30 [6.74]	47.2 [10.61]	64.4 [14.48]	81.6 [18.34]	98.8 [22.21]

Note: For the double acting double rod type, see the double acting type pull side.

Spring Return Force (Only for Single Acting Type)

N [lbf.]

Item / Bore size mm [in.] \ Stroke mm	Zero stroke 5	10	15	End of stroke 5, 10, 15
6 [0.236]	2.9 [0.65]	2.5 [0.56]	2.0 [0.45]	3.9 [0.88]
10 [0.394]	6.9 [1.55]	4.9 [1.10]	2.9 [0.65]	7.8 [1.75]
16 [0.630]	17.7 [3.98]	13.7 [3.08]	9.8 [2.20]	21.6 [4.86]

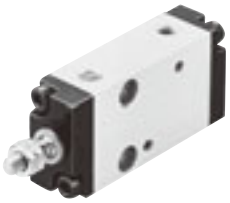
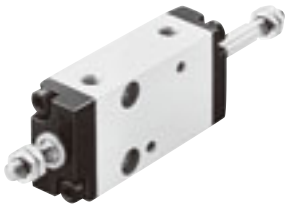
Specifications

Item \ Bore size mm [in.]		6 [0.236]	10 [0.394]	16 [0.630]
Media		Air		
Operating pressure range MPa [psi.]	Double acting type	0.15～0.7 [22～102]	0.1～0.7 [15～102]	0.08～0.7 [12～102]
	Single acting push type	0.2～0.7 [29～102]	0.15～0.7 [22～102]	0.15～0.7 [22～102]
	Single acting pull type	0.3～0.7 [44～102]	0.2～0.7 [29～102]	0.2～0.7 [29～102]
	Double acting double rod type	0.2～0.7 [29～102]	0.15～0.7 [22～102]	0.1～0.7 [15～102]
Proof pressure MPa [psi.]		1.03 [149]		
Operating temperature range °C [°F]		0～60 [32～140]		
Operating speed range mm/s [in./sec.]		50～500 [2.0～19.7]		
Cushion		Rubber bumper		
Lubrication		Not required (If lubrication is required, use Turbine Oil Class 1 [ISO VG32] or equivalent.)		
Port size		M5×0.8		
Stroke tolerance mm [in.]		$^{+1}_{0}$ [$^{+0.039}_{0}$]		

Operation Type, Bore Size, and Stroke

mm

Operation type	Bore size	Standard strokes
Double acting type	**6**	5, 10, 15, 20, 25, 30
	10	
	16	
Single acting push type Single acting pull type	**6**	5, 10, 15
	10	
	16	
Double acting double rod type	**6**	5, 10, 15, 20, 25, 30
	10	
	16	

Double acting type	Single acting push type	Single acting pull type	Double acting double rod type
Page where dimensions are shown ——— 101	Page where dimensions are shown ——— 104	Page where dimensions are shown ——— 107	Page where dimensions are shown ——— 110
			
BDA	**BSA**	**BTA**	**BDAD**

Mass

g [oz.]

Operation type	Bore size mm [in.]	Stroke mm	Mass of side mount		Additional mass								
			Standard cylinder	Cylinder with magnet	Double rod	With 1 sensor switch (Only for cylinder with magnet type) ZC130□ ZC153□ CS5T□ CS11T□	Rod side mounting bracket: Foot A mount	Rod side mounting bracket: Flange A mount	Rod side mounting bracket: Flange B mount	Head side mounting bracket: Foot A mount	Head side mounting bracket: Flange A mount	Head side mounting bracket: Flange B mount
Double acting type	**6 [0.236]**	5	21 [0.74]	24 [0.85]	4 [0.14]	20 [0.71]	10 [0.35]	1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
		10	24 [0.85]	27 [0.95]								
		15	27 [0.95]	30 [1.06]								
		20	30 [1.06]	33 [1.16]								
		25	33 [1.16]	36 [1.27]								
		30	36 [1.27]	39 [1.38]								
	10 [0.394]	5	37 [1.31]	43 [1.52]	8 [0.28]	20 [0.71]	16 [0.56]	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
		10	41 [1.45]	47 [1.66]								
		15	45 [1.59]	51 [1.80]								
		20	49 [1.73]	55 [1.94]								
		25	53 [1.87]	59 [2.08]								
		30	57 [2.01]	63 [2.22]								
	16 [0.630]	5	79 [2.79]	92 [3.25]	16 [0.56]	20 [0.71]	33 [1.16]	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
		10	86 [3.03]	99 [3.49]								
		15	93 [3.28]	106 [3.74]								
		20	100 [3.53]	113 [3.99]								
		25	107 [3.77]	120 [4.23]								
		30	114 [4.02]	127 [4.48]								
Single acting push type	**6 [0.236]**	5	25 [0.88]	28 [0.99]	—	20 [0.71]	10 [0.35]	1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
		10	28 [0.99]	31 [1.09]								
		15	31 [1.09]	34 [1.20]								
	10 [0.394]	5	43 [1.52]	49 [1.73]	—	20 [0.71]	16 [0.56]	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
		10	47 [1.66]	53 [1.87]								
		15	51 [1.80]	57 [2.01]								
	16 [0.630]	5	90 [3.17]	103 [3.63]	—	20 [0.71]	33 [1.16]	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
		10	97 [3.42]	110 [3.88]								
		15	104 [3.67]	117 [4.13]								
Single acting pull type	**6 [0.236]**	5	27 [0.95]	30 [1.06]	—	20 [0.71]	10 [0.35]	1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
		10	30 [1.06]	33 [1.16]								
		15	33 [1.16]	36 [1.27]								
	10 [0.394]	5	46 [1.62]	52 [1.83]	—	20 [0.71]	16 [0.56]	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
		10	50 [1.76]	56 [1.98]								
		15	54 [1.90]	60 [2.12]								
	16 [0.630]	5	100 [3.53]	113 [3.99]	—	20 [0.71]	33 [1.16]	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
		10	107 [3.77]	120 [4.23]								
		15	114 [4.02]	127 [4.48]								

Calculation example: To add 2 sensor switches to the cylinder with magnet, double acting type BDAS10×20,
55+(20×2)=95g [3.35oz.]

Remark: There are 2 types of sensor switch lead wire lengths.
A: 1000mm [39in.], B: 3000mm [118in.]

Order Codes for Standard Cylinders

Cylinder specification

Blank: Standard cylinder[Note1]
S : Cylinder with magnet

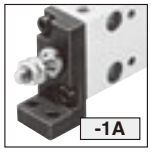
System (Made to order)

Blank: Standard specifications
NCU: Non-ion specification
- With countermeasure for non generating copper ion
- Made to order

Mounting type (Rod side)

Side mount

Foot A mount



Flange A mount

Flange B mount[Note2]

Sensor switch

No sensor switch

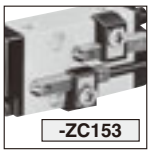
With **ZC130**

- Solid state type
- With indicator lamp
- DC10～28V
- 2-lead wire

With **CS5T**

- Reed switch type
- Without indicator lamp
- DC5～28V AC85～115V

With **ZC153**



- Solid state type
- With indicator lamp
- DC4.5～28V
- 3-lead wire

With **CS11T**

- Reed switch type
- With indicator lamp
- DC10～28V

Lead wire length

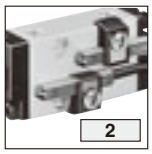
A : 1000mm [39in.]
B : 3000mm [118in.]

Number of sensor switches

No sensor switch

With 1 sensor switch

With 2 sensor switches



Basic type		Bore size × Stroke				
Double acting type	**BDA**	**S**	×	**-NCU**	**-1A** **-3A** **-3B**	**-ZC130** **-ZC153** **-CS5T** **-CS11T**	**A** **B**	**1** **2**
Single acting push type	**BSA**							
Single acting pull type	**BTA**							
Double acting double rod type	**BDAD**							

Notes: 1. The magnet for the sensor switch is not built-in. Always use the cylinder with magnet when using the sensor switch.
2. Two sensor switches cannot be installed on a cylinder with flange B mount. Mount 1 sensor switch on the head side when the flange B mount is used on the rod side, and mount 1 sensor switch on the rod side when the flange B mount is used on the head side.

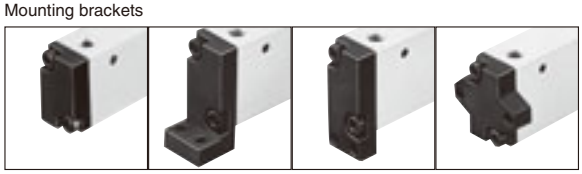
Remark: For the cylinder joint and cylinder rod end mounted on the piston rod end, see p.1568.

- See table for operation type, bore size and stroke.
- Order the head side mounting bracket separately. Cannot be ordered as already assembled the mount on the cylinder.
- For the order codes of mounting brackets only, see p.125.
- For the order codes of sensor switches only, see p.126.
- In the 5mm [0.197in.] cylinder strokes, 1 sensor switch installation is standard for **CS5T** and **CS11T**. When mounting 2 units, use the solid state type.
- For details, see p.1544.

- In the 5mm [0.197in.] cylinder strokes, 1 sensor switch installation is standard for the reed switch type (**CS5T**, **CS11T**).

Additional Parts (To be ordered separately)

Mounting brackets



- Side mount (Head cover)
- Foot A mount
- Flange A mount
- Flange B mount

- The photographs above show head side mounting brackets.
- For the order codes, see p.125.
- Comes with 2 mounting screws.

Shield plate

- For cylinder with magnet.
- For the order code, see p.128.
- Comes with 2 mounting screws.

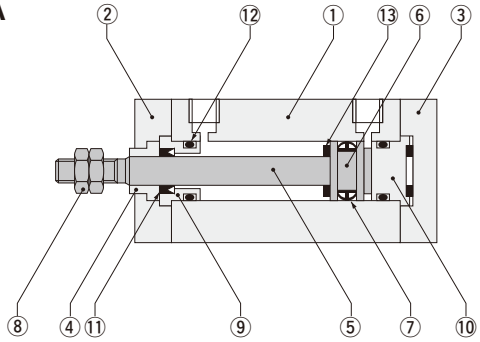
Operation Type, Bore Size, and Stroke

mm

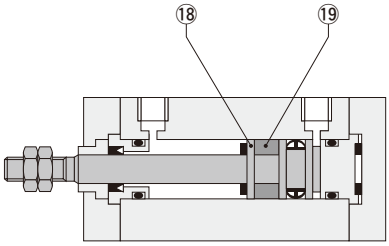
Operation type	Bore size	Standard strokes
Double acting type	**6**	5, 10, 15, 20, 25, 30
	10	
	16	
Single acting push type Single acting pull type	**6**	5, 10, 15
	10	
	16	
Double acting double rod type	**6**	5, 10, 15, 20, 25, 30
	10	
	16	

Inner Construction and Major Parts

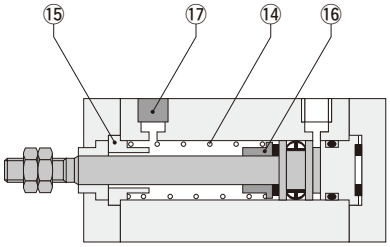
●Double acting type
BDA



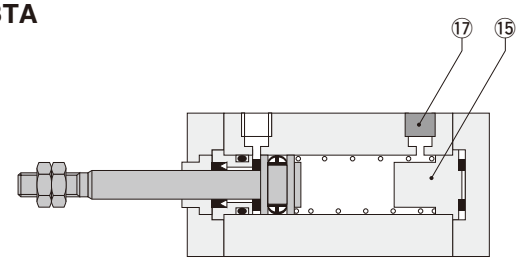
●Cylinder with magnet double acting type
BDAS



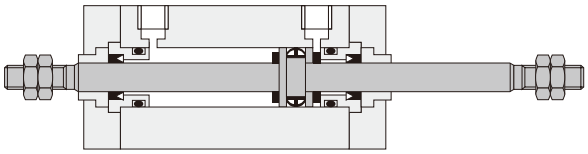
●Single acting push type
BSA



●Single acting pull type
BTA



●Double acting double rod type
BDAD



Major Parts and Materials

No.	Parts	Materials	
		Standard specification	Non-ion specification
①	Body	Aluminum alloy (anodized)	←
②	Rod cover Note	PBT	Aluminum alloy (black anodized)
③	Head cover Note	PBT	Aluminum alloy (black anodized)
④	Rod bushing	Oil impregnated bronze	Special steel
⑤	Piston rod	Stainless steel	←
⑥	Piston	Brass	Aluminum
⑦	Piston seal	Synthetic rubber (NBR)	←
⑧	Rod end nut	Steel (electric nickel plated)	←
⑨	Seal case	Brass	Special steel
⑩	Cap	Polyacetal	←
⑪	Rod seal	Synthetic rubber (NBR)	←
⑫	O-ring	Synthetic rubber (NBR)	←
⑬	Bumper	Synthetic rubber (NBR)	←
⑭	Spring	Steel (zinc plated)	←
⑮	Spring holder	Brass	Aluminum
⑯	Collar	Brass	Aluminum
⑰	Filter	Foamed metal	←
⑱	Support	Brass	Aluminum
⑲	Magnet	ϕ6: Sintered alloy magnet ϕ10 · ϕ16: Plastic magnet	←

Note: Only the foot A mount is steel (black zinc plated).
Flange A and flange B mounts are aluminum alloy (black anodized).

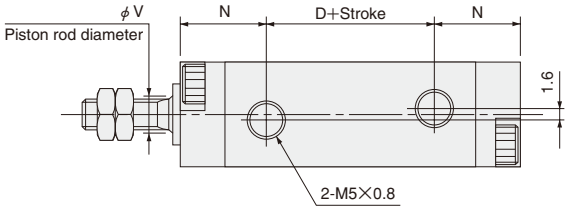
Seals

Parts / Bore size mm [in.]	Rod seal	Piston seal	O-ring
6 [0.236]	NY-6×3×2	COP-6L	8.4×6×1.2
10 [0.394]	NY-8×5×2	COP-10L	10×7.6×1.2
16 [0.630]	NY-9×6×2	COP-16L	16×13×1.5

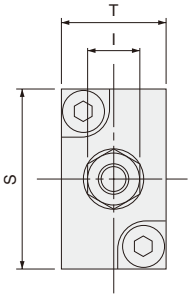
Dimensions of Double Acting Type (mm)

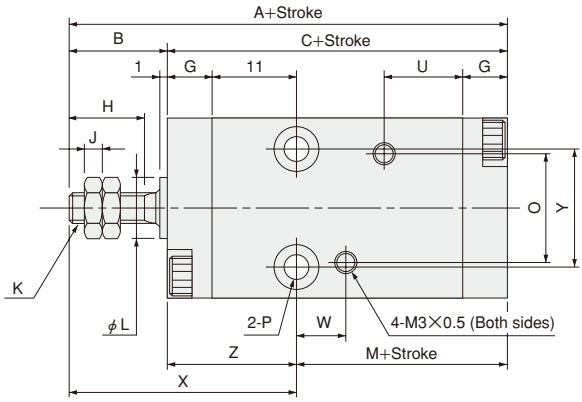
● **Side mount BDA** ☐ Bore size × Stroke

CAD BDA- Bore size

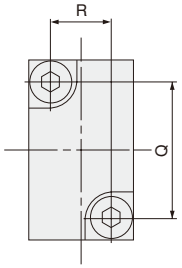


φ10, φ16

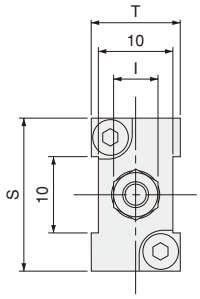




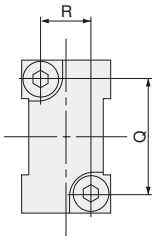
φ10, φ16



φ6



φ6



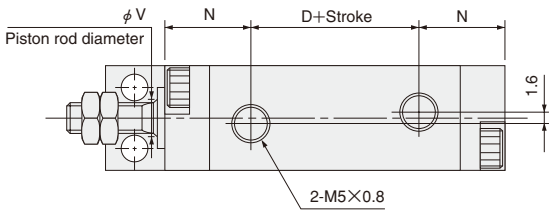
Type	Standard cylinder				Cylinder with magnet				B	G	H	I	J	K	L	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
Code / Bore mm [in.]	A	C	D	M	A	C	D	M																				
6 [0.236]	38	28	8	12	43	33	13	17	10	5	7	5.5	1.8	M3×0.5	$6^{0}_{-0.05}$	10	14	φ3.5 Counterbore φ6 Depth4.2 (Both sides)	15	7	20	12		3		26	12	16
10 [0.394]	43	30	7	13	48	35	12	18	13	6	10	7	2.4	M4×0.7	$8^{0}_{-0.05}$	11.5	15	φ3.5 Counterbore φ6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	6.5	30	16	17
16 [0.630]	48	33	8	15	53	38	13	20	15	7	12	8	3.2	M5×0.8	$10^{0}_{-0.05}$	12.5	19	φ4.5 Counterbore φ7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	33	24	18

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

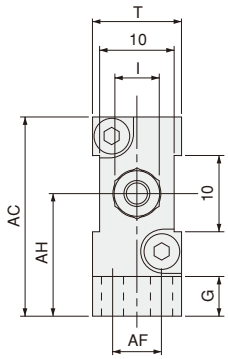
Dimensions of Double Acting Type (mm)

● **Foot A mount BDA** □ Bore size × Stroke **-1A**

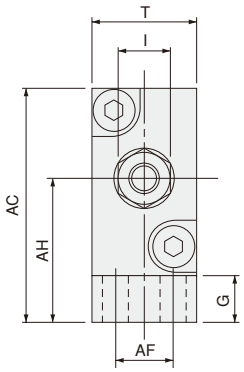
CAD BDA- Bore size MULTI-1A

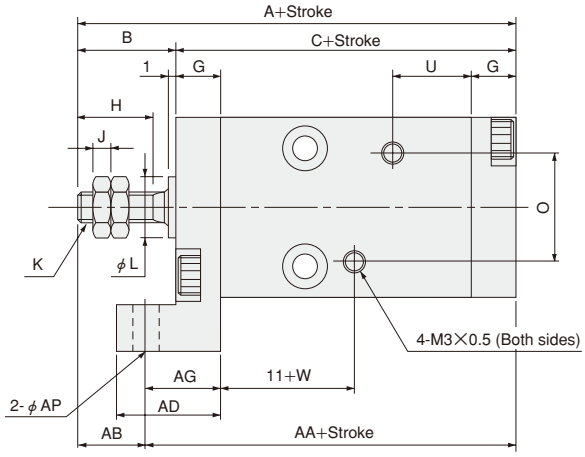


φ6



φ10, φ16





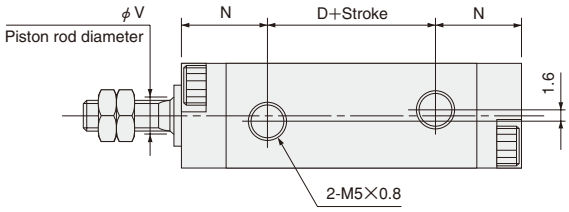
Type	Standard cylinder				Cylinder with magnet				B	G	H	I	J	K	L	N	O	T	U	V	W	AB	AC	AD	AF	AG	AH	AP
Code / Bore mm [in.]	A	C	D	AA	A	C	D	AA																				
6 [0.236]	38	28	8	32	43	33	13	37	10	5	7	5.5	1.8	M3×0.5	6 $^{0}_{-0.05}$	10	14	12		3		6	26	13	6	9	16	
10 [0.394]	43	30	7	34	48	35	12	39	13	6	10	7	2.4	M4×0.7	8 $^{0}_{-0.05}$	11.5	15	14	10.5	5	6.5	9	31	14	8	10	19	3.5
16 [0.630]	48	33	8	38	53	38	13	43	15	7	12	8	3.2	M5×0.8	10 $^{0}_{-0.05}$	12.5	19	20		6	7.5	10	41.5	17	12	12	25	4.5

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

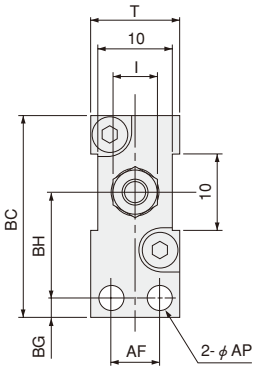
Dimensions of Double Acting Type (mm)

● Flange A mount BDA □ Bore size × Stroke -3A

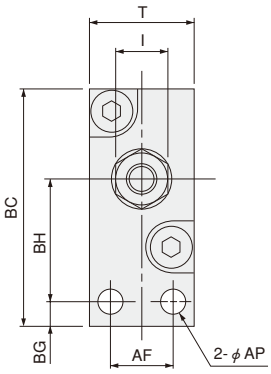
BDA- Bore size MULTI-3A

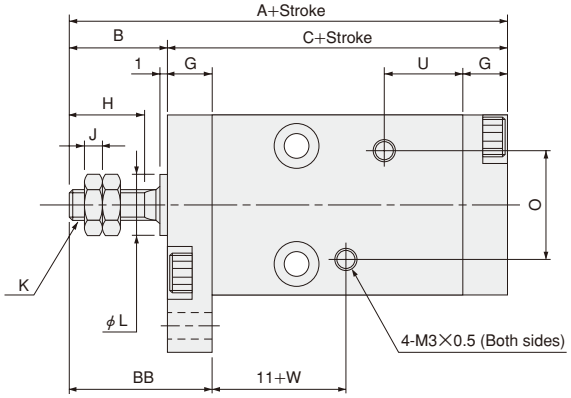


φ6



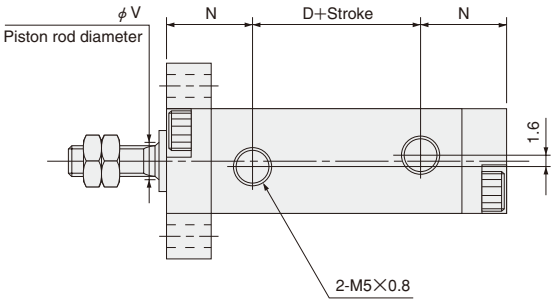
φ10, φ16



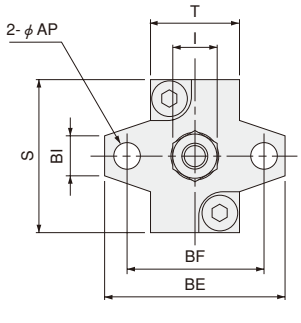


● Flange B mount BDA □ Bore size × Stroke -3B

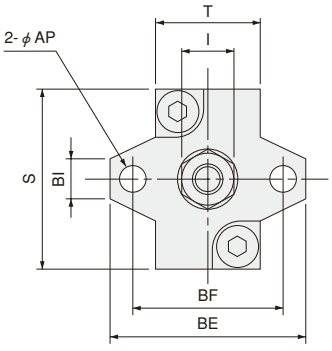
BDA- Bore size MULTI-3B

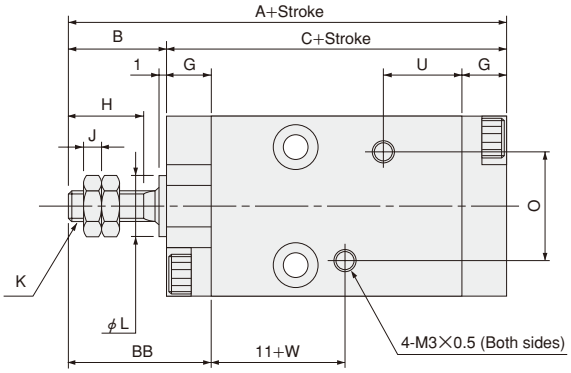


φ6



φ10, φ16





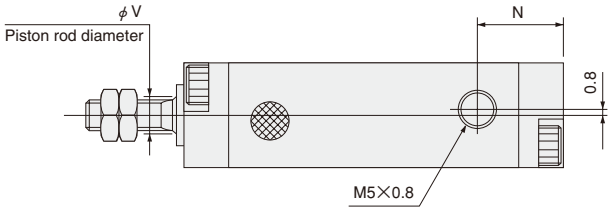
Type	Standard cylinder			Cylinder with magnet			B	G	H	I	J	K	L	N	O	S	T	U	V	W	AF	AP	BB	BC	BE	BF	BG	BH	BI
Code / Bore mm [in.]	A	C	D	A	C	D																							
6 [0.236]	38	28	8	43	33	13	10	5	7	5.5	1.8	M3×0.5	$6^{0}_{-0.05}$	10	14	20	12	10.5	3	6.5	6	3.5	15	27.5	24	18	3.5	14	5
10 [0.394]	43	30	7	48	35	12	13	6	10	7	2.4	M4×0.7	$8^{0}_{-0.05}$	11.5	15	24	14		5		8		19	31.5	26	20		16	
16 [0.630]	48	33	8	53	38	13	15	7	12	8	3.2	M5×0.8	$10^{0}_{-0.05}$	12.5	19	33	20		6	7.5	12	4.5	22	42	36	28	4.5	21	6

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

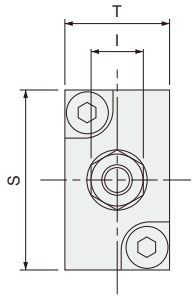
Dimensions of Single Acting Push Type (mm)

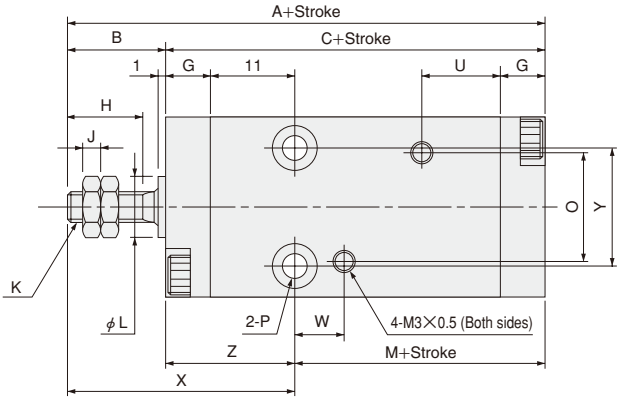
● **Side mount BSA** □ Bore size × Stroke

CAD BSA- Bore size

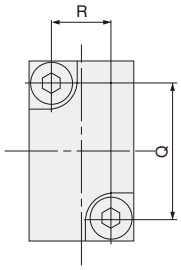


φ10, φ16

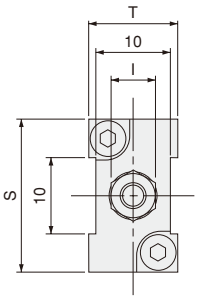




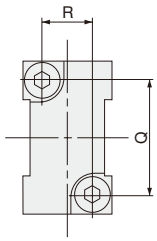
φ10, φ16



φ6



φ6



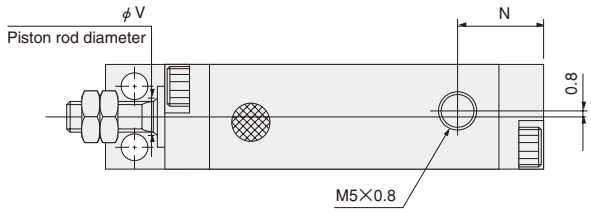
Type	Standard cylinder			Cylinder with magnet			B	G	H	I	J	K	L	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
Code / Bore mm [in.]	A	C	M	A	C	M																				
6 [0.236]	43	33	17	48	38	22	10	5	7	5.5	1.8	M3×0.5	$6^{0}_{-0.05}$	10	14	φ3.5 Counterbore φ6 Depth4.2 (Both sides)	15	7	20	12		3		26	12	16
10 [0.394]	48	35	18	53	40	23	13	6	10	7	2.4	M4×0.7	$8^{0}_{-0.05}$	11.5	15	φ3.5 Counterbore φ6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	6.5	30	16	17
16 [0.630]	53	38	20	58	43	25	15	7	12	8	3.2	M5×0.8	$10^{0}_{-0.05}$	12.5	19	φ4.5 Counterbore φ7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	33	24	18

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

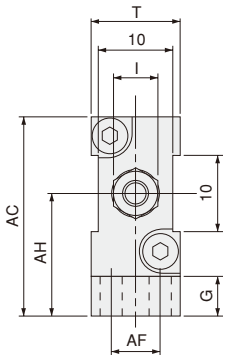
Dimensions of Single Acting Push Type (mm)

● **Foot A mount BSA** □ Bore size × Stroke **-1A**

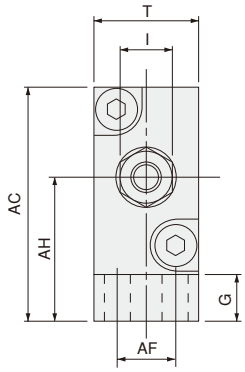
CAD BSA- Bore size MULTI-1A

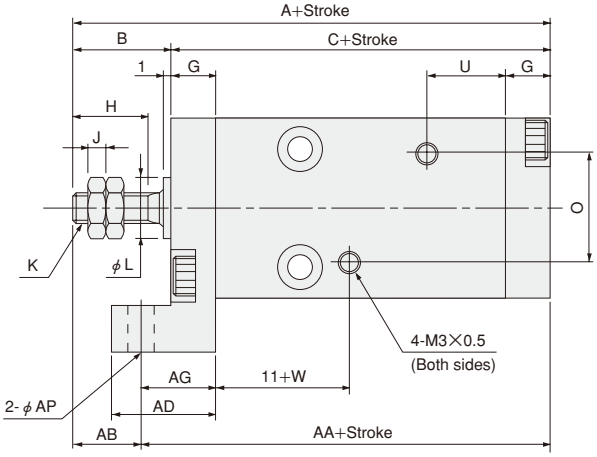


φ6



φ10, φ16





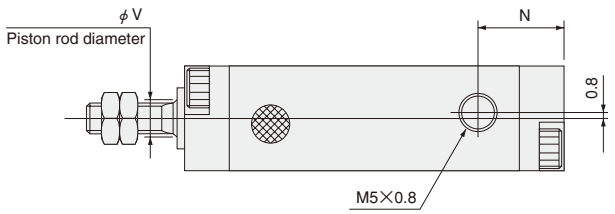
Type	Standard cylinder			Cylinder with magnet			B	G	H	I	J	K	L	N	O	T	U	V	W	AB	AC	AD	AF	AG	AH	AP
Code / Bore mm [in.]	A	C	AA	A	C	AA																					
6 [0.236]	43	33	37	48	38	42	10	5	7	5.5	1.8	M3×0.5	6 $^{0}_{-0.05}$	10	14	12		3		6	26	13	6	9	16	
10 [0.394]	48	35	39	53	40	44	13	6	10	7	2.4	M4×0.7	8 $^{0}_{-0.05}$	11.5	15	14	10.5	5	6.5	9	31	14	8	10	19	3.5
16 [0.630]	53	38	43	58	43	48	15	7	12	8	3.2	M5×0.8	10 $^{0}_{-0.05}$	12.5	19	20		6	7.5	10	41.5	17	12	12	25	4.5

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

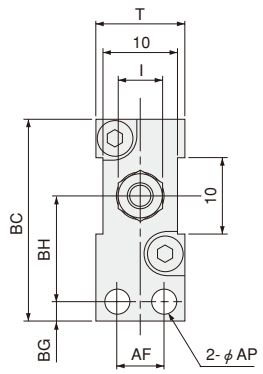
Dimensions of Single Acting Push Type (mm)

● Flange A mount BSA □ Bore size × Stroke -3A

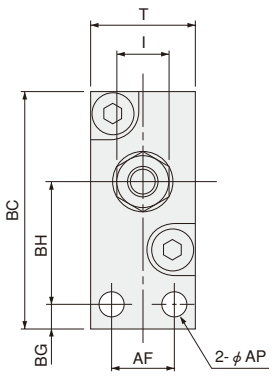
CAD BSA- Bore size MULTI-3A

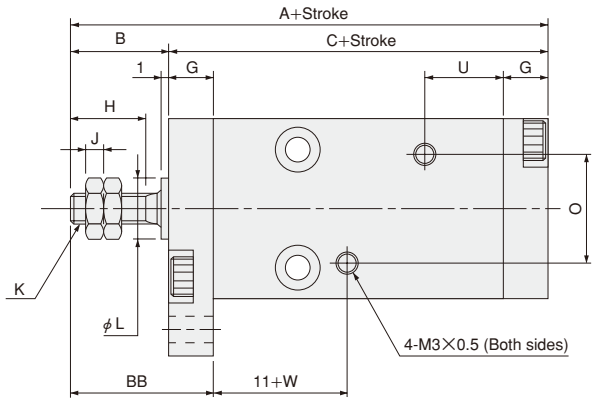


φ6



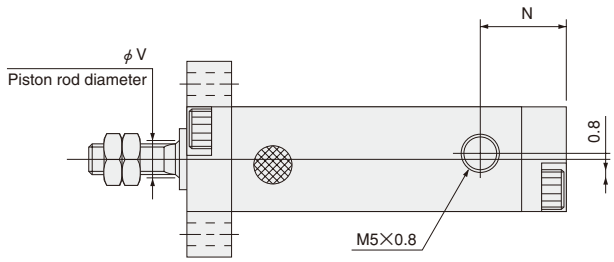
φ10, φ16



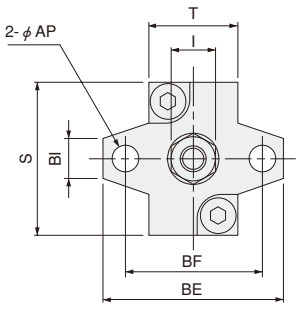


● Flange B mount BSA □ Bore size × Stroke -3B

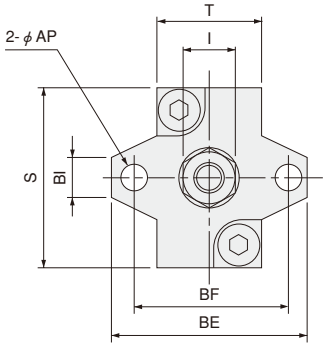
CAD BSA- Bore size MULTI-3B

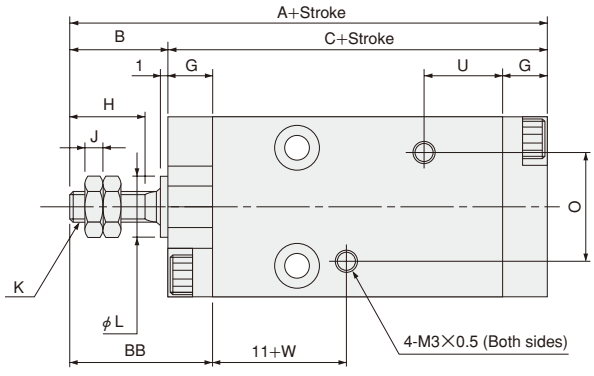


φ6



φ10, φ16





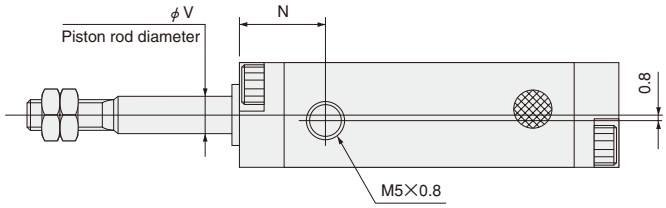
Type	Standard cylinder		Cylinder with magnet		B	G	H	I	J	K	L	N	O	S	T	U	V	W	AF	AP	BB	BC	BE	BF	BG	BH	BI
Code / Bore mm [in.]	A	C	A	C																							
6 [0.236]	43	33	48	38	10	5	7	5.5	1.8	M3×0.5	$6^{\ 0}_{-0.05}$	10	14	20	12		3	6.5	6	3.5	15	27.5	24	18	3.5	14	5
10 [0.394]	48	35	53	40	13	6	10	7	2.4	M4×0.7	$8^{\ 0}_{-0.05}$	11.5	15	24	14	10.5	5		8		19	31.5	26	20		16	
16 [0.630]	53	38	58	43	15	7	12	8	3.2	M5×0.8	$10^{\ 0}_{-0.05}$	12.5	19	33	20		6	7.5	12	4.5	22	42	36	28	4.5	21	6

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

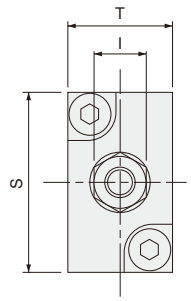
Dimensions of Single Acting Pull Type (mm)

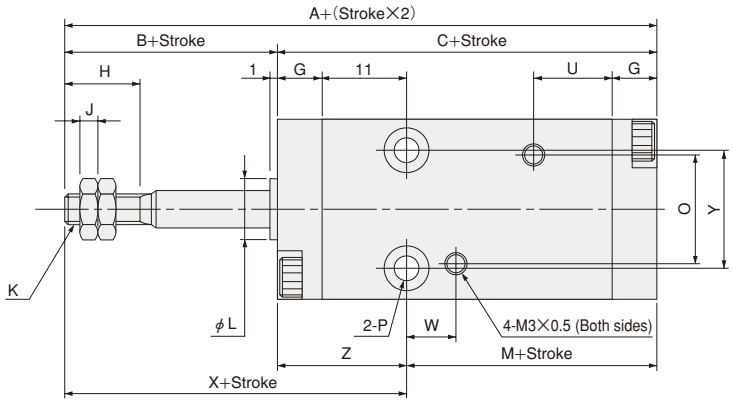
● **Side mount BTA** □ Bore size × Stroke

CAD BTA- Bore size

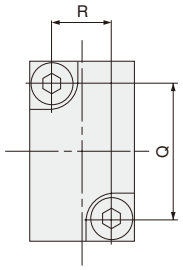


φ10, φ16

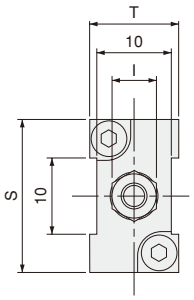




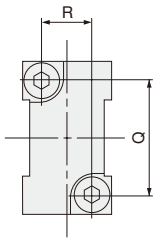
φ10, φ16



φ6



φ6



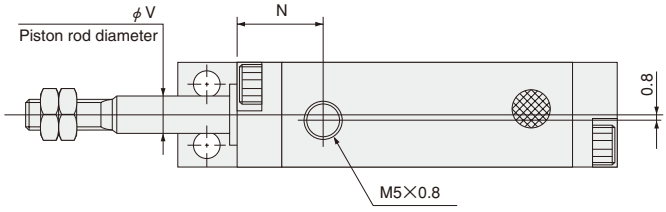
Type / Code / Bore mm [in.]	Standard cylinder A	C	M	Cylinder with magnet A	C	M	B	G	H	I	J	K	L	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
6 [0.236]	43	33	17	48	38	22	10	5	7	5.5	1.8	M3×0.5	$6^{0}_{-0.05}$	10	14	φ3.5 Counterbore φ6 Depth4.2 (Both sides)	15	7	20	12		3		26	12	16
10 [0.394]	48	35	18	53	40	23	13	6	10	7	2.4	M4×0.7	$8^{0}_{-0.05}$	11.5	15	φ3.5 Counterbore φ6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	6.5	30	16	17
16 [0.630]	53	38	20	58	43	25	15	7	12	8	3.2	M5×0.8	$10^{0}_{-0.05}$	12.5	19	φ4.5 Counterbore φ7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	33	24	18

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

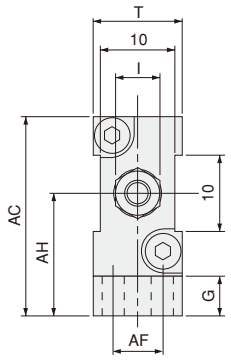
Dimensions of Single Acting Pull Type (mm)

● **Foot A mount BTA** □ Bore size × Stroke **-1A**

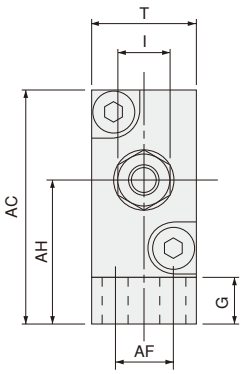
CAD BTA- Bore size MULTI-1A

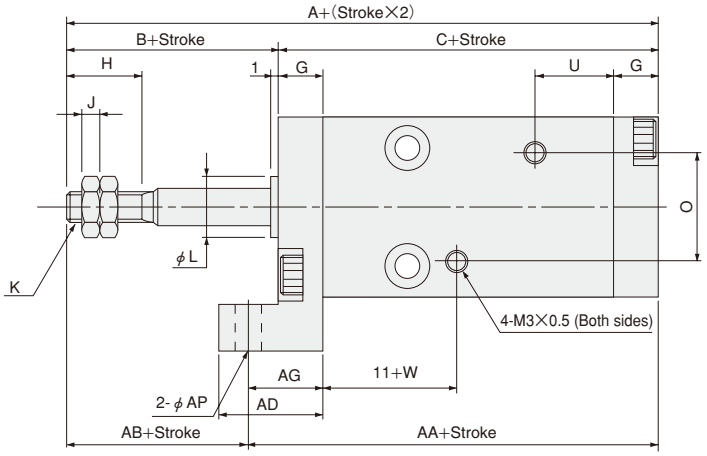


φ6



φ10, φ16





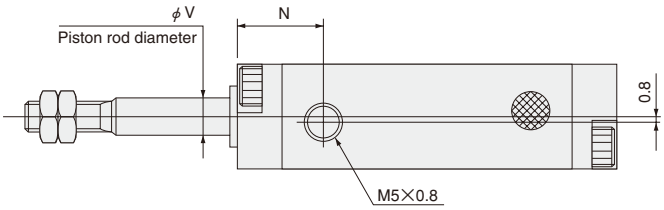
Type	Standard cylinder			Cylinder with magnet			B	G	H	I	J	K	L	N	O	T	U	V	W	AB	AC	AD	AF	AG	AH	AP
Code / Bore mm [in.]	A	C	AA	A	C	AA																					
6 [0.236]	43	33	37	48	38	42	10	5	7	5.5	1.8	M3×0.5	$6\ ^{0}_{-0.05}$	10	14	12		3		6	26	13	6	9	16	
10 [0.394]	48	35	39	53	40	44	13	6	10	7	2.4	M4×0.7	$8\ ^{0}_{-0.05}$	11.5	15	14	10.5	5	6.5	9	31	14	8	10	19	3.5
16 [0.630]	53	38	43	58	43	48	15	7	12	8	3.2	M5×0.8	$10\ ^{0}_{-0.05}$	12.5	19	20		6	7.5	10	41.5	17	12	12	25	4.5

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

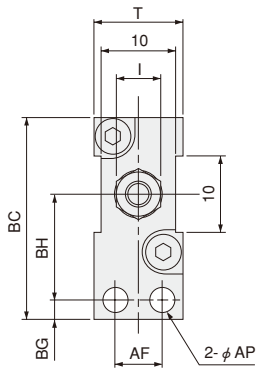
Dimensions of Single Acting Pull Type (mm)

● Flange A mount BTA □ Bore size × Stroke -3A

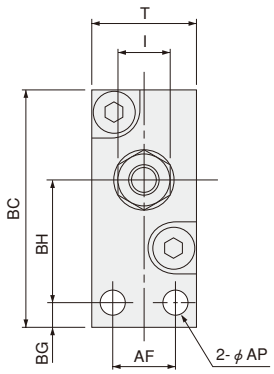
CAD BTA- Bore size MULTI-3A

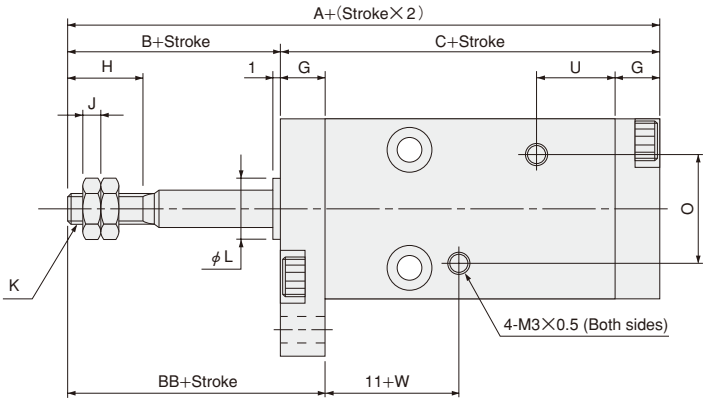


φ6



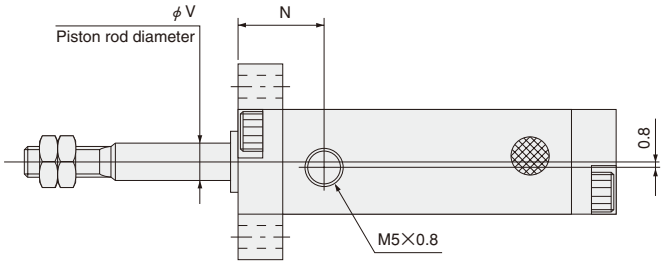
φ10, φ16



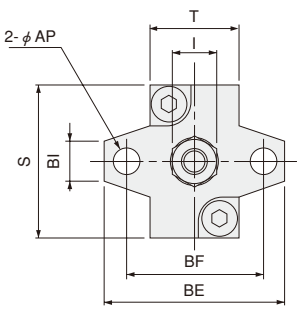


● Flange B mount BTA □ Bore size × Stroke -3B

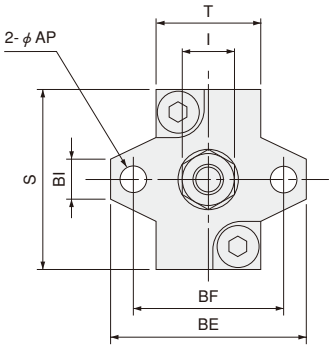
CAD BTA- Bore size MULTI-3B

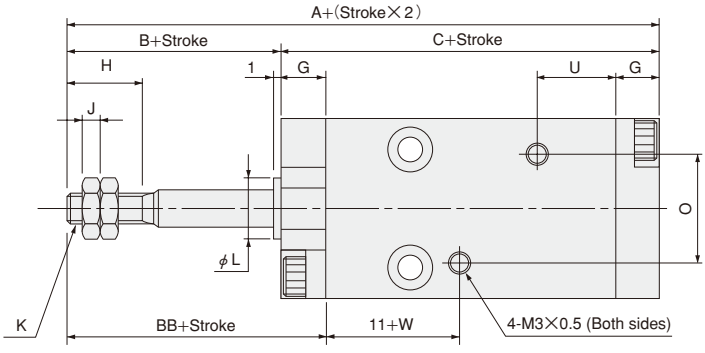


φ6



φ10, φ16





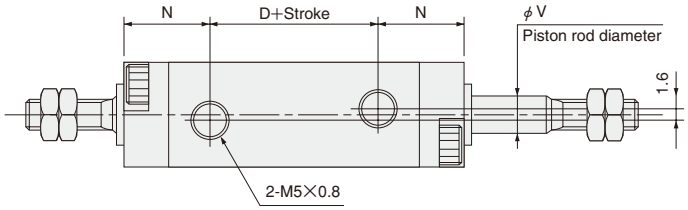
Type / Code / Bore mm [in.]	Standard cylinder A	Standard cylinder C	Cylinder with magnet A	Cylinder with magnet C	B	G	H	I	J	K	L	N	O	S	T	U	V	W	AF	AP	BB	BC	BE	BF	BG	BH	BI
6 [0.236]	43	33	48	38	10	5	7	5.5	1.8	M3×0.5	$6^{0}_{-0.05}$	10	14	20	12	10.5	3	6.5	6	3.5	15	27.5	24	18	3.5	14	5
10 [0.394]	48	35	53	40	13	6	10	7	2.4	M4×0.7	$8^{0}_{-0.05}$	11.5	15	24	14		5		8		19	31.5	26	20		16	
16 [0.630]	53	38	58	43	15	7	12	8	3.2	M5×0.8	$10^{0}_{-0.05}$	12.5	19	33	20		6	7.5	12	4.5	22	42	36	28	4.5	21	6

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

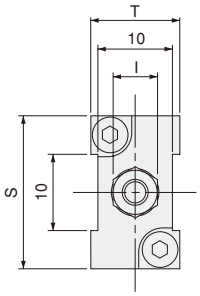
Dimensions of Double Acting Double Rod Type (mm)

● **Side mount BDAD** □ Bore size × Stroke

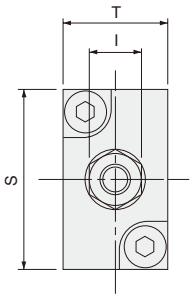
CAD BDAD- Bore size

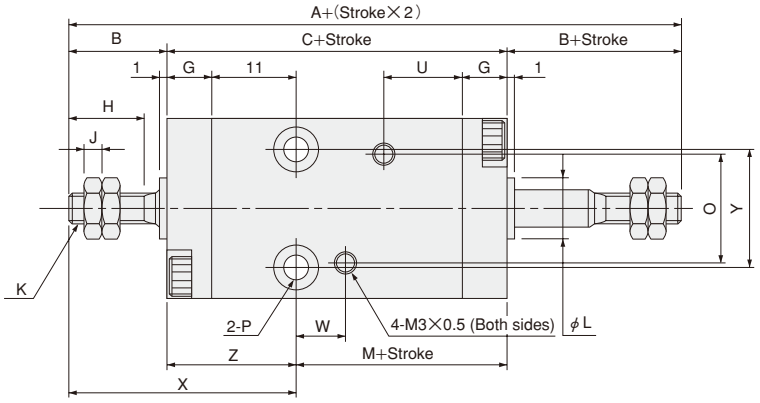


φ6



φ10, φ16





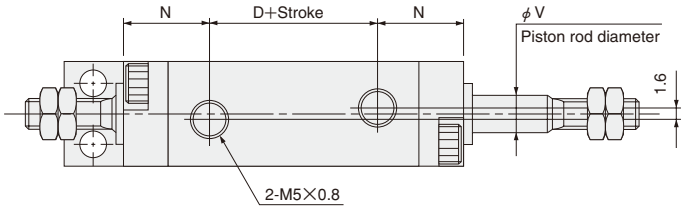
Type	Standard cylinder				Cylinder with magnet				B	G	H	I	J	K	L	N	O	P	S	T	U	V	W	X	Y	Z
Code / Bore mm [in.]	A	C	D	M	A	C	D	M																		
6 [0.236]	48	28	8	12	53	33	13	17	10	5	7	5.5	1.8	M3×0.5	$6^{\ 0}_{-0.05}$	10	14	φ3.5 Counterbore φ6 Depth4.2 (Both sides)	20	12		3		26	12	16
10 [0.394]	56	30	7	13	61	35	12	18	13	6	10	7	2.4	M4×0.7	$8^{\ 0}_{-0.05}$	11.5	15	φ3.5 Counterbore φ6 Depth3.2 (Both sides)	24	14	10.5	5	6.5	30	16	17
16 [0.630]	63	33	8	15	68	38	13	20	15	7	12	8	3.2	M5×0.8	$10^{\ 0}_{-0.05}$	12.5	19	φ4.5 Counterbore φ7.6 Depth4.2 (Both sides)	33	20		6	7.5	33	24	18

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

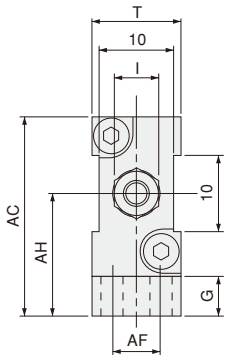
Dimensions of Double Acting Double Rod Type (mm)

● **Foot A mount BDAD** □ Bore size × Stroke **-1A**

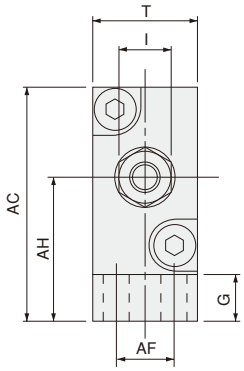
CAD BDAD- Bore size MULTI-1A

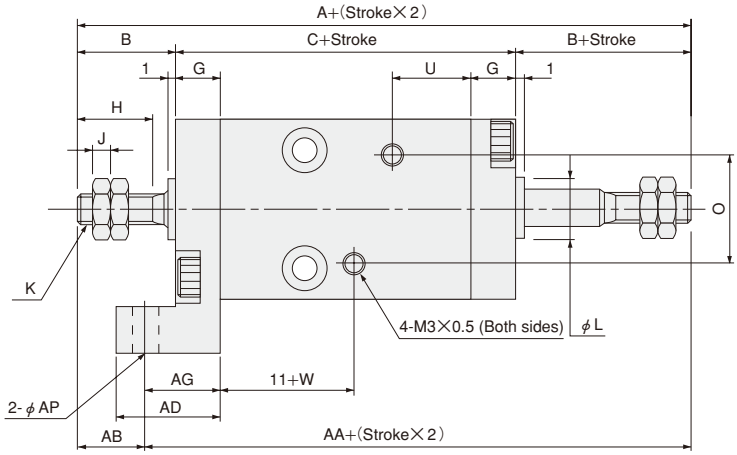


φ6



φ10, φ16





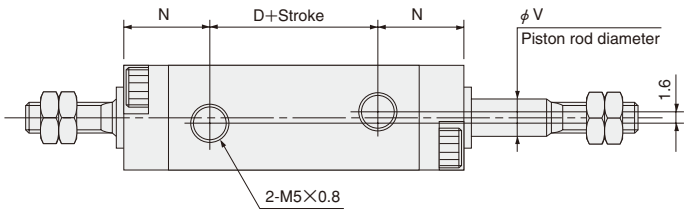
Type	Standard cylinder				Cylinder with magnet				B	G	H	I	J	K	L	N	O	T	U	V	W	AB	AC	AD	AF	AG	AH	AP
Code / Bore mm [in.]	A	C	D	AA	A	C	D	AA																				
6 [0.236]	48	28	8	42	53	33	13	47	10	5	7	5.5	1.8	M3×0.5	$6^{0}_{-0.05}$	10	14	12		3		6	26	13	6	9	16	
10 [0.394]	56	30	7	47	61	35	12	52	13	6	10	7	2.4	M4×0.7	$8^{0}_{-0.05}$	11.5	15	14	10.5	5	6.5	9	31	14	8	10	19	3.5
16 [0.630]	63	33	8	53	68	38	13	58	15	7	12	8	3.2	M5×0.8	$10^{0}_{-0.05}$	12.5	19	20		6	7.5	10	41.5	17	12	12	25	4.5

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

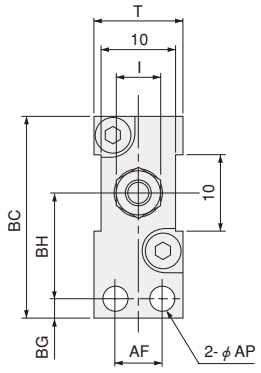
Dimensions of Double Acting Double Rod Type (mm)

● Flange A mount BDAD □ Bore size × Stroke -3A

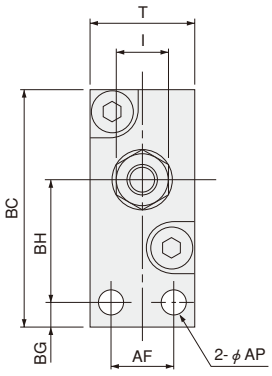
CAD BDAD- Bore size MULTI-3A

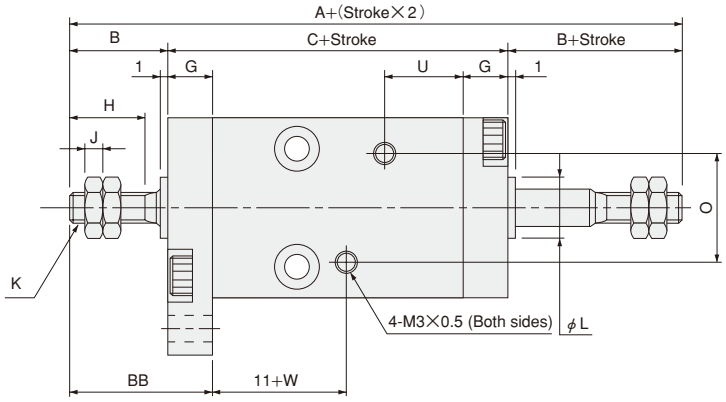


φ6



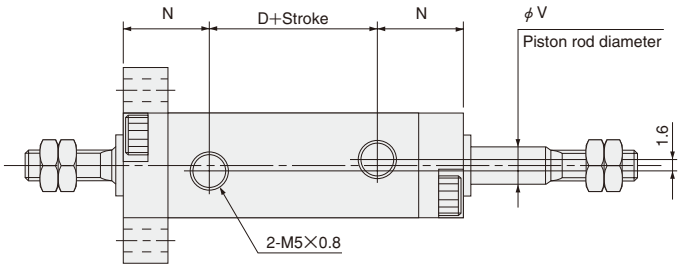
φ10, φ16



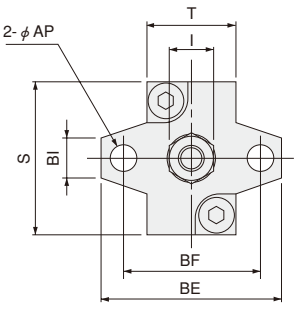


● Flange B mount BDAD □ Bore size × Stroke -3B

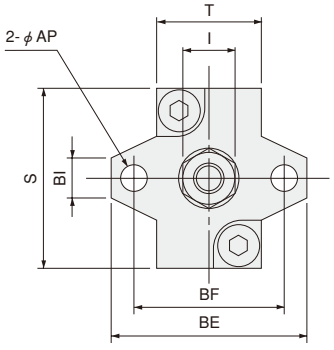
CAD BDAD- Bore size MULTI-3B

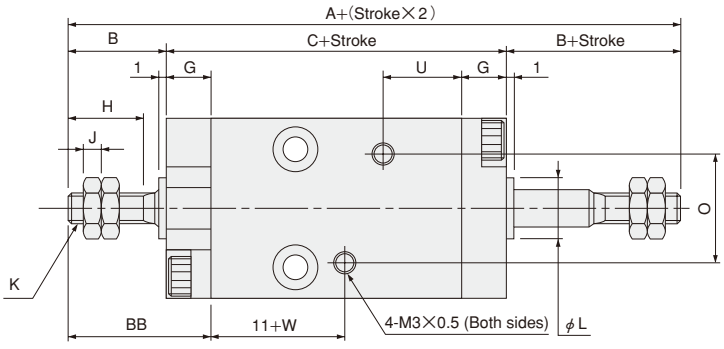


φ6



φ10, φ16



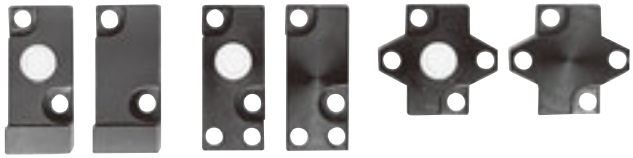


Type	Standard cylinder			Cylinder with magnet			B	G	H	I	J	K	L	N	O	S	T	U	V	W	AF	AP	BB	BC	BE	BF	BG	BH	BI
Code / Bore mm [in.]	A	C	D	A	C	D																							
6 [0.236]	48	28	8	53	33	13	10	5	7	5.5	1.8	M3×0.5	$6^{0}_{-0.05}$	10	14	20	12		3	6.5	6	3.5	15	27.5	24	18	3.5	14	5
10 [0.394]	56	30	7	61	35	12	13	6	10	7	2.4	M4×0.7	$8^{0}_{-0.05}$	11.5	15	24	14	10.5	5		8		19	31.5	26	20		16	
16 [0.630]	63	33	8	68	38	13	15	7	12	8	3.2	M5×0.8	$10^{0}_{-0.05}$	12.5	19	33	20		6	7.5	12	4.5	22	42	36	28	4.5	21	6

Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

MOUNTING BRACKETS

Rod Side Mounting Bracket, Head Side Mounting Bracket



Mounting Bracket Model (Order Codes)

Mounting location	Cylinder model \ Bore size mm [in.] / Mounting brackets		Side mount	Foot A mount	Flange A mount	Flange B mount
Rod side	**BDA□ BSA□ BTA□ BDAD□**	6 [0.236]	**DB60A**	**DB61A**	**DB63A**	**DB63B**
		10 [0.394]	**D100A**	**D101A**	**D103A**	**D103B**
		16 [0.630]	**D160A**	**D161A**	**D163A**	**D163B**
	BDAL□ BSAL□ BTAL□ BDADL□	6 [0.236]	**LB60A**	—	**LB63A**	**LB63B**
		10 [0.394]	**L100A**	—	**L103A**	**L103B**
		16 [0.630]	**L160A**	—	**L163A**	**L163B**
Head side	All types except double rod type	6 [0.236]	**BB60A**	**BB61A**	**BB63A**	**BB63B**
		10 [0.394]	**B100A**	**B101A**	**B103A**	**B103B**
		16 [0.630]	**B160A**	**B161A**	**B163A**	**B163B**

Remarks: 1. All mounting brackets come with 2 mounting screws.
2. Order separately for all head side mounting brackets.
3. For the order codes of rod side mounting brackets assembled with cylinders, see p.99 and 115.
4. No rod side foot A mount for the non-rotating cylinder is available. For non-rotating double rod cylinders, however, a separately ordered foot A mount can be installed on the rod side opposite the non-rotation plate.
5. A rod bushing is assembled into the rod side mounting bracket.

●How to read the codes

□ □ □

Mount type
0A — Side mount
1A — Foot A mount
3A — Flange A mount
3B — Flange B mount

Bore size
B6 — ϕ 6 [0.236in.]
10 — ϕ 10 [0.394in.]
16 — ϕ 16 [0.630in.]

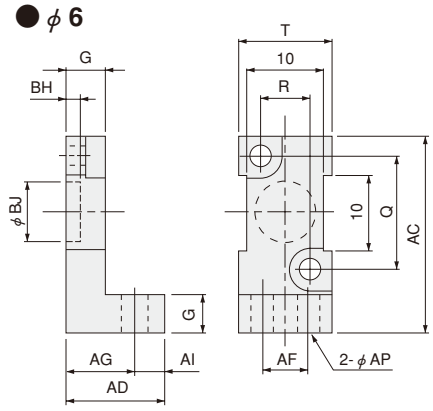
Applicable cylinder
D — **BDA** □, **BSA** □, **BTA** □, and **BDAD** □ (for rod side)
L — **BDAL** □, **BSAL** □, **BTAL** □, and **BDADL** □ (for rod side)
B — All types except double rod type (for head side)

Dimensions of Head Side Mounting Bracket (mm)

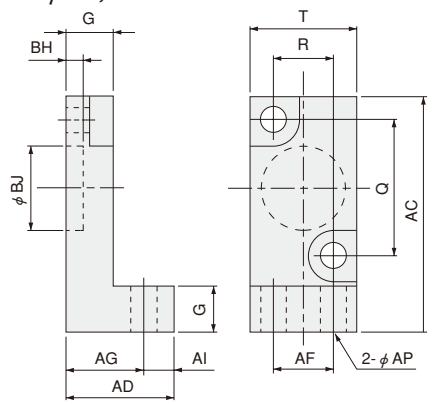
Foot A mount: -1A

CAD MULTI-1A

● ϕ 6



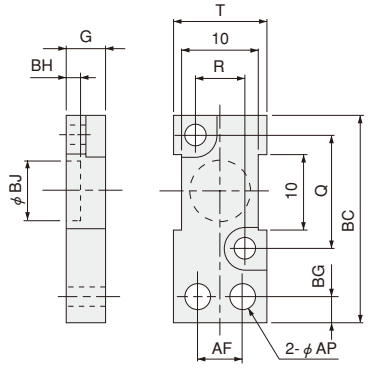
● ϕ 10,16



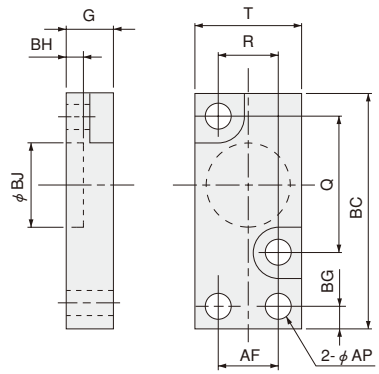
Flange A mount: -3A

CAD MULTI-3A

● ϕ 6



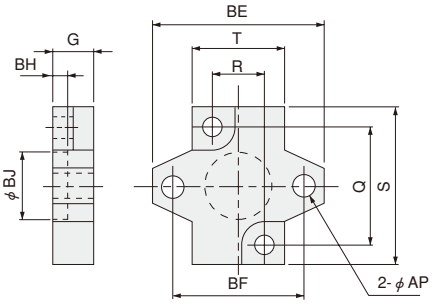
● ϕ 10,16



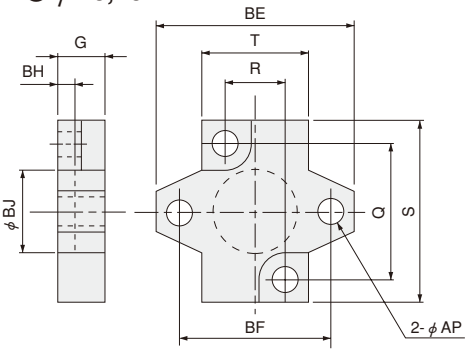
Flange B mount: -3B

CAD MULTI-3B

● ϕ 6



● ϕ 10,16

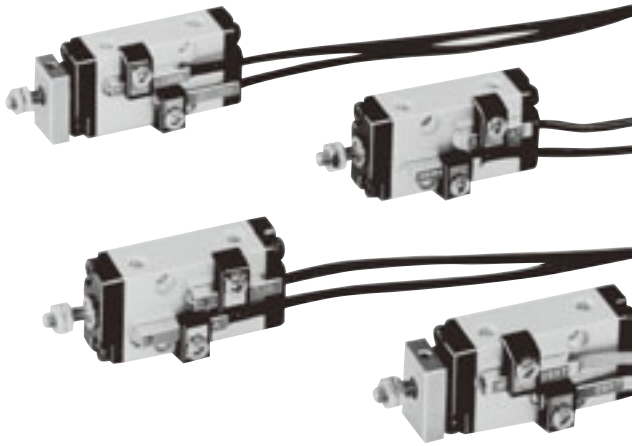


Bore size mm [in.] \ Code	G	Q	R	S	T	AC	AD	AF	AG	AI	AP	BC	BE	BF	BG	BH	BJ
6 [0.236]	5	15	7	20	12	26	13	6	9	4	3.5	27.5	24	18	3.5	$2^{+0.05}_{0}$	$8^{+0.1}_{0}$
10 [0.394]	6	18	8	24	14	31	14	8	10	4	3.5	31.5	26	20	3.5	$2^{+0.05}_{0}$	$12^{+0.1}_{0}$
16 [0.630]	7	25	12	33	20	41.5	17	12	12	5	4.5	42	36	28	4.5	$2^{+0.05}_{0}$	$18^{+0.1}_{0}$

Remark: For the side mount (head cover), see the cylinder dimensions.

SENSOR SWITCHES

Solid State Type, Reed Switch Type



Order Codes (for Sensor Switches Only)

		Sensor switches	Option: Lead wire length	Option: With sensor holder
Solid state type with indicator lamp	DC10～28V	**ZC130**	**A** **B**	**-BDAS6** **-BDAS10** **-BDAS16**
Solid state type with indicator lamp	DC4.5～28V	**ZC153**		
Reed switch type without indicator lamp	DC5～28V AC85～115V	**CS5T**		
Reed switch type with indicator lamp	DC10～28V	**CS11T**		

●**A** :1000mm [39in.]
●**B** :3000mm [118in.]

★ Order codes of sensor holders only
For ϕ 6 cylinder — **C1-BDAS6**
For ϕ 10 cylinder — **C1-BDAS10**
For ϕ 16 cylinder — **C1-BDAS16**

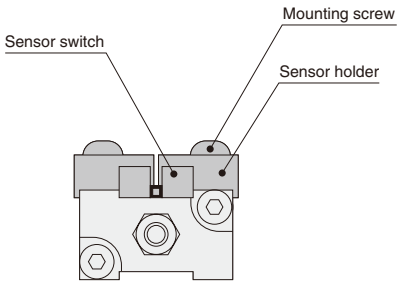
●**-BDAS6** : For ϕ 6 cylinder
●**-BDAS10** : For ϕ 10 cylinder
●**-BDAS16** : For ϕ 16 cylinder

● For sensor switch details, see p.1544.

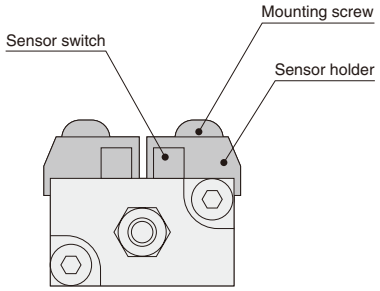
Moving Sensor Switch

- Loosening mounting screw allows the sensor switch to be moved freely in the cylinder's axial direction.
- Tighten the mounting screw with a tightening torque of 19.6N·cm [1.73in·lbf] or less.

● **ϕ 6**



● **ϕ 10,16**



Minimum Cylinder Strokes When Using Sensor Switches

mm [in.]

Bore size	Solid state type sensor switch		Reed switch type sensor switch	
	Mounting 2 pcs.	Mounting 1 pc.	Mounting 2 pcs.	Mounting 1 pc.
6 [0.236]	5	5	10	5
10 [0.394]				
16 [0.630]				

Remark: Two sensor switches cannot be mounted on a cylinder with flange B mount.
Mount 1 sensor switch on the head side when the flange B mount is used on the rod side, and mount 1 sensor switch on the rod side when the flange B mount is used on the head side.

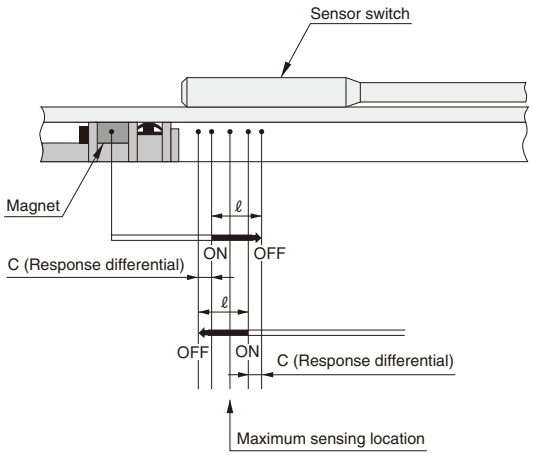
Sensor Switch Operating Range, Response Differential, and Maximum Sensing Location

● Operating range: ℓ
The distance the piston travels in one direction, while the switch is in the ON position.
● Response differential: C
The distance between the point where the piston turns the switch ON, and the point where the switch is turned OFF as the piston travels in the opposite direction.

mm [in.]

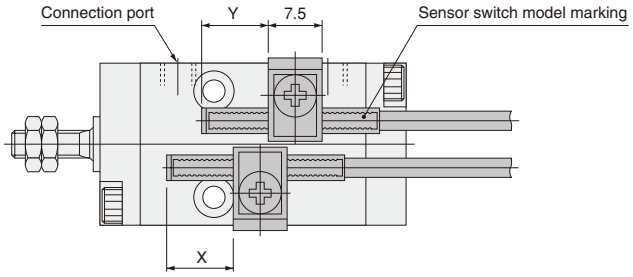
Bore size	ZC130□,ZC153□		CS5T□,CS11T□	
	Operating range	Response differential	Operating range	Response differential
6 [0.236]	2.0～3.0 [0.079～0.118]	0.3 [0.012] or less	4.8～7.2 [0.189～0.283]	1.3 [0.051] or less
10 [0.394]	2.0～3.0 [0.079～0.118]	0.3 [0.012] or less	5.8～8.3 [0.228～0.327]	2.0 [0.079] or less
16 [0.630]	2.5～4.0 [0.098～0.157]	0.3 [0.012] or less	7.5～9.4 [0.295～0.370]	2.5 [0.098] or less

Remark: The above table shows reference values.



Mounting Location of End of Stroke Detection Sensor Switch

●Cylinder with magnet
●Double rod cylinder with magnet



■Double acting type (Including double rod cylinders)

mm [in.]

Bore size	Mounting location	Sensor switch model		
		ZC130□, ZC153□	CS5T□	CS11T□
6 [0.236]	X	13.0 [0.512]	11.5 [0.453]	15 [0.591]
10 [0.394]	Y	8.0 [0.315]	6.5 [0.256]	10 [0.394]
16 [0.630]	X	14.0 [0.551]	12.5 [0.492]	16 [0.630]
	Y	9.0 [0.354]	7.5 [0.295]	11 [0.433]

■Single acting push type

mm [in.]

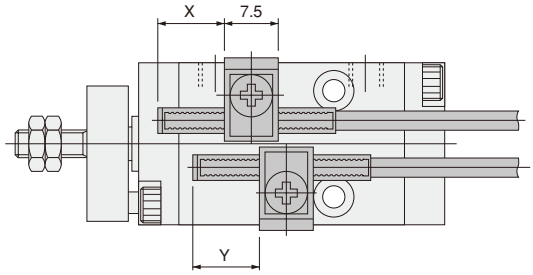
Bore size	Mounting location	Sensor switch model		
		ZC130□, ZC153□	CS5T□	CS11T□
6 [0.236]	X	8.0 [0.315]	6.5 [0.256]	10 [0.394]
10 [0.394]	Y	8.0 [0.315]	6.5 [0.256]	10 [0.394]
16 [0.630]	X	9.0 [0.354]	7.5 [0.295]	11 [0.433]
	Y	9.0 [0.354]	7.5 [0.295]	11 [0.433]

■Single acting pull type

mm [in.]

Bore size	Mounting location	Sensor switch model		
		ZC130□, ZC153□	CS5T□	CS11T□
6 [0.236]	X	13.0 [0.512]	11.5 [0.453]	15 [0.591]
10 [0.394]	Y	13.0 [0.512]	11.5 [0.453]	15 [0.591]
16 [0.630]	X	14.0 [0.551]	12.5 [0.492]	16 [0.630]
	Y	14.0 [0.551]	12.5 [0.492]	16 [0.630]

●Non-rotating cylinder with magnet
●Non-rotating double rod cylinder



■Double acting type (Including double rod cylinders)

mm [in.]

Bore size	Mounting location	Sensor switch model		
		ZC130□,ZC153□	CS5T□	CS11T□
6 [0.236]	X	6.0 [0.236]	4.5 [0.177]	8 [0.315]
10 [0.394]	Y	1.0 [0.039]	−0.5 [−0.020]	3 [0.118]
16 [0.630]	X	7.0 [0.276]	5.5 [0.217]	9 [0.354]
	Y	2.0 [0.079]	0.5 [0.020]	4 [0.157]

■Single acting push type

mm [in.]

Bore size	Mounting location	Sensor switch model		
		ZC130□, ZC153□	CS5T□	CS11T□
6 [0.236]	X	1.0 [0.039]	−0.5 [−0.020]	3 [0.118]
10 [0.394]	Y	1.0 [0.039]	−0.5 [−0.020]	3 [0.118]
16 [0.630]	X	2.0 [0.079]	0.5 [0.020]	4 [0.157]
	Y	2.0 [0.079]	0.5 [0.020]	4 [0.157]

■Single acting pull type

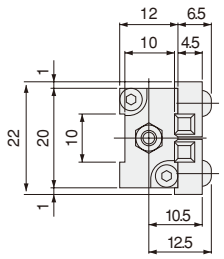
mm [in.]

Bore size	Mounting location	Sensor switch model		
		ZC130□, ZC153□	CS5T□	CS11T□
6 [0.236]	X	6.0 [0.236]	11.5 [0.453]	8 [0.315]
10 [0.394]	Y	6.0 [0.236]	11.5 [0.453]	8 [0.315]
16 [0.630]	X	7.0 [0.276]	12.5 [0.492]	9 [0.354]
	Y	7.0 [0.276]	12.5 [0.492]	9 [0.354]

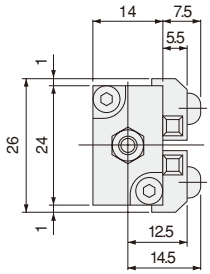
Remarks: 1. The above tables give reference values for the standard strokes. For the procedure to find-out the best position, see p.129.
2. The above figures show the piping connection port when it has been turned to face upward.
3. Use the distance between the cylinder mounting hole and the rod cover to confirm the mounting location of the double rod cylinder's end of stroke detection sensor switch.
4. Mount the sensor switch so that the surface showing the sensor switch model marking faces up.

Dimensions of Sensor Switch Mounting (mm)

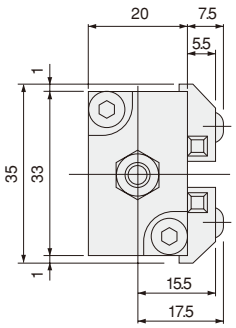
● ϕ 6



● ϕ 10

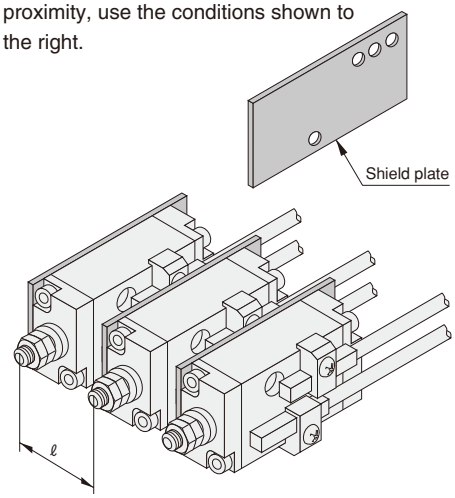


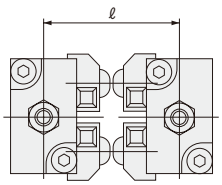
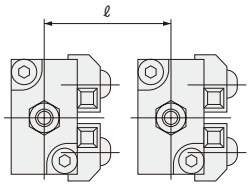
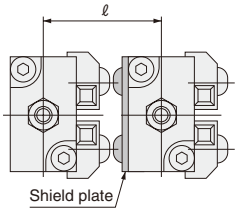
● ϕ 16



Precautions for Mounting Cylinders with Magnet

When mounting 2 or more Multi Mount Cylinders with sensor switches in close proximity, use the conditions shown to the right.



Bore size mm [in.]	Without shield plate		With shield plate
			
6 [0.236]	25mm [0.984] or longer	23mm [0.906] or longer	22mm [0.866] or longer
10 [0.394]	29mm [1.142] or longer	31mm [1.220] or longer	25mm [0.984] or longer
16 [0.630]	35mm [1.378] or longer	39mm [1.535] or longer	31mm [1.220] or longer

Remark: Aside from the above, there are no particular restrictions on mounting.

Shield Plate Type (Order Codes)

Operation type / Stroke mm / Bore size mm [in.]	Applicable shield plate type			
	Double acting type, Double acting double rod type		Single acting push/pull type	
	5, 10, 15	20, 25, 30	5, 10	15
6 [0.236]	**BS061**	**BS062**	**BS061**	**BS062**
10 [0.394]	**BS101**	**BS102**	**BS101**	**BS102**
16 [0.630]	**BS161**	**BS162**	**BS161**	**BS162**

Remarks: 1. All shield plates come with 2 mounting screws.
2. Order all shield plates separately.

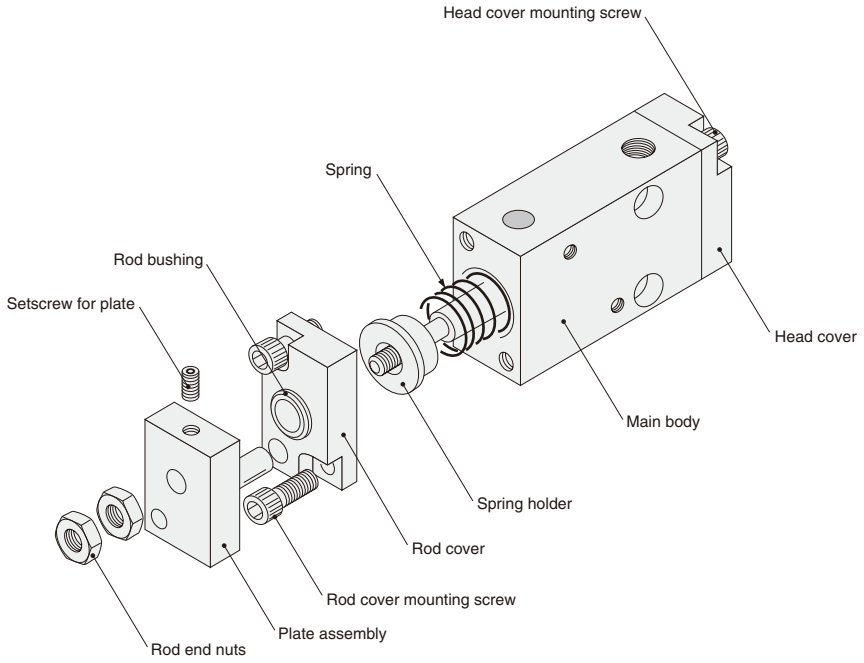
MULTI-SE

Replacement of mounting brackets

●Rod side mounting bracket

Remove the rod end nut, loosen the rod cover (mounting bracket) mounting screws, and remove the rod cover (mounting bracket). Assemble the replacement mounting bracket by reversing the order of procedures for removal.

For non-rotating cylinders, loosen the setscrew for plate and remove the plate assembly, and remove the rod cover (mounting bracket). For assembly, align and assemble the guide pin holes of the mounting bracket and the cylinder body, insert the plate assembly, and tighten and secure the setscrew for plate against the piston rod. In this case, retract the piston rod in the fully retracted position at the head side stroke end, maintain a clearance of about 0.5mm [0.020in.] between the plate and rod bushing, and secure the plate assembly in place.



The diagram shows a non-rotating single acting push type cylinder.

●Head side mounting bracket

Loosen the head cover (mounting bracket) mounting screws and remove the head cover (mounting bracket). Assemble the replacement mounting bracket by reversing the order of procedures for removal.

Cautions: 1. To increase the mounting accuracy of the side mounting, assemble so that the rod cover and head cover do not protrude from the cylinder body, and mount so that the cylinder body contacts tightly to the device.

2. Use the supplied mounting screws, or when using commercial screws, use the sizes shown in the table below to secure mounting brackets in place.

Bore size mm [in.]	Screw size	Length of below head mm [in.]
6 [0.236]	M2.6×0.45	6 [0.236]
10 [0.394]	M3×0.5	8 [0.315]
16 [0.630]	M4×0.7	8 [0.315]

3. Refer to the figures in the table below for the tightening torque of the non-rotating cylinder's setscrew for plate, and for the size of the Allen wrench used.

Bore size mm [in.]	Tightening torque N·cm [in·lbf]	Hexagonal bar spanner nominal size mm [in.]
6 [0.236]	49 [4.37]	1.27 [0.050]
10 [0.394]	98.1 [8.68]	1.5 [0.059]
16 [0.630]	137.3 [12.2]	2 [0.079]

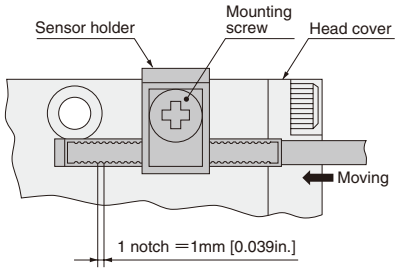
Sensor switches

Procedure for finding the best sensing position

●**Setting the head side stroke end**

1. Push piston rod to the fully retracted position.

2. Install a sensor switch in a holder without tightening a mounting screw all the way, move the switch from head side to rod side until it turns ON (for **ZC130**□, **ZC153**□ and **CS11T**□, when the LED lights up), then move the switch 1 notch (= 1mm [0.039in.]) for **ZC130**□ and **ZC153**□, or 2 notches (= 2mm [0.079in.]) for **CS5T**□ and **CS11T**□ toward the rod side, and tighten the mounting screw.



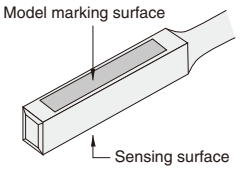
●**Setting the rod side stroke end**

Conduct the same procedure as the head side, but on the reversed way.

1. Pull piston rod to the fully extended position.

2. Install a sensor switch in a holder without tightening a mounting screw all the way, move the switch from rod side to head side until it turns ON, then move the switch 1 notch (=1mm [0.039in.]) for **ZC130**□ and **ZC153**□, or 2 notches (=2mm [0.079in.]) for **CS5T**□ and **CS11T**□ toward head side, and tighten the mounting screw.

●Caution when installing cylinder with sensor switch



In the ZC type sensor switches, the opposite side from the model marking surface is the sensing surface side. Mount it so that the cylinder magnet comes to the sensing surface side.

General precautions

Piping

1. In applications with high load ratio or high speed, use an externally mounted stopper to prevent direct shock to the cylinder.
2. Use the cylinder body's 4-M3 × 0.5 female thread only for mounting a sensor switch or shield plate.

Piping

Always thoroughly blow off (use compressed air) the tubing before connecting it to the cylinder. Entering chips, sealing tape, rust, etc., generated during piping work could result in air leaks or other defective operation.

Atmosphere

1. If using in locations subject to dripping water, dripping oil, etc., or to large amounts of dust, use a cover to protect the unit.
2. The product cannot be used when the media or ambient atmosphere contains any of the substances listed below.
   Organic solvents, phosphate ester type hydraulic oil, sulphur dioxide, chlorine gas, or acids, etc.

Lubrication

The product can be used without lubrication, if lubrication is required, use Turbine Oil Class 1 (**ISO VG32**) or equivalent.
Avoid using spindle oil or machine oil.

Media

1. Use air for the media. For the use of any other media, consult us.
2. Air used for the cylinder should be clean air that contains no deteriorated compressor oil, etc. Install an air filter (filtration of a minimum 40 µm) near the cylinder or valve to remove collected liquid or dust. In addition, drain the air filter periodically.