



# KOGANEI

## VALVES GENERAL CATALOG

### SOLENOID VALVES 100 SERIES INDEX

SOLENOID VALVES 100 SERIES

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# The standard for square and direct acting types

# Solenoid Valves 100 Series




Offers reliable control of  $\phi 20$  [0.787in.]~  
 $\phi 50$  [1.969in.] bore size air cylinders.  
 Standard direct acting solenoid valve  
 offers a refined inner construction  
 and versatility with excellent reliability  
 and durability, responding with ease of  
 use and flexibility to its “reliable  
 operation” feature.



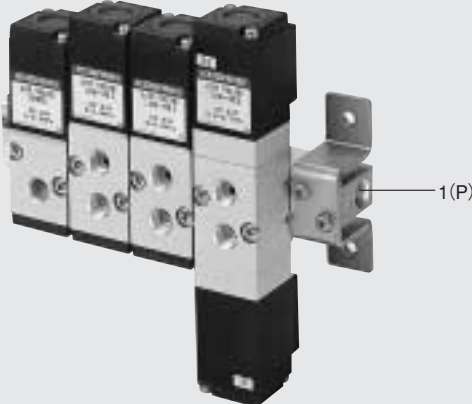

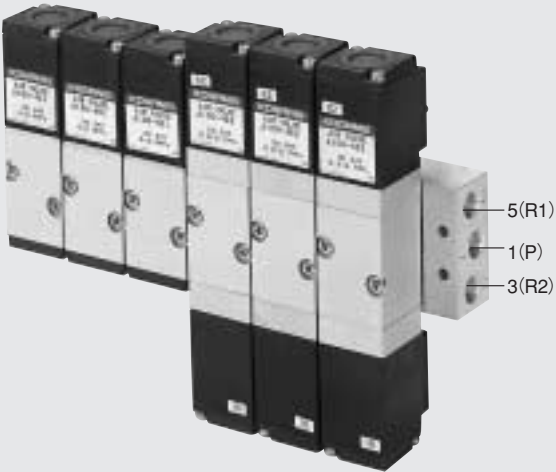
- The sealing method uses a pressure-balanced poppet for balancing supply pressure at the valve seat portion. Low power consumption translates to optimum performance for high cycle applications, and the valve is compact but large flow.
- An overspring mechanism prevents excessive force from being applied on the seal. It demonstrates excellent durability.
- The single solenoid 2-, 3-, 5-port valves offer assured operations even under low pressure. They demonstrate multiple performance capabilities as a low pressure specification actuator operation, selector valve, or divider valve.
- A flywheel diode is standard equipment for the AC solenoid (optional for the DC24V). Eliminates solenoid burning and humming.
- Responds to diversified needs. Wide selection of options. Units with LED indicators are now simpler than ever.

2-, 3-port Valves Valve Functions and Connection Port Configurations

		De-energized	Energized
2-port	Normally closed (NC)		
	Normally open (NO)		
3-port	Normally closed (NC)		
	Normally open (NO)		
Selector valve			
Divider valve			

## 100 Series Single Unit Basic Models and Configuration

2-, 3-port	5-port	
 <p>100E1</p>	2-position	
	Single solenoid	Double solenoid
	 <p>100-4E1</p>	 <p>100-4E2</p>

Manifold for 2-, 3-port valves	Manifold for combination mounting of 2-, 3-, 5-port valves
<p><b>HM□T</b>—T type (1(P), 3(R) port) manifold</p>  <p>1(P) 3(R)</p>	<p><b>HM□F</b>—F type (1(P), 3(R2), 5(R1) port) manifold</p>  <p>5(R1) 1(P) 3(R2)</p>
Manifold for combination mounting of 2-, 3-, 5-port valves	
<p><b>HM□U</b>—U type (1(P) port) manifold</p>  <p>1(P)</p>	<p><b>HM□L</b>—L type (1(P) port) manifold</p>  <p>1(P)</p>
Manifold for 5-port valves only	
<p><b>HM□A</b>—A type (all port) manifold</p>  <p>5(R1) 1(P) 3(R2)</p>	

# SOLENOID VALVES

## 100 SERIES

### Basic Models and Functions

Item	Basic model	100E1 (M100E1 <sup>Note</sup> )	100-4E1	100-4E2
	A type manifold	—	A100-4E1	A100-4E2
Number of positions		2 positions		
Number of ports		2, 3 ports	5 ports	
Valve function		Normally closed (NC) or Normally open (NO)	Single solenoid	Double solenoid

Remark: For optional specifications and order codes, see p.149~150.

Note: M100E1 is a dedicated valve for the manifold. For details, see "About M100E1" on p.149.

### Specifications

Basic model  Item	Direct piping, T, F, U, L type manifolds	100E1 (M100E1)	100-4E1	100-4E2
	A type manifold	—	A100-4E1	A100-4E2
Media		Air		
Operation type		Direct acting type		
Effective area [Cv]		mm <sup>2</sup> 5.0 [0.28]	3.4 [0.19]	3.0 [0.17]
Port size		Rc1/8		
Lubrication		Not required		
Operating pressure range MPa[kgf/cm <sup>2</sup> ] [psi.]		0~0.9 [0~9.2] [0~131]		0.2~0.7 [2~7.1] [29~102]
Proof pressure MPa[kgf/cm <sup>2</sup> ] [psi.]		1.35 [13.8] [196]		1.05 [10.7] [152]
Response time <sup>Note</sup> ms	DC24V	20/20 or below		20 or below
	AC100V, AC200V	20/20 or below		20 or below
Maximum operating frequency Hz		5		
Minimum time to energize for self holding ms		—		50
Operating temperature range (atmosphere and media) °C [°F]		0~50 [32~122]		5~50 [41~122]
Shock resistance m/s <sup>2</sup> {G}	Lateral direction	1373.0 {140.0}		
	Axial direction	392.3 {40.0}	147.1 {15.0}	
Mounting direction		Any		

Note: Values when air pressure is 0.5MPa {5.1 kgf/cm<sup>2</sup>} [73psi.]. Values of double solenoid valves are switching time from the opposite position.

### Solenoid Specifications

Rated voltage		DC24V	AC100V		AC200V		
Item							
Type		DC type	Flywheel diode type				
Operating voltage range		V	21.6～26.4 (24±10%)	90～110 (100±10%)		180～220 (200±10%)	
Current <sup>Note 1</sup> (when rated voltage is applied)	Frequency	Hz	—	50	60	50	60
	Energizing <sup>Note 2</sup>	mA(r.m.s)	270 (6.5W) [282 (6.8W)]	100 [107]	95 [101]	48 [50]	46 [48]
Maximum allowable leakage current		mA	20	10		5	
Insulation resistance		MΩ	10				
Wiring type and lead wire length	Standard	Grommet type: 300mm [11.8in.]					
	Optional	With DIN connector					
Color of lead wire			Red 〔Red(+), Blue(—)〕 <sup>Note 1</sup> Red(+), Black(—) <sup>Note 3</sup>	Yellow, Black		White, Black	
Color of LED indicator (optional)			Red	Yellow		Green	
Surge suppression	Standard		—	Flywheel diode <sup>Note 4</sup>			
	Optional		Flywheel diode	—			

Notes: 1. Figures in brackets [ ] are for solenoids with LED indicators.

2. Since the AC types have built-in flywheel diodes, the starting current value and energizing current value are virtually the same.

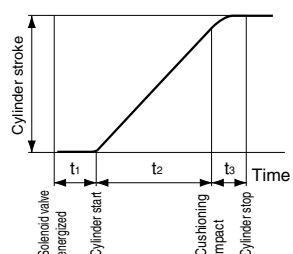
3. For solenoids with surge suppression, and solenoids with surge suppression and LED indicators.

4. Since the AC model has a built-in flywheel diode, they are sometimes not turned on by the solid-state relay (SSR) with zero-cross function.  
For this reason, use it only after confirming the solid-state relay's ratings and precautions.

## Manifold Port Size

Manifold model	Port	Location of piping port	Port size
HM□T	1 (P)	Manifold	Rc 1/8
	2 (A)	Valve	
	3 (R)	Manifold	
HM□F	1 (P)	Manifold	Rc 1/8
	4 (A), 2 (B)	Valve	
	3 (R2), 5 (R1)	Manifold	
HM□U	1 (P)	Manifold	Rc 1/8
	4 (A), 2 (B)	Valve	
	3 (R2), 5 (R1)	Valve	
HM□L	1 (P)	Manifold	Rc 1/8
	4 (A), 2 (B)	Valve	
	3 (R2), 5 (R1)	Valve	
HM□A	1 (P)	Manifold	Rc 1/8
	4 (A), 2 (B)		
	3 (R2), 5 (R1)		

## Cylinder Operating Speed

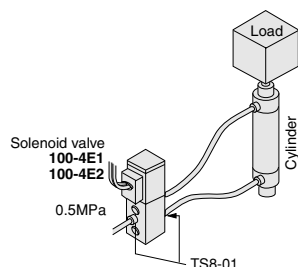


To obtain the time required for the cylinder to complete 1 stroke, add the cylinder's delay time  $t_1$  (time between energizing of the solenoid valve and actual starting of the cylinder), to the cylinder's max. operating speed time  $t_2$ . When a cushion is used, add the cushioning time  $t_3$ , to the above calculations. The standard cushioning time  $t_3$  is approximately 0.2 seconds.

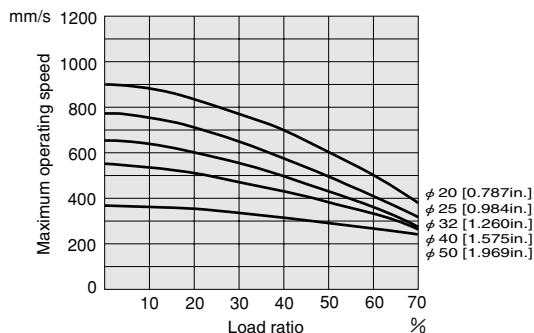
## 100-4E1, 100-4E2

### Measurement conditions

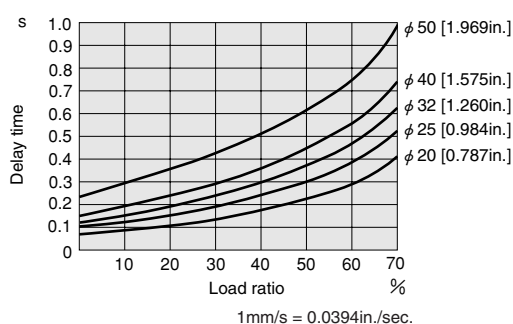
- Air pressure: 0.5MPa {5.1kgf/cm<sup>2</sup>} [73psi.]
- Piping inner diameter and length:  $\phi 6 \times 600\text{mm}$
- Fitting: Quick fitting TS8-01
- Load ratio =  $\frac{\text{Load}}{\text{Cylinder theoretical thrust}}$  (%)
- Cylinder stroke: 150mm [5.91in.]



### Maximum operating speed



### Delay time



1mm/s = 0.0394in./sec.

## Solenoid Valve Mass

g [oz.]

Basic model	Mass
100E1	190 [6.70]
M100E1	190 [6.70] <sup>Note</sup>
100-4E1	220 [7.76]
100-4E2	400 [14.11]
A100-4E1	230 [8.11]
A100-4E2	410 [14.46]

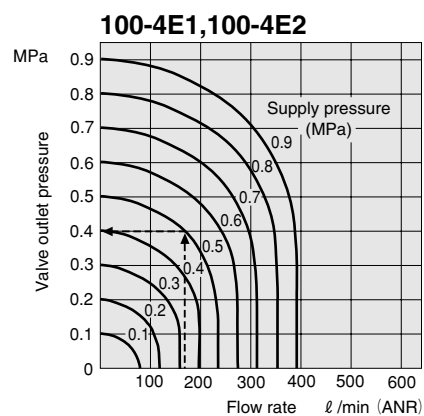
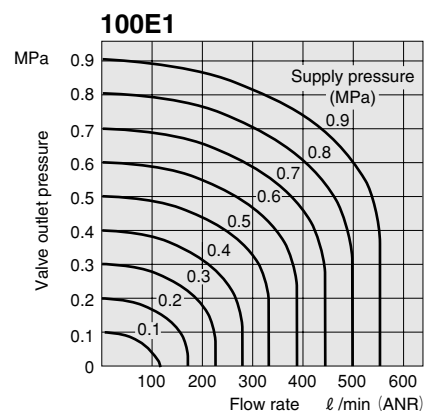
Note: Sub-plate not included. For sub-plate mass, see p.153.

## Manifold Mass

g [oz.]

Manifold model	Mass calculation of each unit (n=number of units)	Block-off plate
HM□T	$(73 \times n) + 73$ [(2.57 × n) + 2.57]	21 [0.74]
HM□F	$(64 \times n) + 64$ [(2.26 × n) + 2.26]	26 [0.92]
HM□U	$(26 \times n) + 130$ [(0.92 × n) + 4.59]	11 [0.39]
HM□L	$(26 \times n) + 130$ [(0.92 × n) + 4.59]	11 [0.39]
HM□A	$(64 \times n) + 64$ [(2.26 × n) + 2.26]	26 [0.92]

## Flow Rate



1MPa = 145 psi., 1 l/min = 0.0353ft<sup>3</sup>/min.

### How to read the graph

When the supply pressure is 0.5MPa [73psi.] and flow rate is 175 l/min [6.18ft<sup>3</sup>/min.] (ANR), the valve outlet pressure becomes 0.4 MPa [58psi.].

# 100 Series Solenoid Valve Order Codes

2-, 3-port valve Number of ports	2-, 3-port valve Valve function	Mounting base	Wiring type ● Lead wire length: 300mm [11.8in.] is standard.	Speed controller	Muffler	LED indicator	Flywheel diode				
3-port 	Normally closed (NC) 	Without mounting base 	Grommet type 	Without speed controller 	Without muffler 	Without LED indicator 	Without flywheel diode 				
2-port 	Normally open (NO) 	With mounting base 	DIN connector 	With speed controller 	With muffler 	With LED indicator 	With flywheel diode 				
	Note: When using as a normally open (NO) single unit, see the 2-, 3-port valves valve functions and connection port configurations on p.145.										
		Basic model					Voltage				
Direct piping	2-, 3-port single solenoid	100E1	-2 <sup>Note4</sup>	-11 <sup>Note2</sup>	-21	-39	-70	-75	-LF	-SR	DC24V AC100V AC200V
	5-port single solenoid	100-4E1									
	5-port double solenoid	100-4E2									
For manifold only <sup>Note1</sup>	2-, 3-port single solenoid	M100E1	-2	-11			-75 <sup>Note3</sup>		-LF	-SR	DC24V AC100V AC200V
	5-port single solenoid	A100-4E1			-39						
	5-port double solenoid	A100-4E2									

Notes : 1. Cannot be used as a single unit.

2. For 2-port only. Always enter **100E1-2-11**. For the 3-port, supplying air through the 3(R) port and exhausting through the 1(P) port makes it possible to use as a normally open (NO) type valve.

3. For U, L type manifolds only.

4. A plug is included. Always install it in position before use.

● **M100E1** includes sub-plates for mounting on the F type manifold, gaskets, and mounting screws.

● When ordering the non-ion specification, enter **-NCU** after the basic model code.

● Not available with DIN connector.

● For DC24V only. For AC100V and AC200V, equipped as standard.

## Manifold Models and the Applicable Valves Basic Models

Valve specification	2-, 3-port	5-port	
Manifold model	Single solenoid	Single solenoid	Double solenoid
HM□T	100E1 M100E1-11	—	
HM□F	M100E1 M100E1-11	100-4E1	100-4E2
HM□U	100E1	100-4E1	100-4E2
HM□L	M100E1-11		
HM□A	—	A100-4E1	A100-4E2

## About M100E1

**M100E1** is a dedicated valve for the manifold.

Differences with **100E1** are as shown in the table below:

Model	Point of difference	Remarks
M100E1	With sub-plate <sup>Note</sup>	For F type manifold only
M100E1-11	With sub-plate <sup>Note</sup> Port location	For T, F, U, L type manifolds

Note: The sub-plate is only used for mounting on F type manifolds. For details, see p.153.

2-, 3-port valve		2-, 3-port valve		Wiring type		Speed controller		Muffler		LED indicator		Flywheel diode	
Number of ports		Valve function		Lead wire length: 300mm [11.8in.] is standard.									
3-port		Normally closed (NC)		Grommet type		Without speed controller		Without muffler		Without LED indicator		Without flywheel diode	
Blank		Blank		Blank		Blank		Blank		Blank		Blank	
2-port		Normally open (NO)		DIN connector		With speed controller		With muffler		With LED indicator		With flywheel diode	
-2		-11		-39		-70		-75		-LF		-SR	

Basic model

Voltage

HM	2 : 10	T	stn. <input type="checkbox"/>	-100E1	-2	-11	-39	-LF	-SR	DC24V AC100V AC200V		
			stn. <input type="checkbox"/>	-M100E1 <small>Note</small>								
		F	stn. <input type="checkbox"/>	-M100E1 <small>Note</small>	-2	-11	-39	-LF	-SR	DC24V AC100V AC200V		
			stn. <input type="checkbox"/>	-100-4E1								
			stn. <input type="checkbox"/>	-100-4E2								
		U : L	stn. <input type="checkbox"/>	-100E1	-2	-11	-39	-70	-75	-LF	-SR	DC24V AC100V AC200V
			stn. <input type="checkbox"/>	-M100E1 <small>Note</small>								
			stn. <input type="checkbox"/>	-100-4E1								
			stn. <input type="checkbox"/>	-100-4E2								
		A	stn. <input type="checkbox"/>	-A100-4E1	-39	-LF	-SR	DC24V AC100V AC200V				
stn. <input type="checkbox"/>	-A100-4E2											

Note: -M100E1 should be used in the normally open type (optional code: -11) only.

- Specify the valve model for each station.
- Enter -BP when closing a station with a block-off plate without mounting a valve.
- When ordering the non-ion specification, enter -NCU after the basic model code.

- For DC24V only. For AC100V and AC200V, equipped as standard.
- Not available with DIN connector.

Valve mounting location from the left-hand side when facing the 4(A), 2(B) ports.

Options

Mounting base

-21

- For direct piping
- Not available with double solenoid

Speed controller

-70

- For direct piping
- Not available with 2-, 3-port

Muffler

-75

DIN connector

-39

- Cannot be used with -LF

Built-in LED indicator

-LF

Built-in flywheel diode

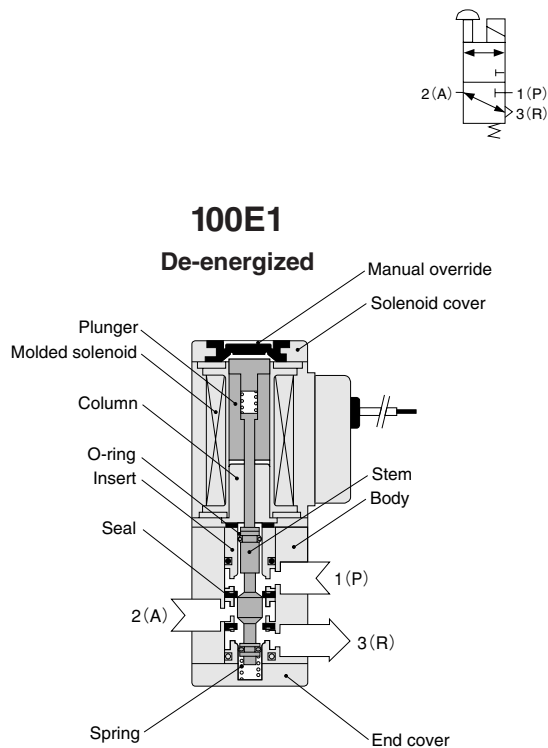
-SR

- Only for DC24V

Block-off plate

-BP

3-port

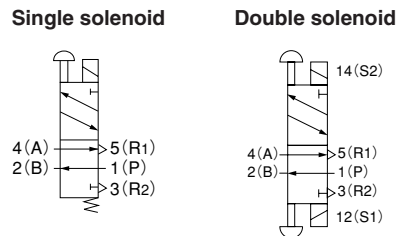


Major Parts and Materials

	Parts	Materials
Valve	Body	Aluminum alloy (anodized)
	Stem	Synthetic rubber
	Seal	Aluminum alloy and brass
	Spring	Stainless steel
	Mounting base	Mild steel (zinc plated)
	Plunger	Magnetic stainless steel
	Column	Magnetic steel(zinc plated)
Manifold	Body	Aluminum alloy (anodized)
	Block-off plate	Mild steel (zinc plated)
	Seal	Synthetic rubber
	Mounting bracket	Mild steel (zinc plated)

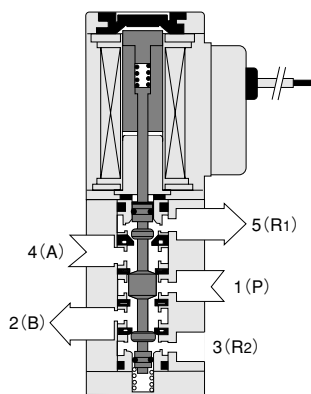
Remark: Materials that generate copper ions are not used for the non-ion specification.

5-port



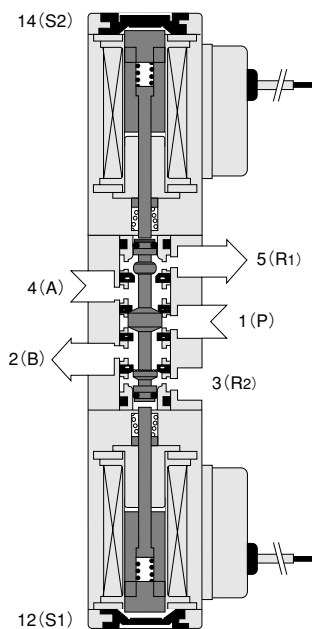
100-4E1

De-energized



100-4E2

(De-energized condition after energizing solenoid 12(S1))

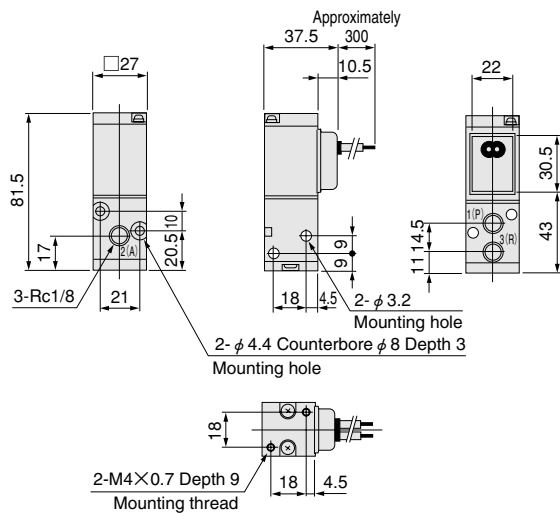




## Dimensions of Solenoid Valve (mm)

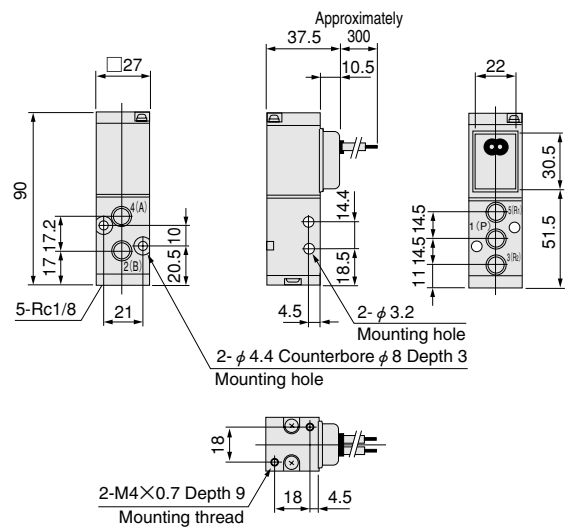
### 2-, 3-port

#### 100E1

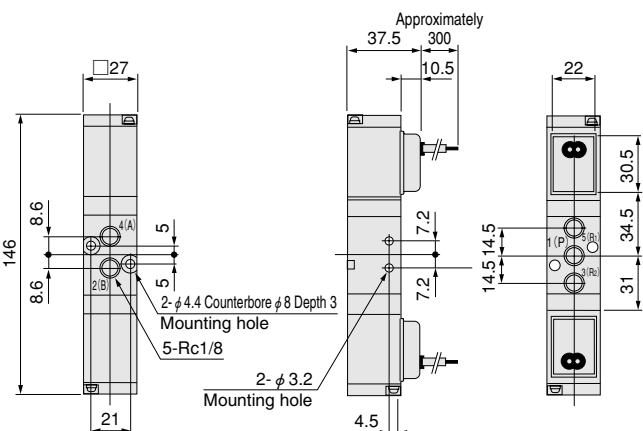


### 5-port

#### 100-4E1

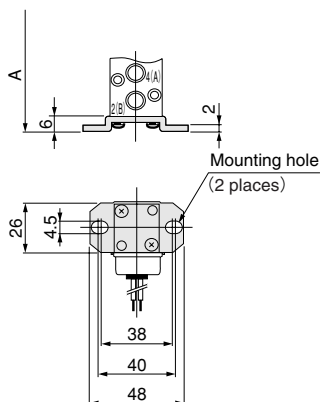


#### 100-4E2

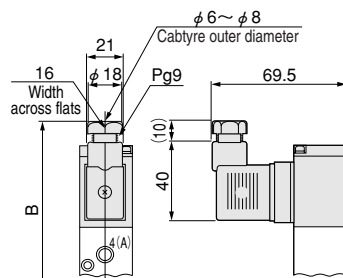


## Options (mm)

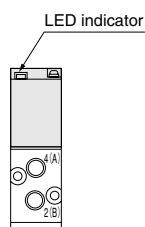
### ● Mounting base: -21



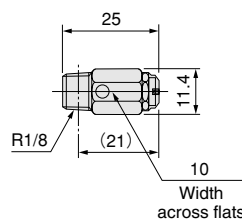
### ● Solenoid with DIN connector: -39



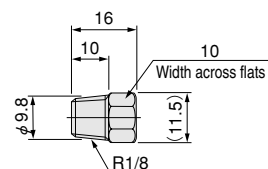
### ● Solenoid with LED indicator: -LF



### ● Speed controller: -70



### ● Muffler: -75

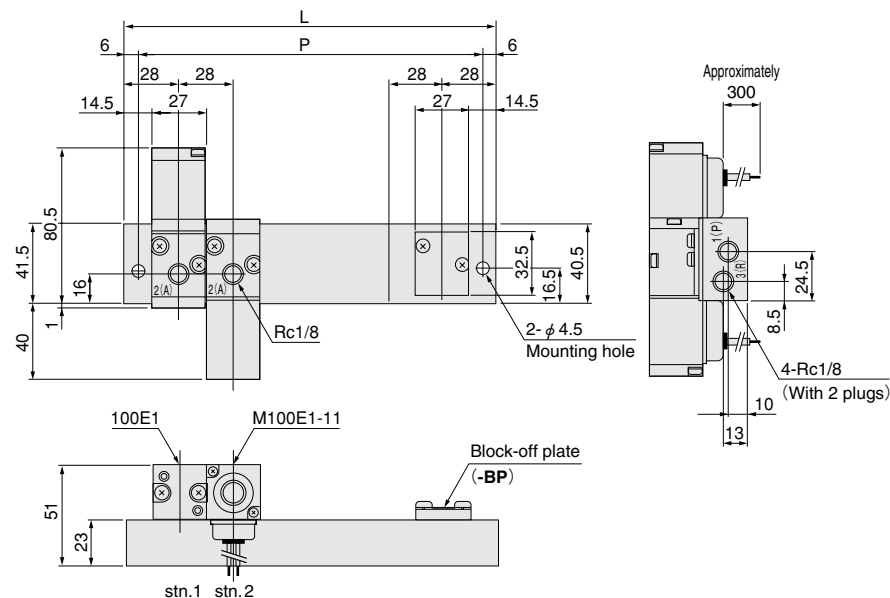


Model	Code	A	B	Remarks
100E1		87.5	94	A: Overall length to the top surface of the valve
100-4E1		96	103	B: Overall length to the bottom of the valve
100-4E2		—	172	Overall length to the end of the opposite side solenoid

## Dimensions of Manifold (mm)

### For 2-, 3-port

HM□T

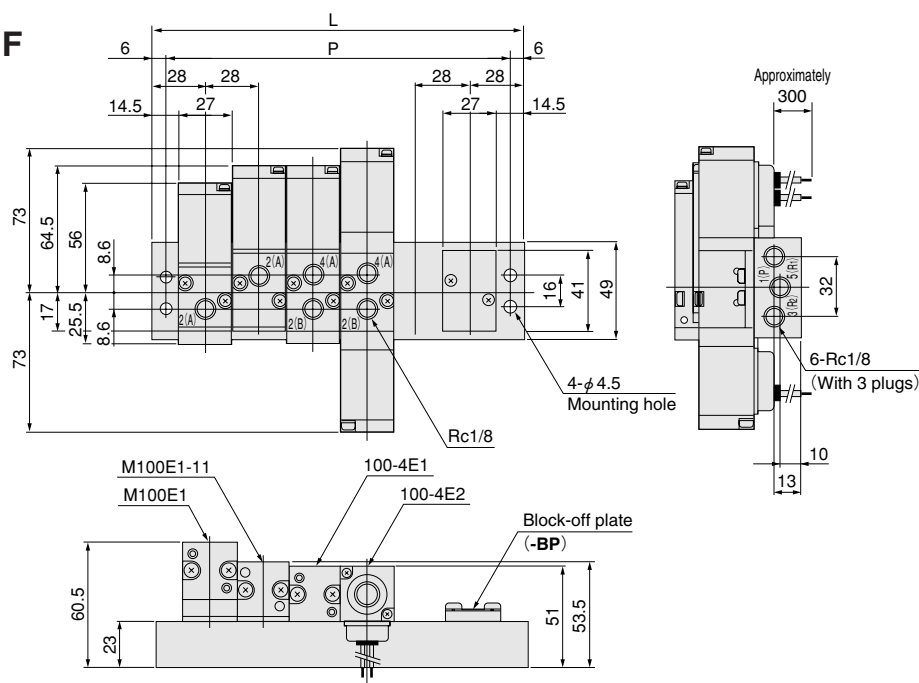


### Unit dimensions

Model	L	P
HM2T	84	72
3T	112	100
4T	140	128
5T	168	156
6T	196	184
7T	224	212
8T	252	240
9T	280	268
10T	308	296

### For combination mounting of 2-, 3-, 5-port

HM□F

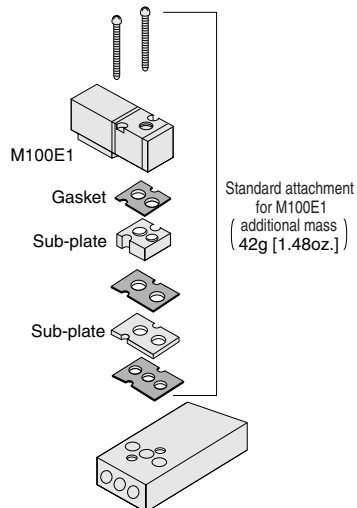


### Unit dimensions

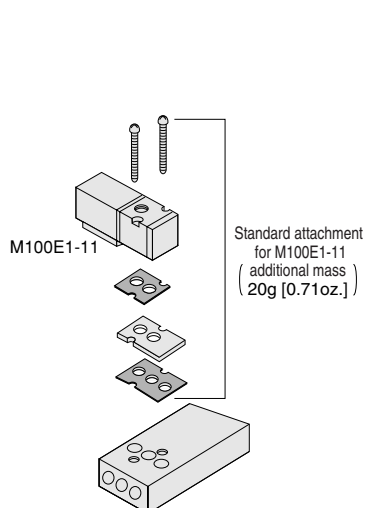
Model	L	P
HM2F	84	72
3F	112	100
4F	140	128
5F	168	156
6F	196	184
7F	224	212
8F	252	240
9F	280	268
10F	308	296

### ● Mounting 2-, 3-port valves on HM□F

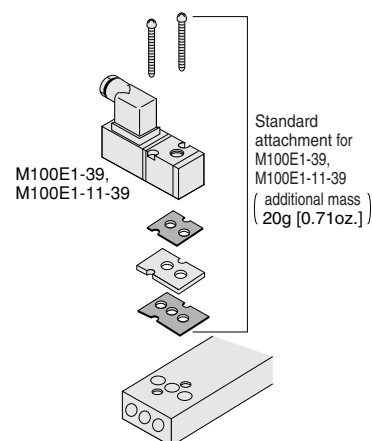
#### 1. Mounting normally closed type



#### 2. Mounting normally open type

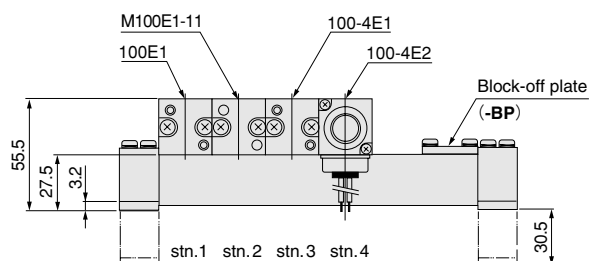
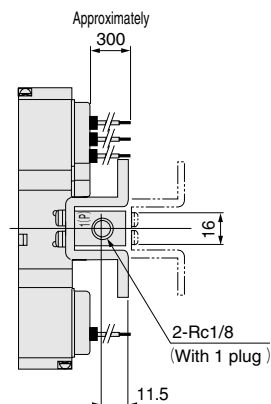


#### 3. Mounting normally closed or normally open with DIN connector



### For combination mounting of 2-, 3-, 5-port

Technical drawing of a 4-axis motor mount assembly. The drawing shows a side view of the assembly with dimensions in millimeters. Key dimensions include: overall length L, overall width 73, and various spacing dimensions (10, 17, 20.5, 25.5, 27, 28, 34, 40.5, 52, 56, 64.5, 70, 8.6). The assembly consists of a central motor mount (1) and four motor shafts (2(A), 2(B), 4(A), 4(B)) with mounting flanges (3(A), 3(B), 4(A), 4(B)). The flanges are labeled with Rc1/8. The motor shafts are labeled with 4-φ 5.5. The mounting flanges are labeled with Mounting hole.



Model	L	P
HM2U	96	76
3U	124	104
4U	152	132
5U	180	160
6U	208	188
7U	236	216
8U	264	244
9U	292	272
10U	320	300

Technical drawing of a mechanical part, likely a bracket or support, showing dimensions and labels. The drawing includes a top view and a side view.

**Top View Dimensions:**

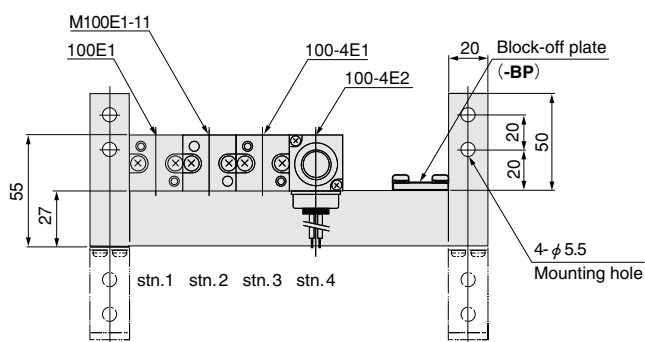
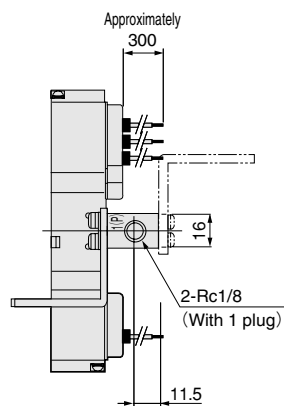
- Overall width: 100 (10 + 70 + 10)
- Overall height: 73
- Horizontal dimensions from left edge: 10, 34, 28, 20.5, 27, 28, 34, 27, 20.5, 10
- Vertical dimensions from top edge: 17, 25.5, 8.6, 56, 64.5

**Side View Dimensions:**

- Overall width: 40
- Overall height: 73
- Horizontal dimensions from left edge: 3.2, 17

**Labels and Features:**

- 2/A**: Label for the central vertical section.
- 4/A**: Label for the top horizontal section.
- 2/B**: Label for the bottom horizontal section.
- Rc1/8**: Label for the bottom horizontal section, indicating a thread.



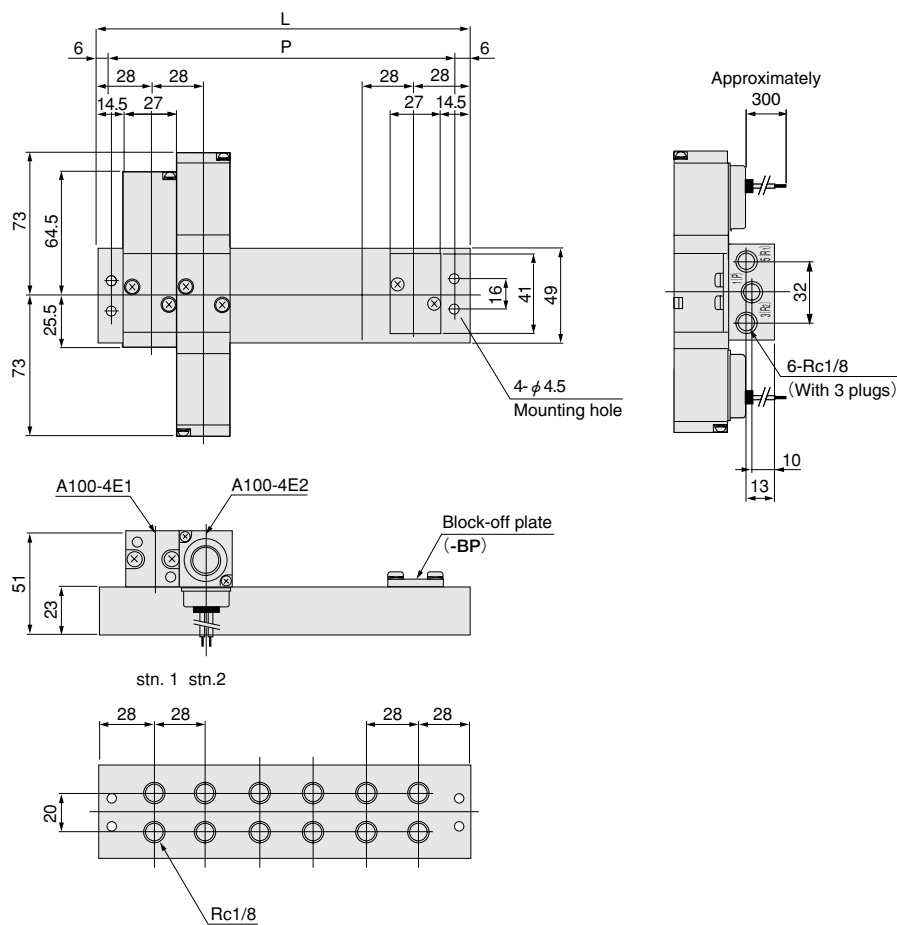
Model	L	P
HM2L	96	76
3L	124	104
4L	152	132
5L	180	160
6L	208	188
7L	236	216
8L	264	244
9L	292	272
10L	320	300

SOLENOID VALVES 100 SERIES

Dimensions of Manifold (mm)

For 5-port

HM□A



Unit dimensions

Model	L	P
HM2A	84	72
3A	112	100
4A	140	128
5A	168	156
6A	196	184
7A	224	212
8A	252	240
9A	280	268
10A	308	296

For options, see p.152.

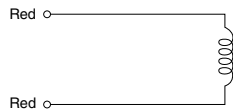


## Solenoid

### Internal circuit

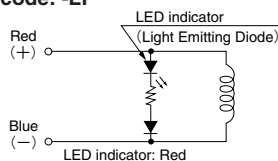
#### ●DC24V

##### Standard solenoid



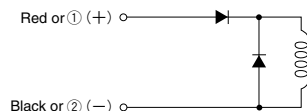
##### Solenoid with LED indicator

##### Order code: -LF



##### Solenoid (Surge suppression)

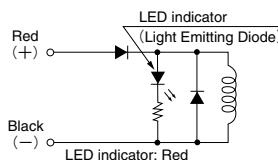
##### Order code: -SR



① and ② are for with DIN connector (order code: -39).

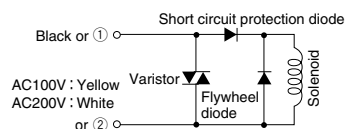
##### Solenoid with LED indicator (Surge suppression)

##### Order code: -LF-SR



#### ●AC100V, AC200V (Surge suppression)

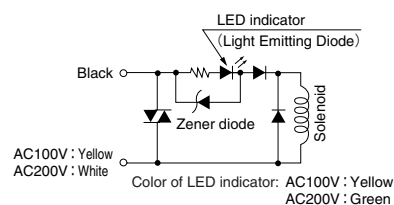
##### Standard solenoid



① and ② are for with DIN connector (order code: -39).

##### Solenoid with LED indicator

##### Order code: -LF



**Cautions:** 1. Do not apply megger between the lead wires.

2. The DC solenoid will not short circuit even if the wrong polarity is applied, but the valve will not operate.

3. Leakage current inside the circuit could result in failure of the solenoid valve to return, or in other erratic operation. Always use it within the range of the allowable leakage current. If circuit conditions, etc. cause the leakage current to exceed the maximum allowable leakage current, consult us.

4. For a double solenoid valve, avoid energizing both solenoids simultaneously. The valve could fall into the neutral position.

5. Since the AC solenoid uses diodes for the solenoid, always use lead wires of the same color when connecting a number of solenoid units in parallel. The DC24V standard solenoid, however, has no polarity, so either lead wire connection is acceptable.

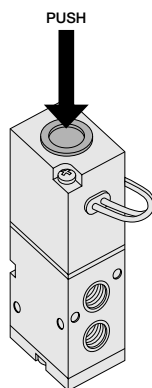


## Manual override

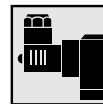
### Non-locking type

To operate the manual override, press it all the way down. The single solenoid valve works the same as when in the energized state as long as the manual override is pushed down, and returns to the rest position upon release.

For the double solenoid valve, pressing the manual override on the 12(S1) side switches the 12(S1) to the energized state, and the unit remains in that state even after the manual override is released. To return it to the rest position, operate the manual override on the 14(S2) side. This is the same for the solenoid 14(S2).



※ Illustration shows the 200 series.

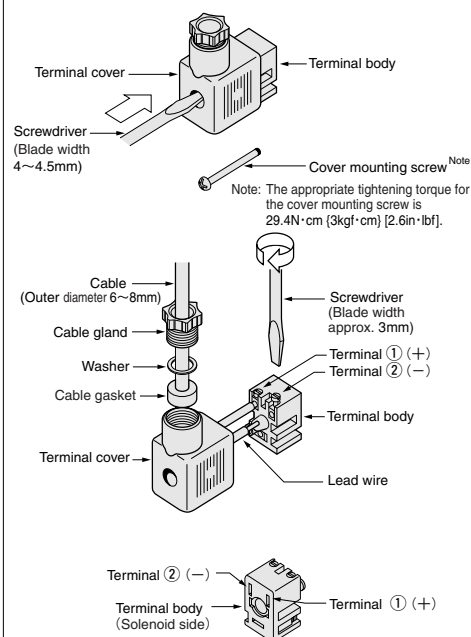


## DIN connector

### Wiring instructions

Remove the cover mounting screws, and lift the terminal cover off from the solenoid. Use a screwdriver (blade width 4~4.5mm [0.16~0.18in.]), etc. to push strongly against the terminal body through the hole of the terminal cover's mounting screw, and remove the terminal body.

Slip a cable gland, washer, and cable gasket over a cable (outer diameter 6~8mm [0.24~0.31in.]), insert the cable into the terminal cover's wiring port, and connect the lead wire to the terminal body (screwdriver blade width of about 3mm [0.12in.]).



※ For the DC24V solenoid with surge suppression, connect (+) to Terminal ①, and (-) to Terminal ②.